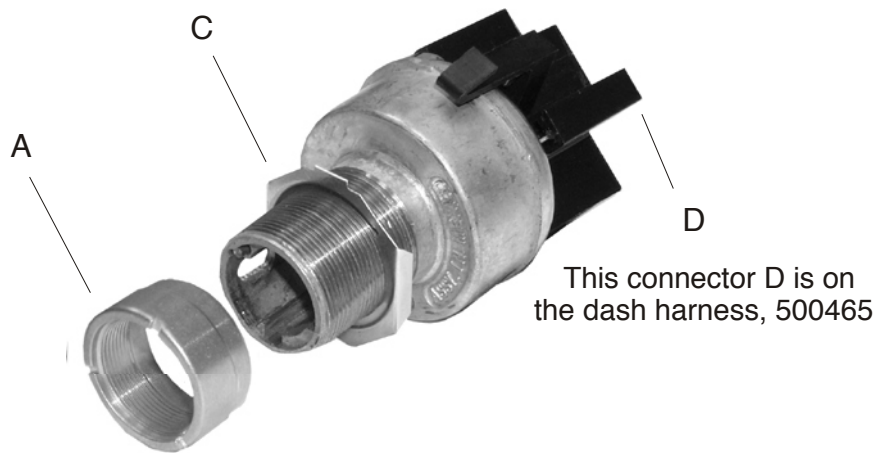


NOTE: Viewed from back of connector.



Completed ignition switch and dash mounting bracket assembly.



INSTALLATION

NOTE: Some ignition switches may be packaged with a copper lamp holder bracket. This bracket is not used in this application.

1. Due to the nature of the chrome plating on threaded collar A, AAW recommends threading the nut on and off of the switch by hand a few times to clean up the threads before installing the switch into your dash.
2. Install the back-up nut C onto the switch. The depth that this nut is threaded onto switch will determine how deep the switch will mount into the bracket. It may be necessary to do some fine tuning to get the depth adjusted just right.
3. Insert the switch and back-up nut assembly into the hole in the factory mounting bracket as shown below left. If you do not have your original bracket, they are available thru most reproduction truck parts suppliers.
4. Screw threaded collar A onto the switch until it fits snug against the bracket, but do not tighten it yet.
5. Insert your existing lock cylinder into the new switch, then rotate the assembly positioning it so that the off/lock position is straight up and down.
6. Screw threaded collar A down very tightly so that the switch will no longer rotate or move in the bracket.
7. Attach bracket and ignition switch assembly back into the dashboard so that the lock cylinder appears in the key opening in the face of the dash.
8. Plug in connector D from the dash wiring harness (bag G) onto the switch.

NOTE: New lock cylinders with the correct style GM keys for your new 510737 ignition switch are available from AAW. Please order part number 500674 separately.



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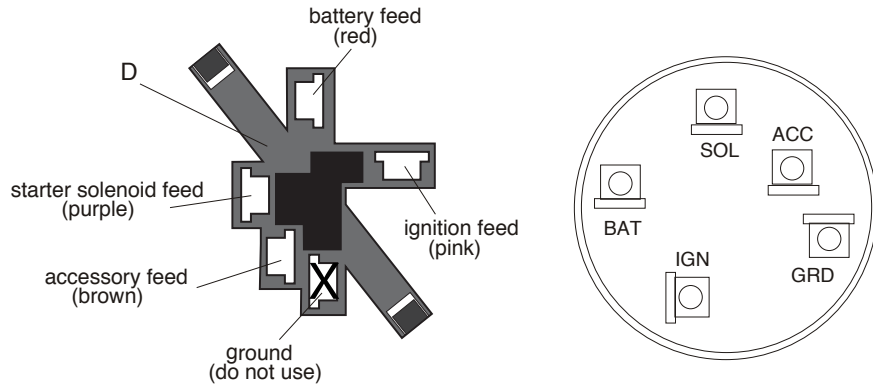


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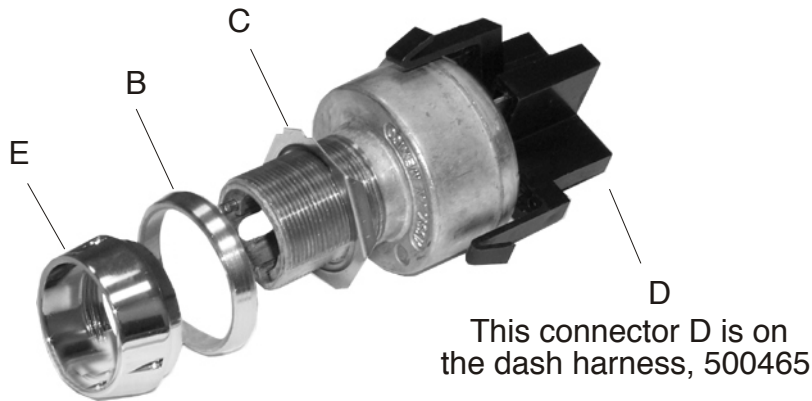
IGNITION SWITCH
Classic Update Series
47-55 Chevy & GMC truck

510737

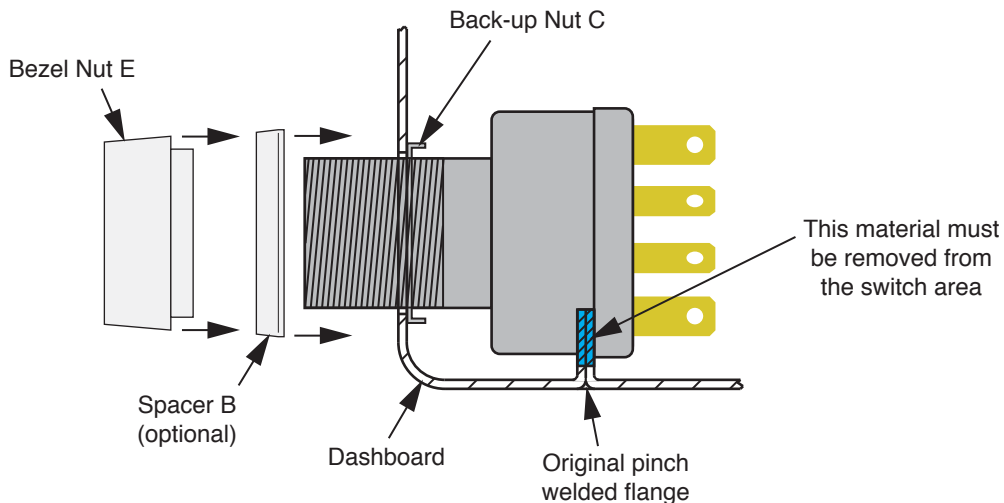
92972604 instruction rev 0.0 10/8/2019



NOTE: Viewed from back of connector.



Order of Assembly Procedure



INSTALLATION

NOTE 1: You must modify the pinch welded flange along the bottom of the underside of the dashboard frame assembly in the area directly behind the opening in the dash where the ignition switch mounts. It will need to be filed down flush with the bottom of the dashboard frame. This can be done with a round file, but would be best done with a dremel tool or small die-grinder. It is mild steel.

NOTE 2: Some ignition switches may be packaged with a copper lamp holder bracket. This bracket is not used in this application.

1. Due to the nature of the chrome plating on threaded collar A, AAW recommends threading the nut on and off of the switch by hand a few times to clean up the threads before installing the switch into your dash.
2. Install the back-up nut C onto the switch. The depth that this nut is threaded onto switch will determine how far the switch will come through the face of the dash. It may be necessary to do some fine tuning to get the depth adjusted just properly for your application.
3. Insert the switch and back up nut assembly into the hole in the dashboard so that the threaded portion comes through the dash as shown in the illustration at the lower right of this page.
4. (Use of spacer B is optional. If you choose to use it, slide it onto the threaded portion of the switch first). Screw threaded bezel/nut E onto the switch until it fits snug against the face of the dash, but do not tighten it yet.
5. Insert your existing lock cylinder into the new switch, then rotate the switch assembly positioning it so that the off/lock position is straight up and down.
6. Screw threaded bezel/nut E down very tightly so that the switch will no longer rotate or move in the face of the dash.
7. Plug in connector D from the dash wiring harness (bag G) onto the switch.

NOTE: New lock cylinders with the correct style GM keys for your new 510737 ignition switch are available from AAW. Please order part number 500674 separately.



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