NOTE: If the fuse panel on your 510691 71-74 Mopar B-Body kit <u>HAS</u> a sticker like the photo at the left, you have the second design harness and your instructions are listed below and follow this page.

Number	Description
500698	Headlight Switch
500697	Fuse, Relay, and Flasher kit
500919	Practice Terminal Crimping Set
510787	Dash Harness kit
510786	Engine Wiring Kit
510695	Front Light Wiring kit
510788	Instrument Cluster Wiring kit
510696	Rear Body Wiring kit
510476	Alternator and main power Connection kit
510730	VSS Connection kit
500042	Floor Dimmer Switch
92971839	Firewall Mod. Template Sheet
92972832	Main Instruction Sheet



**NICOMI** 

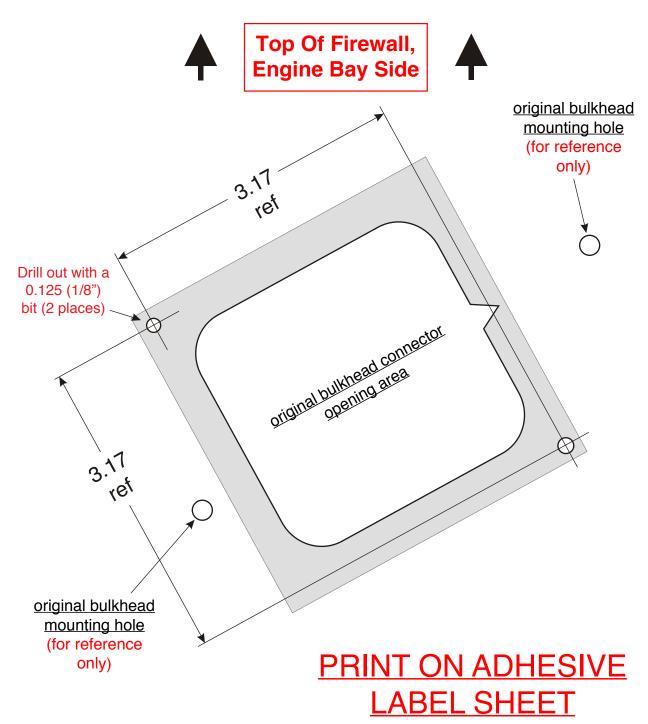
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71-74 Mopar B-Body Second Design Instructions

92972928 rev. 0.0 3/24/2020

### Template for modification of the firewall on a 1971-74 Mopar B-body Classic Update Kit



The only firewall modification needed with this new kit is to drill 2 new **0.125 (1/8")** mounting holes. The original opening in the firewall is already the proper size for the new bulkhead connector assembly to fit through. This template can be affixed directly to the Engine Bay side of the firewall (see page 2 for passenger compartment drilling) or it can be applied to a stiff piece of cardboard or thin plastic, then mounted to the firewall. Be sure to clean any wax, grease, or oil from the area so that the template will stick.

1. Remove the white "original bulkhead connector opening area" from the template and align this open area with the original firewall opening. You can also use the original mounting holes to help locate this template more precisely.

2. Mark the 2 screw holes that need to be drilled out, onto the firewall using a marker or by other similar means.

3. Using a center punch, slightly dimple the 2 screw marks that you have transferred onto the firewall so that your drill will not walk when making the new holes. Re-check your 2 marked areas with the template to be sure that they are correct, before drilling the 2 new holes.

4. Drill your new mounting holes.

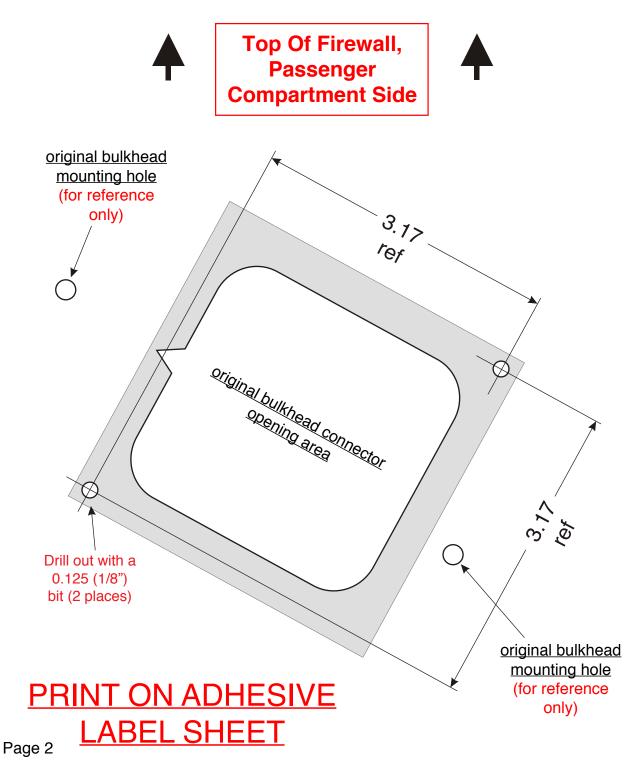
5. Using the provided (2) self tapping screws found in the loose piece kit for the **510692** dash harness, affix the bulkhead connector assembly of the new dash harness into the firewall from up under the dash, inside of the car.

6. Your mounting proceedure is now complete. You may now continue with the installation of your new Dash harness.

92971839

Rev 2.0 1/28/2019

### Template for modification of the firewall on a 1971-74 Mopar B-body Classic Update Kit



The only firewall modification needed with this new kit is to drill 2 new **0.125 (1/8")** mounting holes. The original opening in the firewall is already the proper size for the new bulkhead connector assembly to fit through. This template can be affixed directly to the passenger compartment side of the firewall (see page **1 for engine bay drilling)** or it can be applied to a stiff piece of cardboard or thin plastic, then mounted to the firewall. Be sure to clean any wax, grease, or oil from the area so that the template will stick.

1. Remove the white "original bulkhead connector opening area" from the template and align this open area with the original firewall opening. You can also use the original mounting holes to help locate this template more precisely.

2. Mark the 2 screw holes that need to be drilled out, onto the firewall using a marker or by other similar means.

3. Using a center punch, slightly dimple the 2 screw marks that you have transferred onto the firewall so that your drill will not walk when making the new holes. Re-check your 2 marked areas with the template to be sure that they are correct, before drilling the 2 new holes.

4. Drill your new mounting holes.

5. Using the provided (2) self tapping screws found in the loose piece kit for the **510692** dash harness, affix the bulkhead connector assembly of the new dash harness into the firewall from up under the dash, inside of the car.

6. Your mounting proceedure is now complete. You may now continue with the installation of your new Dash harness.

92971839 Rev 2.0 1/28/2019



WARNING:

Validate the kit contents with the component list included on this page before proceeding. This kit is intended to be used in a modified vehicle. Please read this page thoroughly and be sure that you understand everything explained on it prior to opening any of the enclosed packages, or before attempting to install any of the components. Once this kit has been opened or a component installed, the kit is not returnable.

1. This new upgraded AAW wiring system should typically be used in a MODIFIED application only.

2. This kit includes the wiring to support the use of a factory heater only system and/or aftermarket heater and A/C systems. This kit does not include the wiring for the factory original A/C system. An optional A/C Kit 510474 is available that will allow you to use your original factory A/C components,

3. There is no wiring in this kit for the electric headlight motors used on the hideaway headlight system, nor does this kit support that system in any way.

4. This kit only supports the use of a higher current, self-exciting 1-wire alternator. The use of the factory externally regulated alternator is not supported with this kit.

5. AAW DOES NOT support the use of an ammeter. All AAW kits are engineered to supply the optimum charge to the battery. To achieve this performance, we route our 6 gauge charge wire from the alternator output charge terminal to the starter relay battery terminal. Due to the path of the charge being altered from the stock configuration, the gauge can no longer see a charge vs. discharge. This wiring system has been designed to work with a voltmeter.

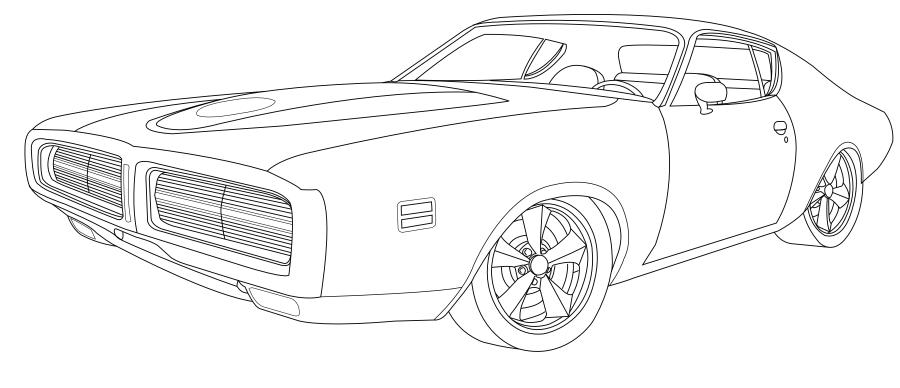
6. This kit IS NOT set up with a resistance wire for a standard, points type ignition system. It is wired with a full 12-volt primary ignition feed. See pages 27 and 28 for the various Ignition System Wiring configurations.

### 510691 - Classic Update Series Kit 1971-74 MOPAR B-Body

This kit contains the following components:

	Part		
<u>Bag</u>	<u>Number</u>	Description	<u>Quantity</u>
	500042	Floor Dimmer Switch	1
	510698	Headlight Switch	1
	510697	Fuse, Relay, and Flasher kit	1
	500919	Practice Terminal Crimping Set	1
G	510787	Dash Harness kit	1
Н	510788	Instrument Cluster wiring kit	1
J	510786	Engine Wiring Kit	1
L	510695	Front Light Wiring kit	1
Μ	510696	Rear Body Wiring kit	1
V	510730	VSS Connection Kit	1
Ζ	510476	Alt. & Main Power Connection Kit	1
	92971839	Bulkhead Connector Mtg Template	1

Validate the kit contents with this component list. If there are any discrepancies with incorrect or missing parts, stop your installation and notify the supplier you purchased the kit from before proceeding.



Classic Update Series 510691



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1971-74 MOPAR B-Body

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92972832

Rev 2.0 3/15/2023

# **START HERE !**

### PLEASE READ THIS BEFORE STARTING INSTALLATION !

This wiring kit is designed for ease of installa-

tion. Please read the guidelines below, BEFORE STARTING your installation, to guarantee a successful job. Use an appropriate crimping tool, which folds the wings of the open barrel terminals down into the wire, as shown on this page. If you use our crimping tools and correctly crimp the included terminals, soldering is not necessary. If you are unsure about a particular crimp, soldering is recommended. Our factory crimped terminations are installed by GM approved five ton presses, and soldering these terminations is not necessary



AAW offers a great terminal crimping video entitled "Proper Crimping Video". It can be viewed by visiting YouTube.

Type the following address into your web browser, to go directly to the video: www.youtube.com/watch?v=JAgEDoVI-co YouTube Channel: www.youtube.com/user/WiringHarness



The terminals that we supply in our kits, utilize what is known as an F crimp. The F crimp, in a cross section, will look like the illustration below, when done correctly.



end view of un-crimped terminal

We carry the following crimping hand tools, to help with your terminal crimping. These hand tools are available, for purchase or rental.

p/n 510585 OEM small terminal crimping tool (18-14 gauge)



### We carry many accessories for your 1971-74 MOPAR B-Body:



p/n 500479 Universal Relay Kit



p/n 510474 A/C Overlay Wiring Kit



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If you have any questions concerning this or any of our products, please feel free to call us at 1-856-933-0801.





wire core

proper crimp of terminal

p/n 510586 OEM large terminal crimping tool (12-8 gauge)

Includes Both terminal crimping tools



p/n 500235 **Billet Aluminum** Knob (fits a 1/4" shaft) (use on wiper switch)



p/n 500093 Universal Waterproof Relay Kit

## 1971-74 MOPAR B-Body

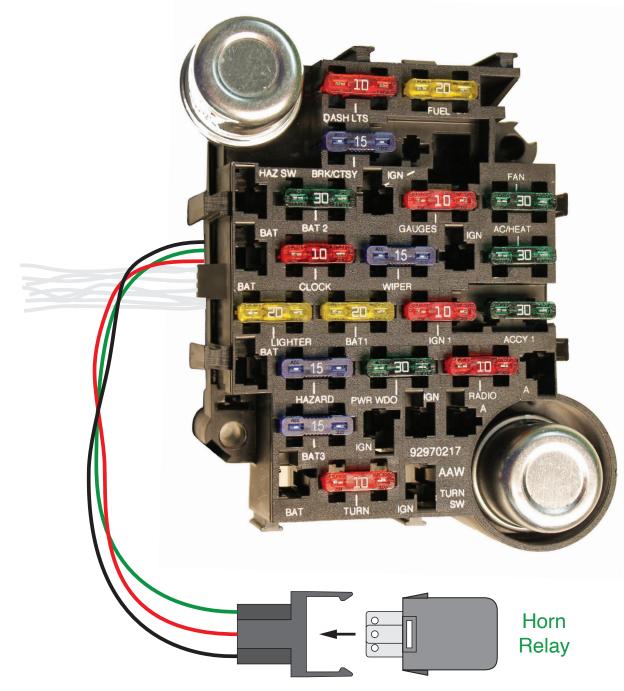
**Classic Update Series** 

### STEP 1: DISCONNECT YOUR BATTERY

Disconnect the battery before installing the wiring kit. This is to prevent any accidental shorting caused by bare wire ends.

### STEP 2: LOAD THE FUSE BLOCK

Prior to installing the Dash harness to the dash, obtain the Fuse, Flasher, and Relay Kit 510697 and plug all of the fuses and the flashers to the Fuse Block (see below). Plug the Horn Relay to the Dash harness (see below).



Page 3



1971-74 MOPAR B-Body

Classic Update Series 510691 92972832 Rev 2.0 3/15/2023

Fuse usage details					
Fuse #	Fuse Block Printing	Fuse Rating	System Wiring Protected		
1	DASH LTS	10A	Cluster lights, any dash illumination lights.		
2	FUEL	20A	Electric fuel pump, electric speedo power (Accy 6-way conn).		
3	BRK/CTSY	15A	Stop lights, courtesy lights, dome light, battery feed in Rear Body (trunk light), map light, tail lights and park lights.		
4	BAT 2	30A	Power seats (Accy 6-way conn).		
5	GAUGES	10A	Oil pressure warning light, brake warning light, backup lights, reverse warning light and optional tachometer.		
6	FAN	30A	Electric fan.		
7	CLOCK	10A	Clock, radio battery feed.		
8 WIPER 15A Wiper.   9 AC/HEAT 30A Air conditioning/heater feed		Wiper.			
		30A	Air conditioning/heater feed.		
10	LIGHTER	20A	Lighter.		
11	BAT 1	20A	Power locks (Accy 6-way conn).		
12	IGN 1	10A	Electric choke.		
13	ACCY 1	30A	Accessory feed for options (Accy 6-way conn).		
14	HAZARD	15A	Hazard lights.		
15	PWR WDO	30A	Power windows (Accy 6-way conn).		
16	RADIO	10A	Accessory feed for radio.		
17	BAT 3	15A	Battery feed for options (Accy 6-way conn).		
18	TURN	10A	Turn signals.		

**STEP 3: PREPARING TO INSTALL THE DASH HARNESS** Remove the dash frame assembly from the vehicle. You be installing the harness onto it.

STEP 4: DRILL THE FUSE BLOCK MOUNTING HOLES Obtain the Bulkhead Mounting Template 92971839 and drill the two 1/8" holes in the firewall. This will prep the firewall so that it's ready to accept the new dash harness and Fuse Block/Bulkhead Assembly. Note that the mounting template can be used from either inside the passenger compartment, or outside in the engine compartment. Verify that the new holes in the firewall are in alignment with the Fuse Block/Bulkhead Assembly by positioning the Fuse Block/Bulkhead Assembly in the firewall. Insert the self tapping screws "M" (see page 5), into the Fuse Block/Bulkhead Assembly to make sure the threaded portion aligns with the new holes in the firewall. Do not permanently attach the Fuse Block/Bulkhead Assembly to the firewall until after the dash frame/Dash Harness assembly is installed in the vehicle.

STEP 5: INSTALL THE CLIPS AND J-CLAMPS Obtain the two 1" wraparound clips item "D" and install to the dash near the speaker opening (see page 12). Obtain the 3 J-Clamps item "R" (see page 12) and attach to the existing dash pad studs.

### **STEP 6: START INSTALLING THE KIT**

This kit is broken down into individual sections that are identified by a letter printed on the enclosed sheets, visible through each bag. The order of installation and the pages with their installation instructions are shown on page 4:

### Table of Contents:

### Pages: Bags: Sections: G

5-11 Dash Harness (Part 1 Installation) – This is the main harness in the kit and it should first be installed to the dash frame assembly. Install the main trunk of the Dash Harness in the original factory trough. The Dash Harness contains:

> Instrument Cluster Harness connections Headlight Switch connections Courtesy Light connections Cigar Lighter connection Heater Blower Resistor connection

Map Light connection Heater Overlay Harness (Item T) connection Ground connection Ash Tray Light connection Glove Compartment Light connection

Wiper Switch connections Heater Switch Control Assembly connections Radio wires Reverse Warning Light connection Electric Speedometer Ground connection

Dash Harness (Part 2 Installation) – After installing the Dash Harness to the dash frame assembly, now install the entire assembly back into the vehicle. Attach the Fuse Block/Bulkhead Assembly to the firewall. The Dash Harness now connects to the following components:

Ignition Switch	Turn Signal Switch
Stop Light Switch	Manual Transmission Clutch Switch
Rear Body Harness	Dome Light Harness
LH & RH Door Jamb Switches	Park Brake Switch
Dimmer Switch	Heater Blower Resistor

Instrument Cluster Harness – This harness is assembled by the customer and connects to: Н 12-16

Non-Rallye Cluster	Rallye Cluster	
Printed Circuit Board (PCB)	Constant Voltage Regulator (CVR)	Dash Illumination Lights
Clock	Brake Warning Light	RH and LH Indicator Turn Lights
Tachometer	High Beam Indicator Light	Gas, Oil, and Temperature Gauges
	Ground	Clock
	Tachometer	

### Aftermarket Gauges 12 All gauges

### 17-18 Rear Body Harness – This harness connects to: Μ

Dash Harness Third Brake Light Original Tail Light Harness	Dome Light Pigtail Fuel Tank Sender Rear Side Markers	Rear Door Jamb Switches (4-door) Trunk Light
Front Light Harness _This barness	connacta ta:	

### 19-22 Front Light Harness – This harness connects to:

**Bulkhead Connector** Electric Fan (requires an optional Relay Kit) Horns Washer Reservoir

Wiper Motor LH Headlights **RH Headlights** 

Brake Warning Switch LH Park/Turn Signal, Side Marker, Fender Top Turn Signal Lights RH Park/Turn Signal, Side Marker, Fender Top Turn Signal Lights

### 23-28 Engine Harness – This Harness connects to: J

Back-up Light Switch, Neutral Safety Switch Alternator

Ignition System Starter Relay

Electric Choke, Oil Pressure and Water Temperature Senders



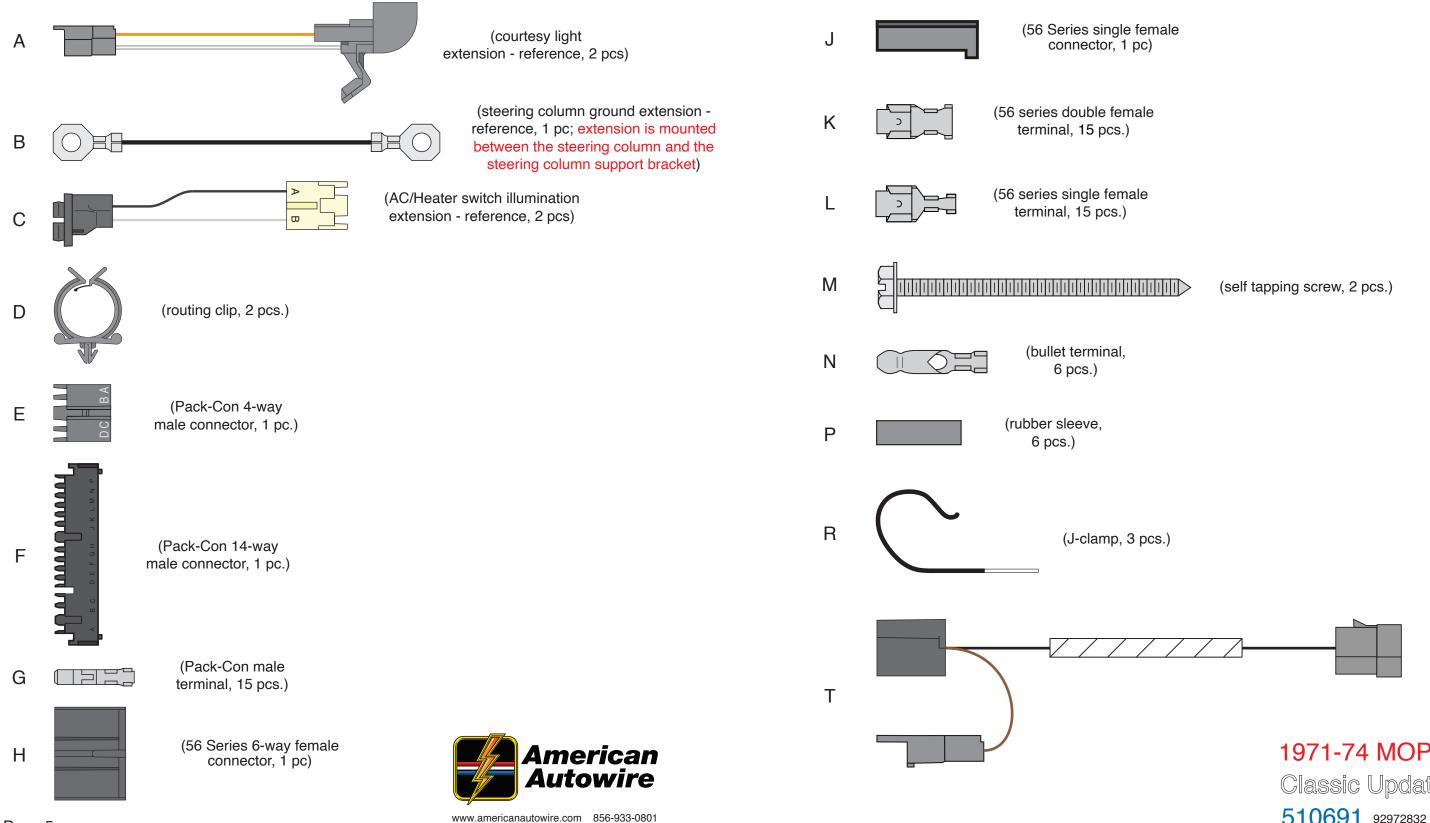
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### 1971-74 MOPAR B-Body

**Classic Update Series** 

## 510787 Dash/Main harness installation instructions:

Below are the supplied misc. terminals, connector bodies and assorted components included in the Dash/Main Harness and Loose Piece bags. These will be used to complete your Dash/Main harness connections and are referred by the letters and descriptions below from this point forward.

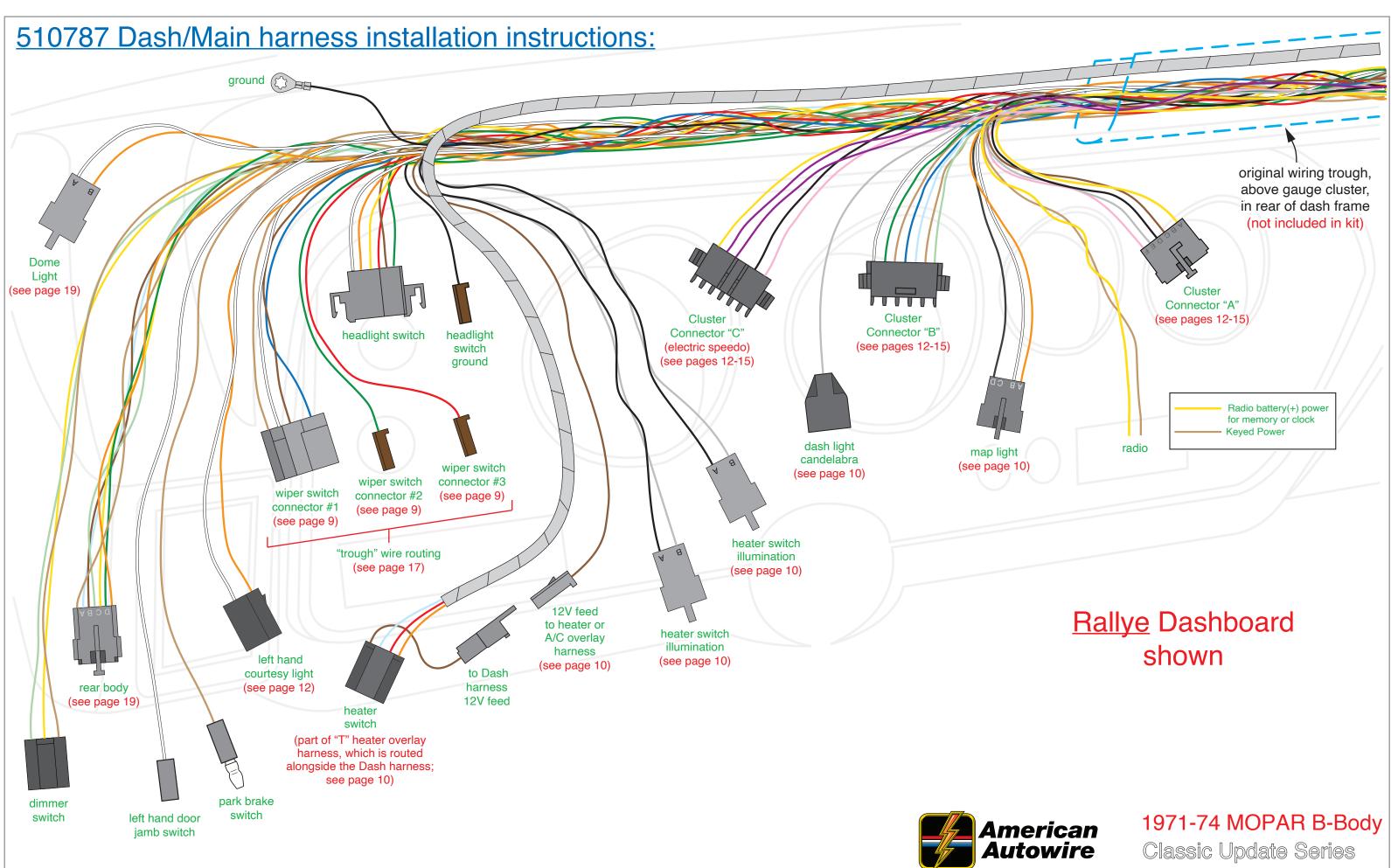


Page 5

(heater overlay harness reference, 1 pc)

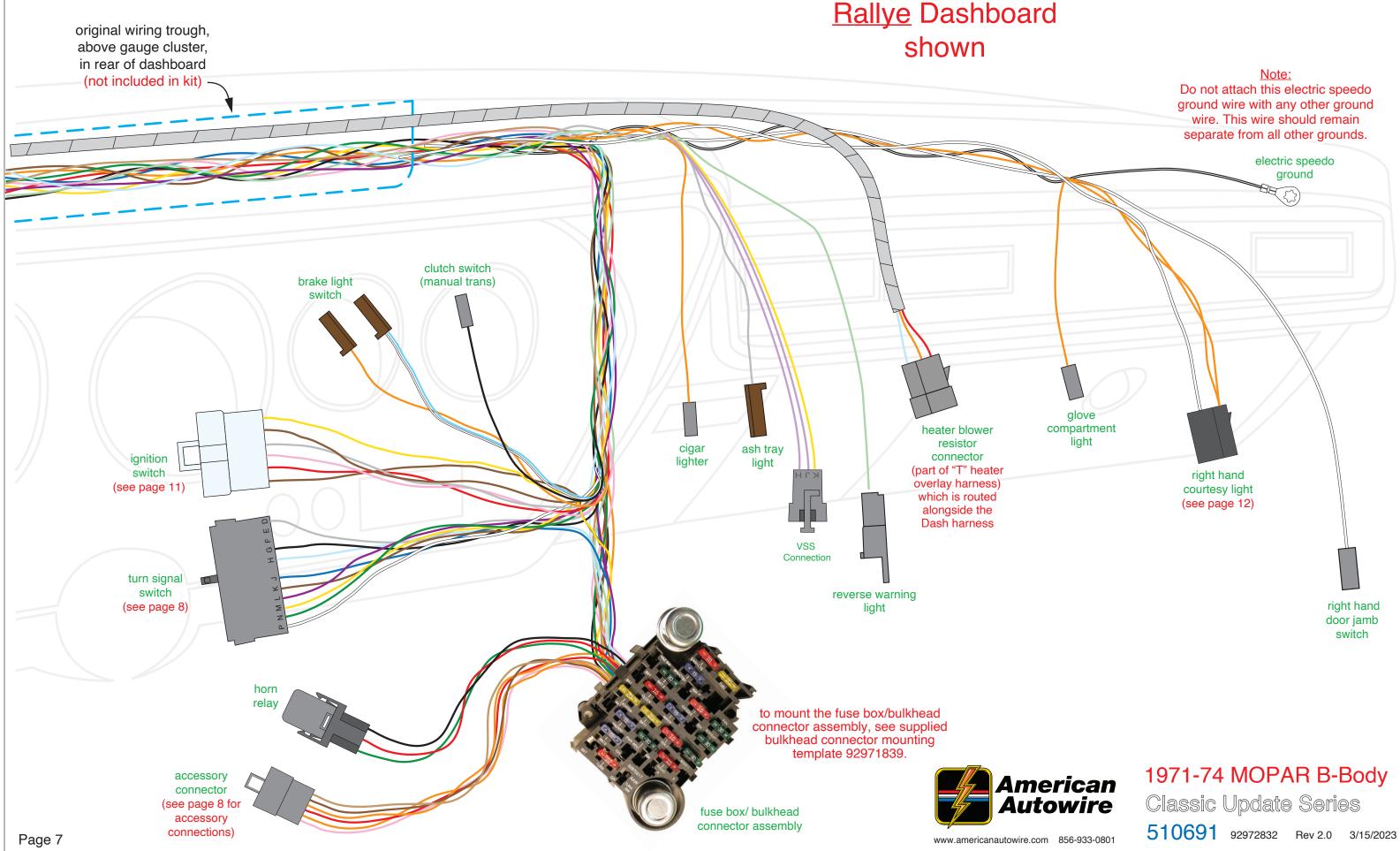
### 1971-74 MOPAR B-Body

**Classic Update Series** 



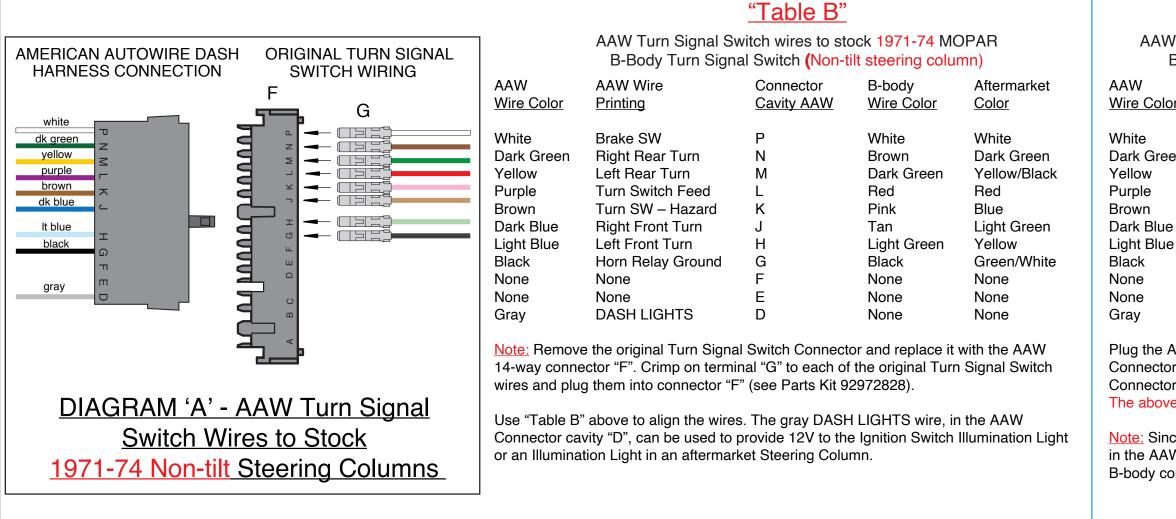
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## 510787 Dash/Main harness installation instructions:



## 510787 Dash/Main harness installation instructions:

## Non-Tilt Steering Column



### Accessory Connector

Page 8

Use the provided 6-way empty connector, which is attached to the 6-way Accessory connector on the Dash Harness, and terminals "K" and "L" (see Parts Kit 92972828) to add power wires for the following optional systems:

<u>Wire</u> <u>Color</u>	<u>Wire</u> Printing	<u>Fuse Block</u> Printing	<u>Fuse</u> rating	Description
Orange	no printing	BAT3	15A	Fused 12 volt BATTERY feed spare (may also be used to feed power to another battery circuit)
Tan	FUEL PUMP	FUEL	20A	Fused 12 volt IGNITION feed for an electric fuel pump (may also be used to feed power to anothe
Orange	POWER SEATS	BAT2	30A	Fused 12 volt BATTERY feed for power seats (may also be used to feed power to another batter
Red	POWER LOCKS	BAT1	20A	Fused 12 volt BATTERY feed for power locks (may also be used to feed power to another battery
Pink	POWER WINDOWS	PWO WDO	30A	Fused 12 volt ACCESSORY feed for power windows (may also be used to feed power to another
Brown	IGNITION SW ACCY	ACCY1	30A	Fused 12 volt ACCESSORY feed for options.

### **Tilt Steering Column**

### <u>"Table C"</u>

AAW Turn Signal Switch wires to stock 1971-74 MOPAR B-Body Turn Signal Switch (Tilt steering column)

<u>or</u>	AAW Wire <u>Printing</u>	Connector <u>Cavity AAW</u>	B-body <u>Wire Color</u>
	Brake SW	Р	Black/White
ən	Right Rear Turn	Ν	Dark Green
	Left Rear Turn	М	Black/Yellow
	Turn Switch Feed	L	Purple
	Turn SW – Hazard	К	Brown
;	Right Front Turn	J	Dark Blue
)	Left Front Turn	Н	Black/Blue
	Horn Relay Ground	G	Black
	None	F	Pink
	None	E	Black/Pink
	DASH LIGHTS	D	Gray or none

Plug the AAW Dash Harness 11-way female Turn Signal Switch Connector directly to the original male 14-way Turn Signal Switch Connector (Tilt Steering Column). All of the wires are already aligned. The above information is for reference only.

Note: Since the Key-In-Igntion Warning Buzzer wires are not included in the AAW connector (cavities E and F), the wires in the original B-body connector will not mate with any other wires.



ed to feed power to another ignition circuit). power to another battery circuit). power to another battery circuit). to feed power to another accessory circuit).

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## 510787 Dash/Main harness installation instructions: wiper switch wiring (Rallye & non-Rallye):

A\* Armature - AAW brown, no printing wire.

B 12V Accessory Feed – AAW white, "WIPER FEED" wire. This wire can also be removed from the connector to be used as a 12v+ power source for an aftermarket wiper system.

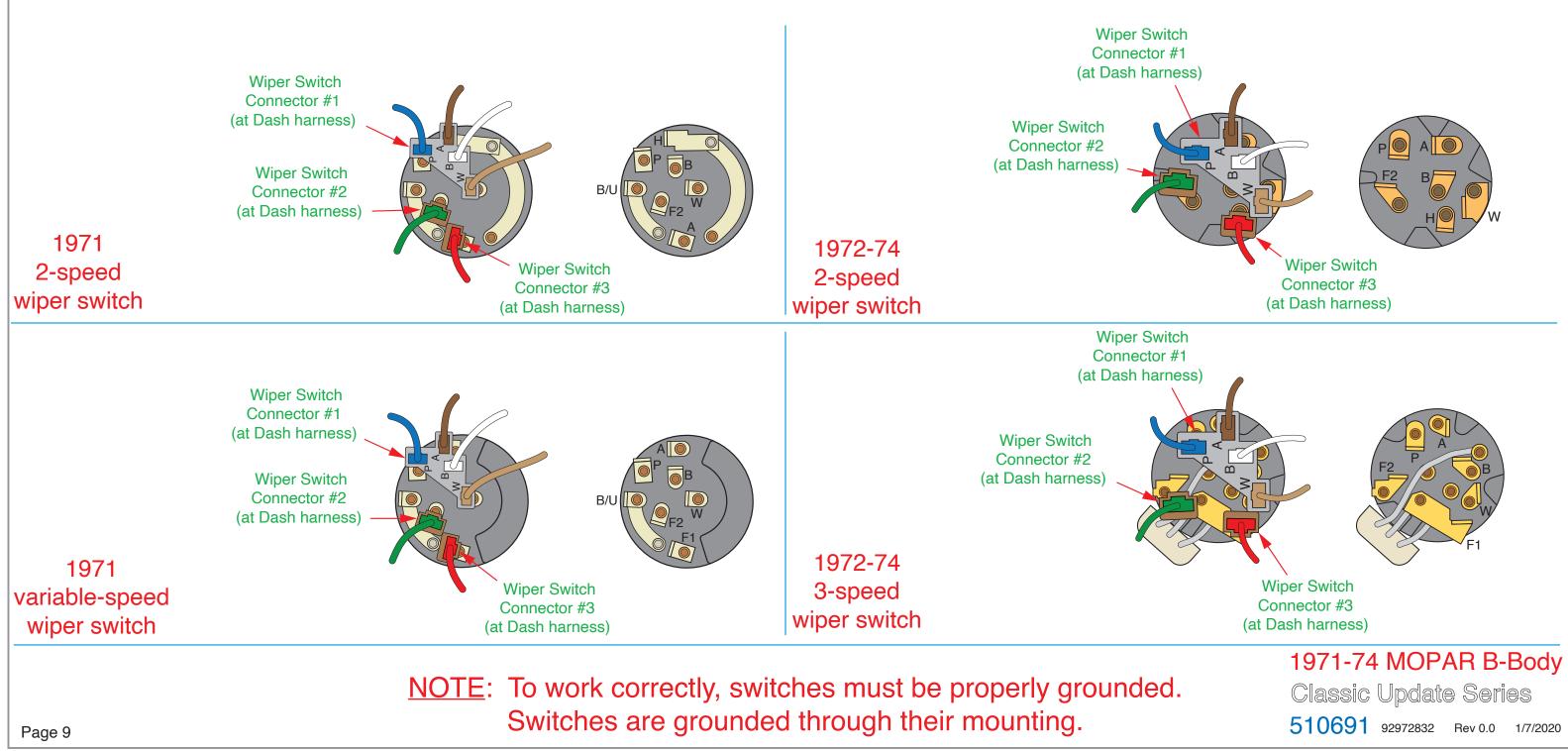
B/U - Not Used.

F1\* or H\* Field #1 – AAW red, no printing wire.

F2\* or P2\* Field #2 – AAW dark green, no printing wire.

P\* or P1\* Park – AAW dark blue, no printing wire.

W This is the feed to the Washer Pump, AAW tan, no printing wire. This is an option and the tan wire may not need to be connected.

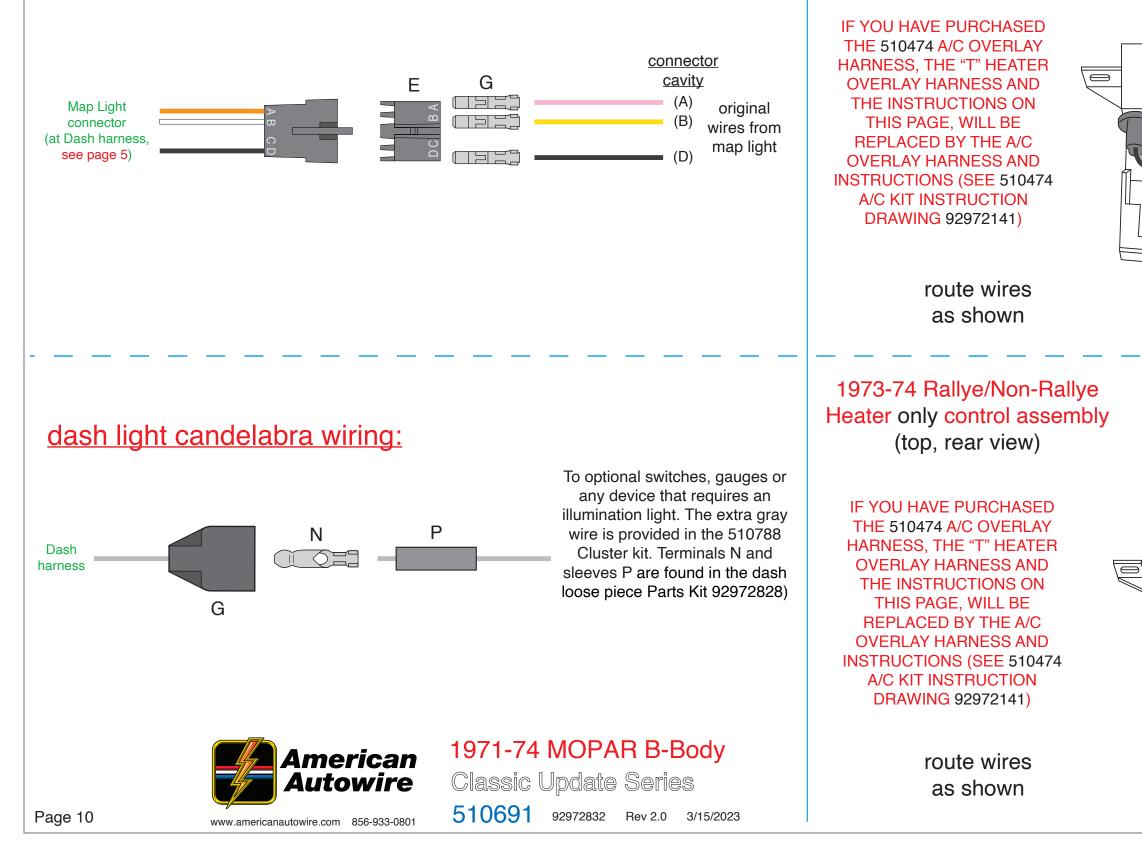


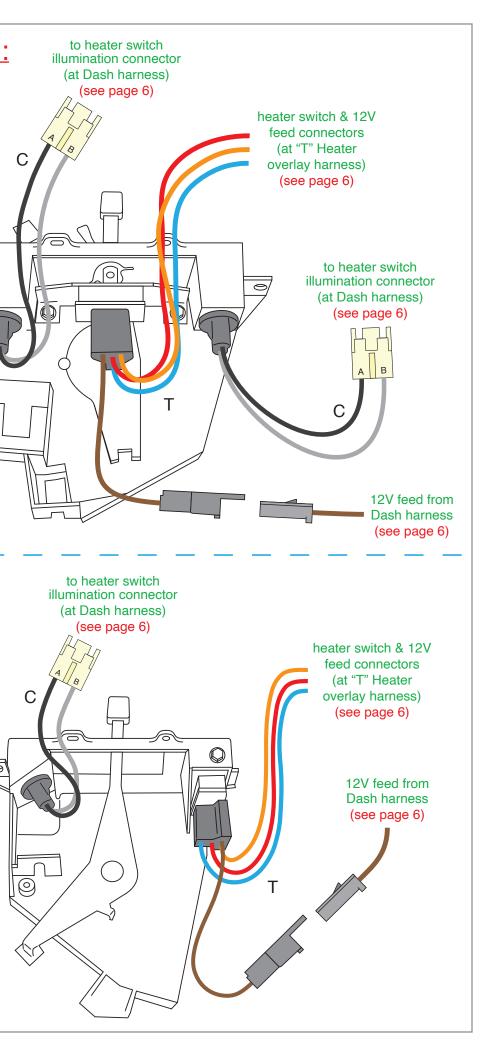


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## 510787 Dash/Main harness installation instructions:

### map light wiring:



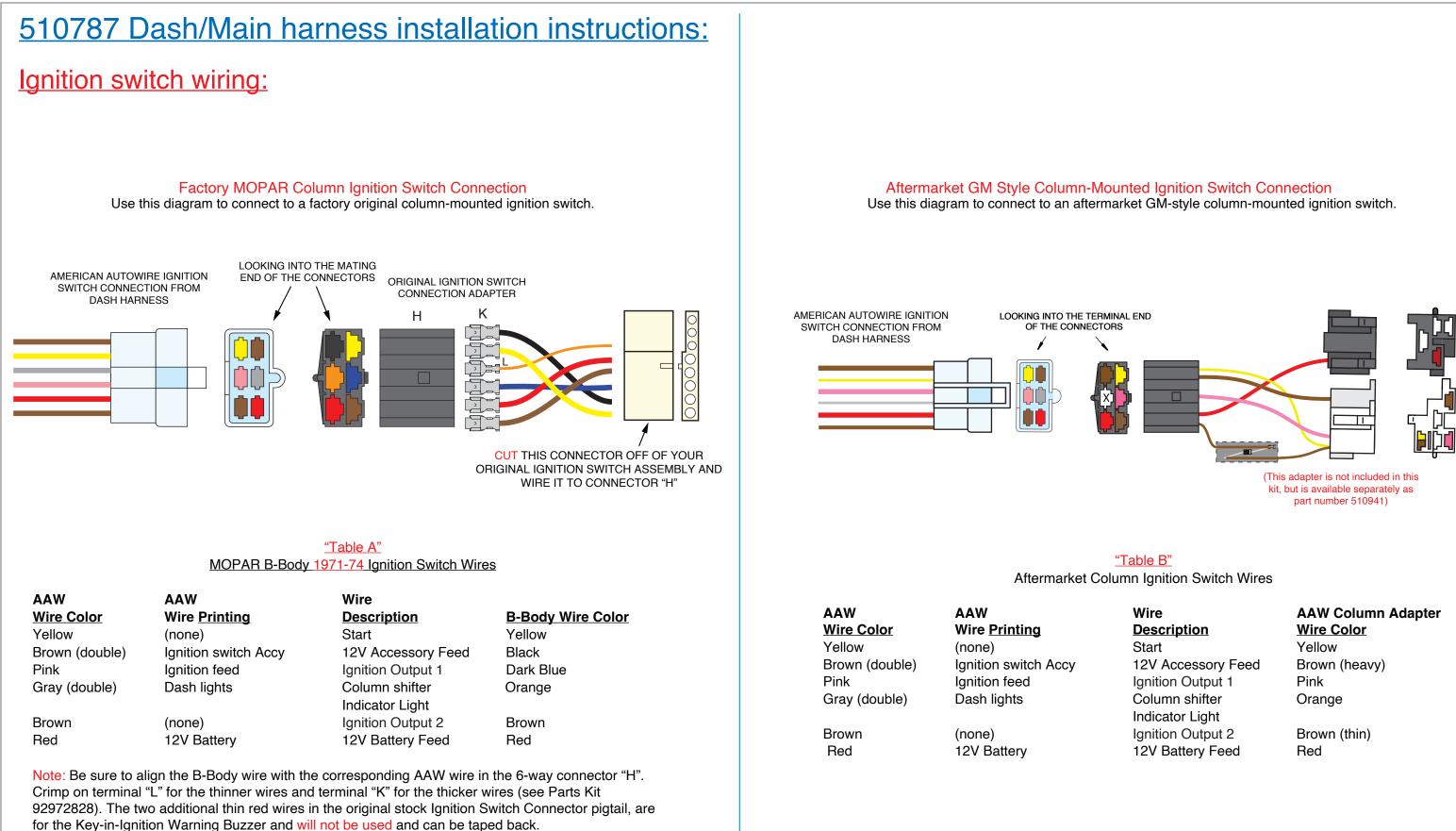


heater only control wiring:

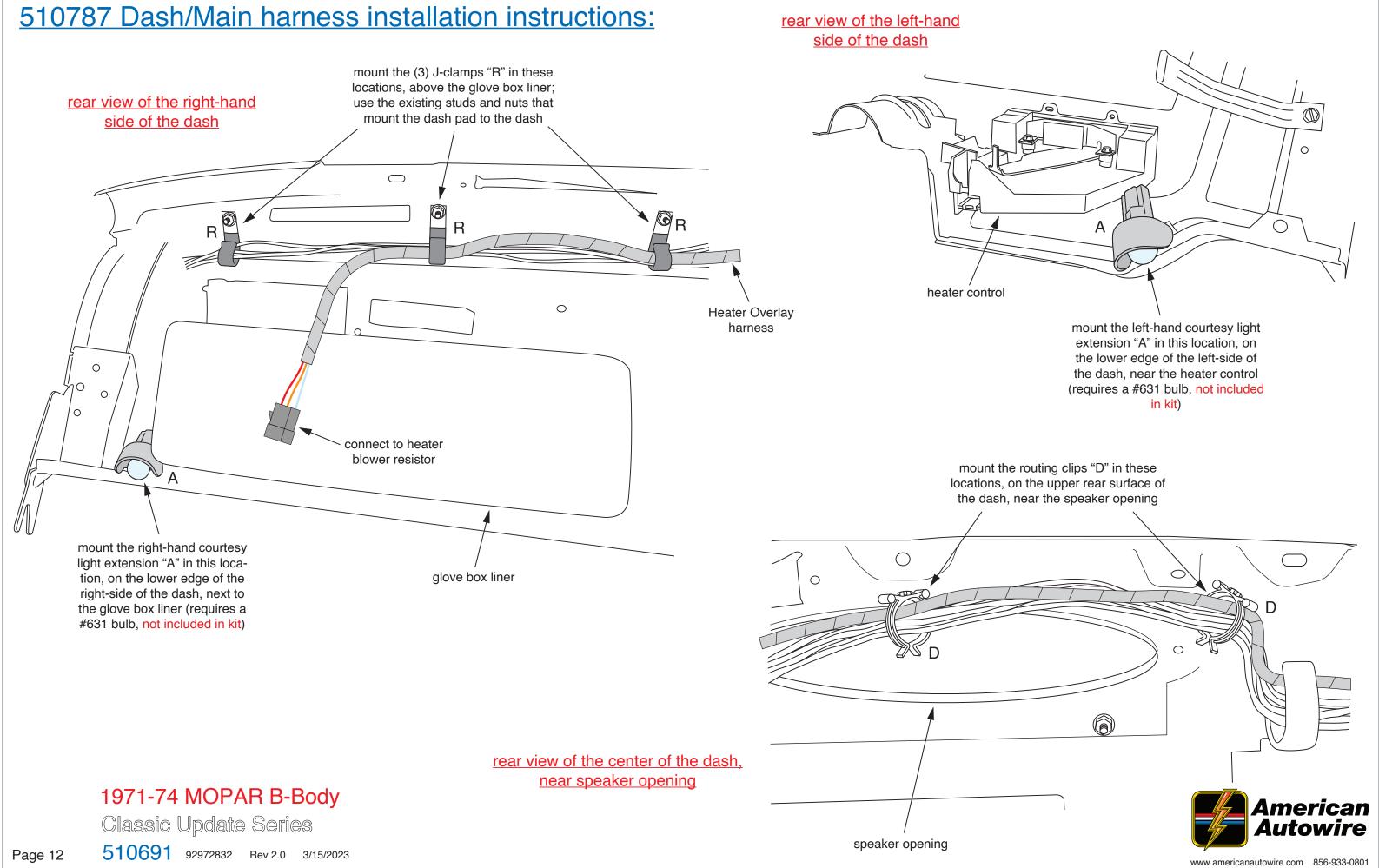
1971-72 Rallye/Non-Rallye

Heater only control assembly

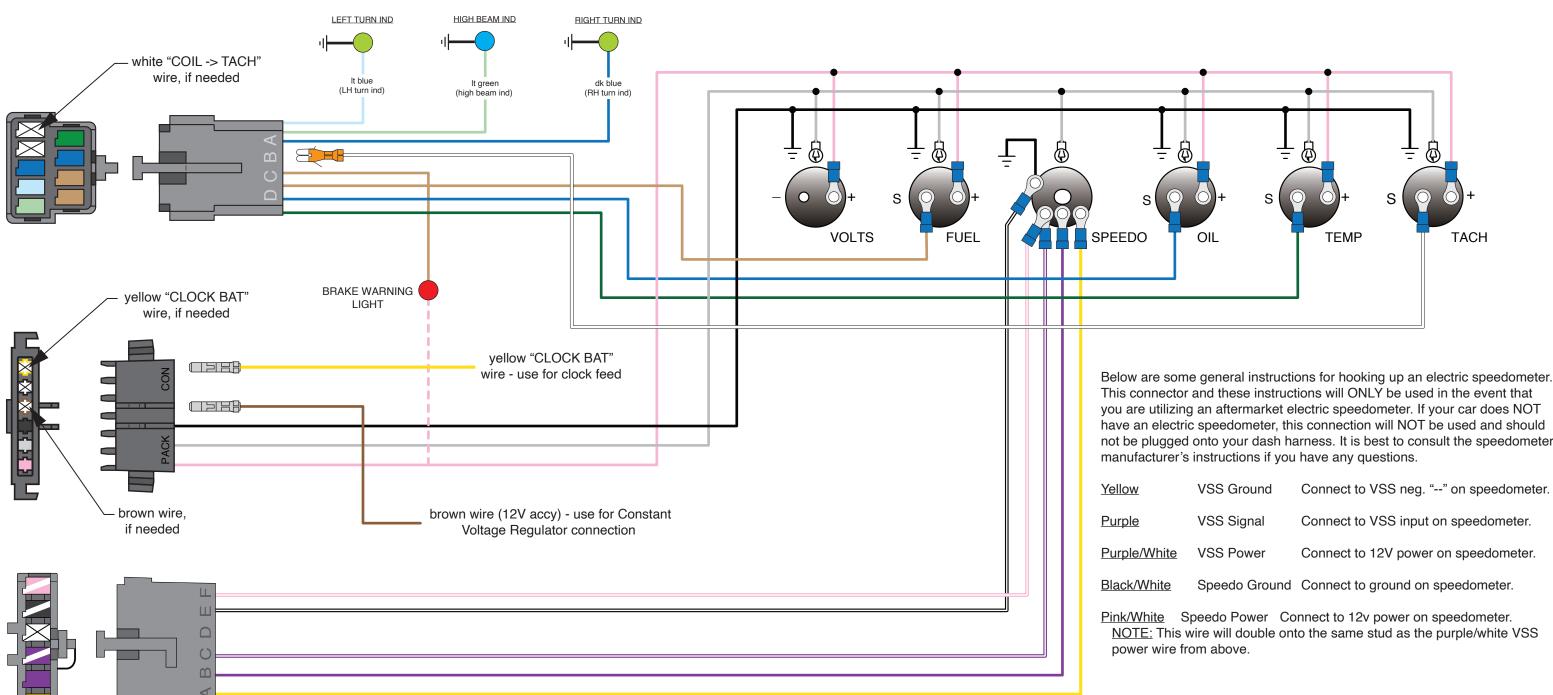
(top, rear view)



## side of the dash



## 510788 Gauge Cluster harness (aftermarket gauges) installation instructions:



TURN SIGNAL AND HI-BEAM LAMP CONNECTIONS

# For Factory Gauges See pages 13-15

not be plugged onto your dash harness. It is best to consult the speedometer

	VSS Ground	Connect to VSS neg. "" on speedometer.
	VSS Signal	Connect to VSS input on speedometer.
ite	VSS Power	Connect to 12V power on speedometer.
te	Speedo Ground	Connect to ground on speedometer.

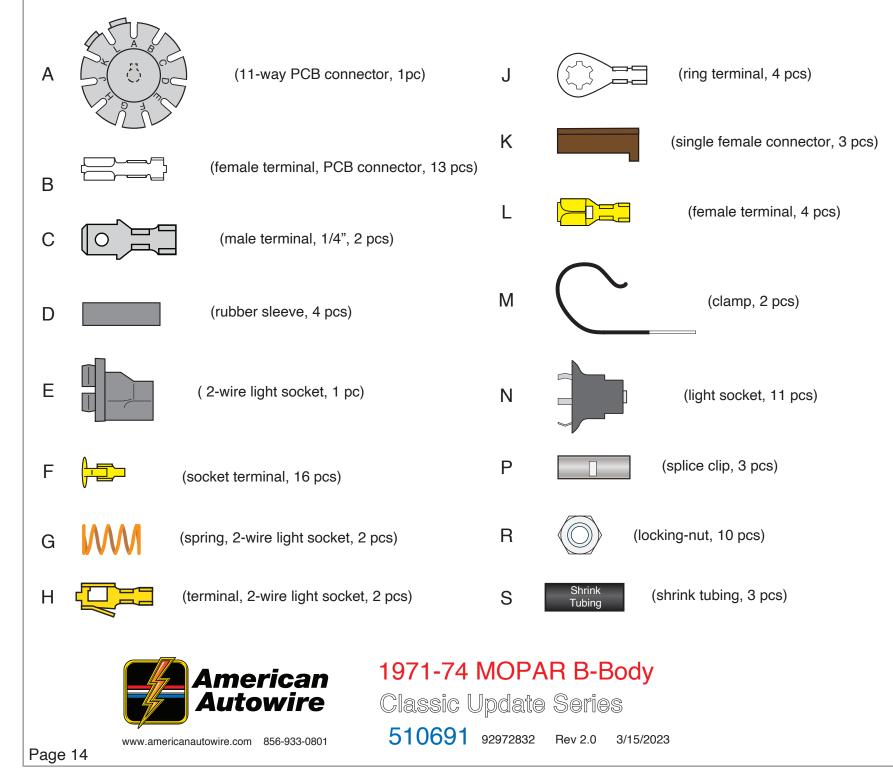


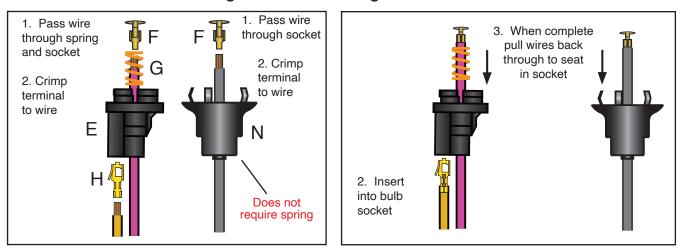
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92972832 Rev 2.0 3/15/2023

## 510788 Gauge Cluster harness installation instructions:

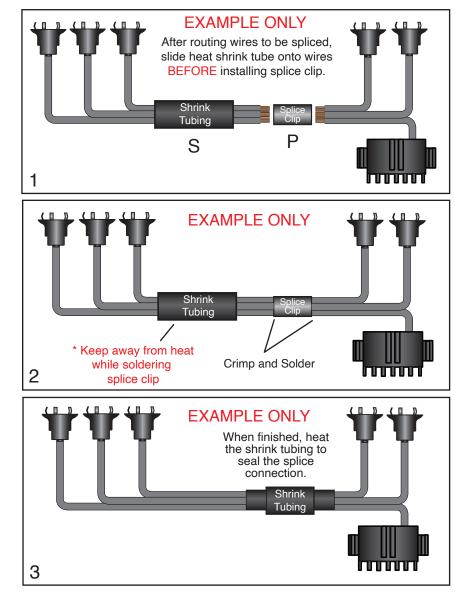
Shown below, are the misc. terminals, plastic connector bodies, sockets, sleeves, and hardware, included in the 510788 Gauge Cluster Loose Piece bag (92972831). These will be used to complete your Gauge Cluster harness connections. They are itemized and referred to on this page just as they are on the following pages of this Gauge Cluster instruction set.



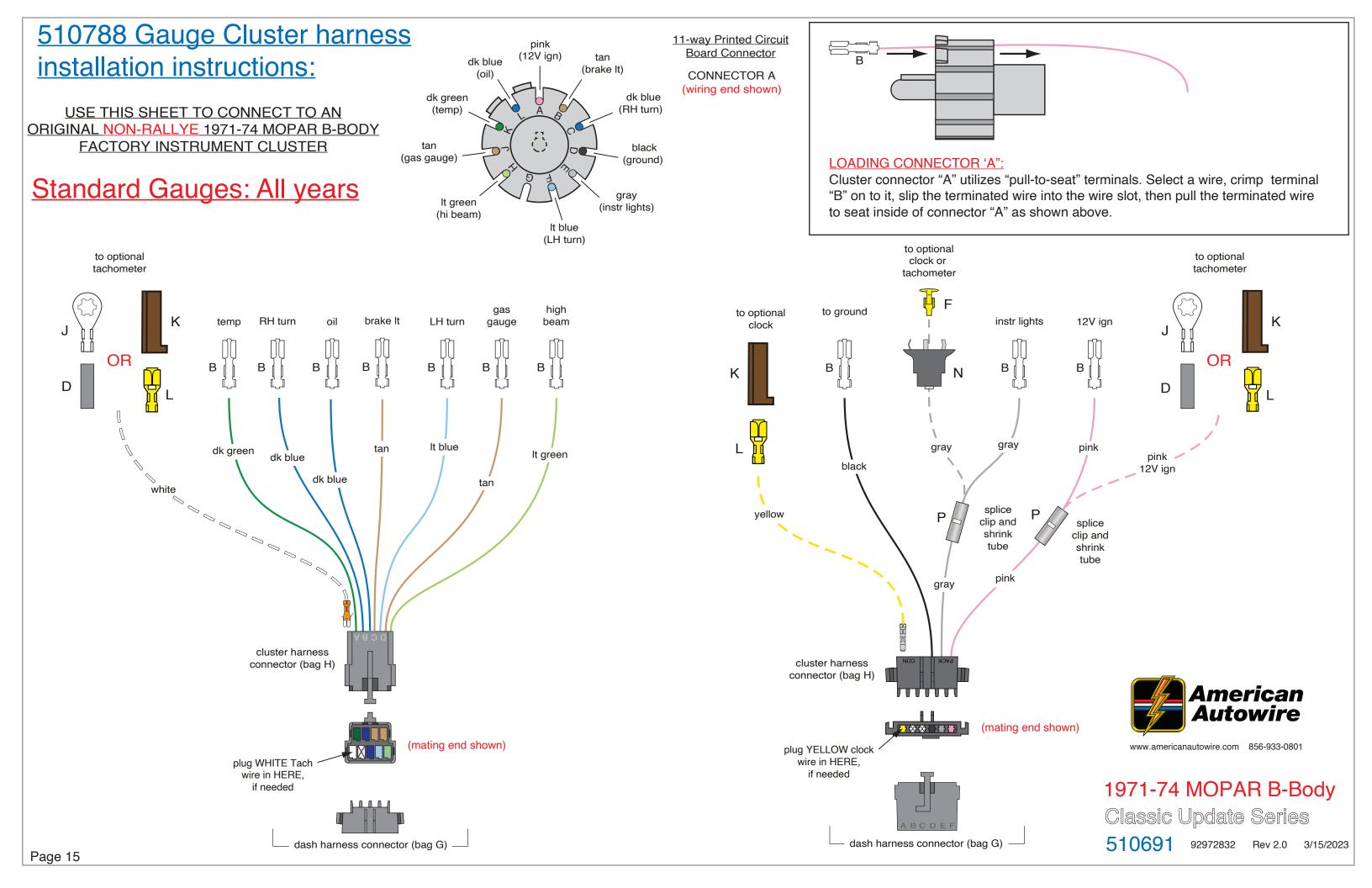


### How to use the splice clip to join multiple wires.

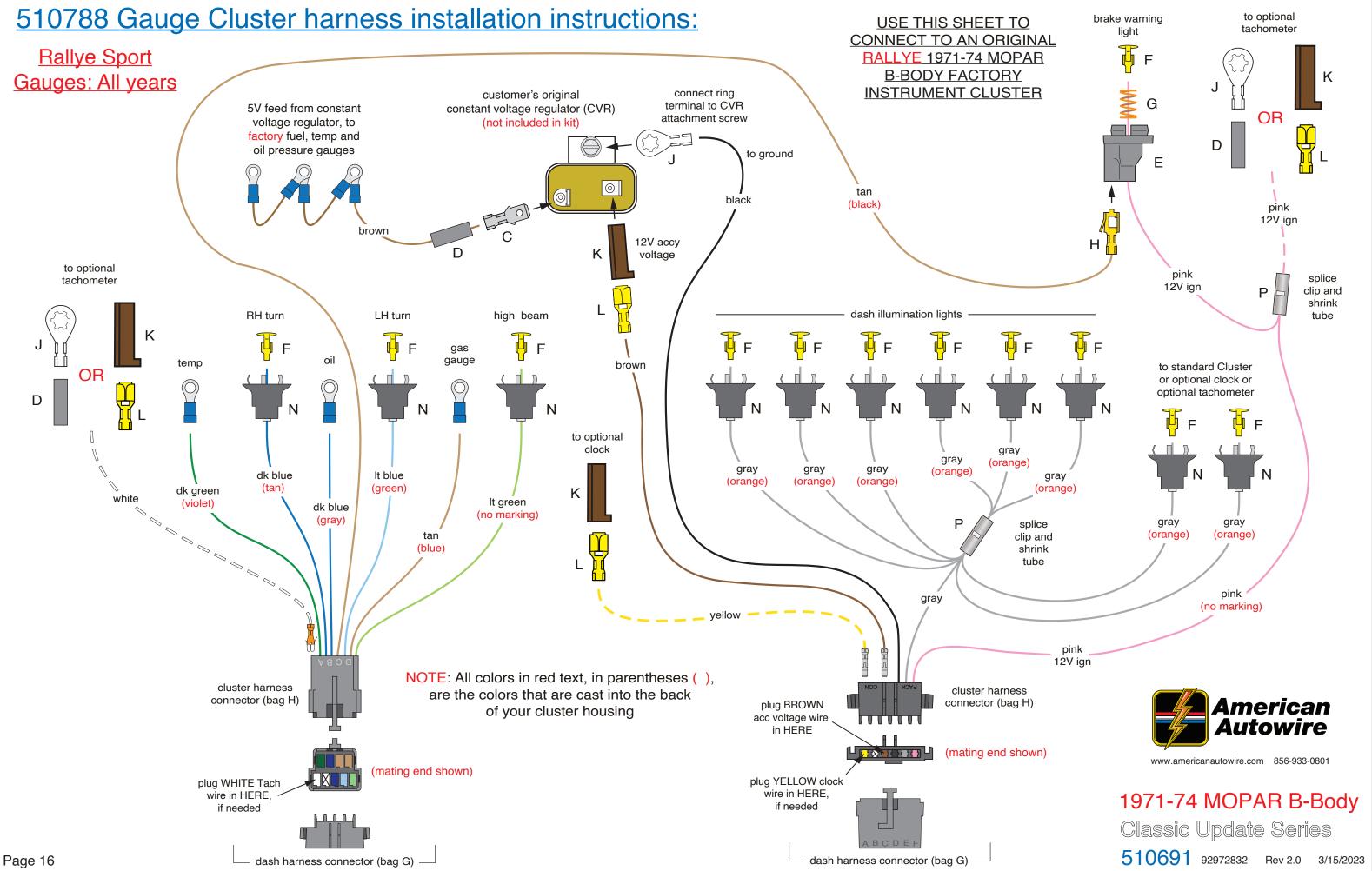
Below is just an **EXAMPLE** of how to use the splice clip and shrink tubing; see your specific application on the following pages for actual splice information.



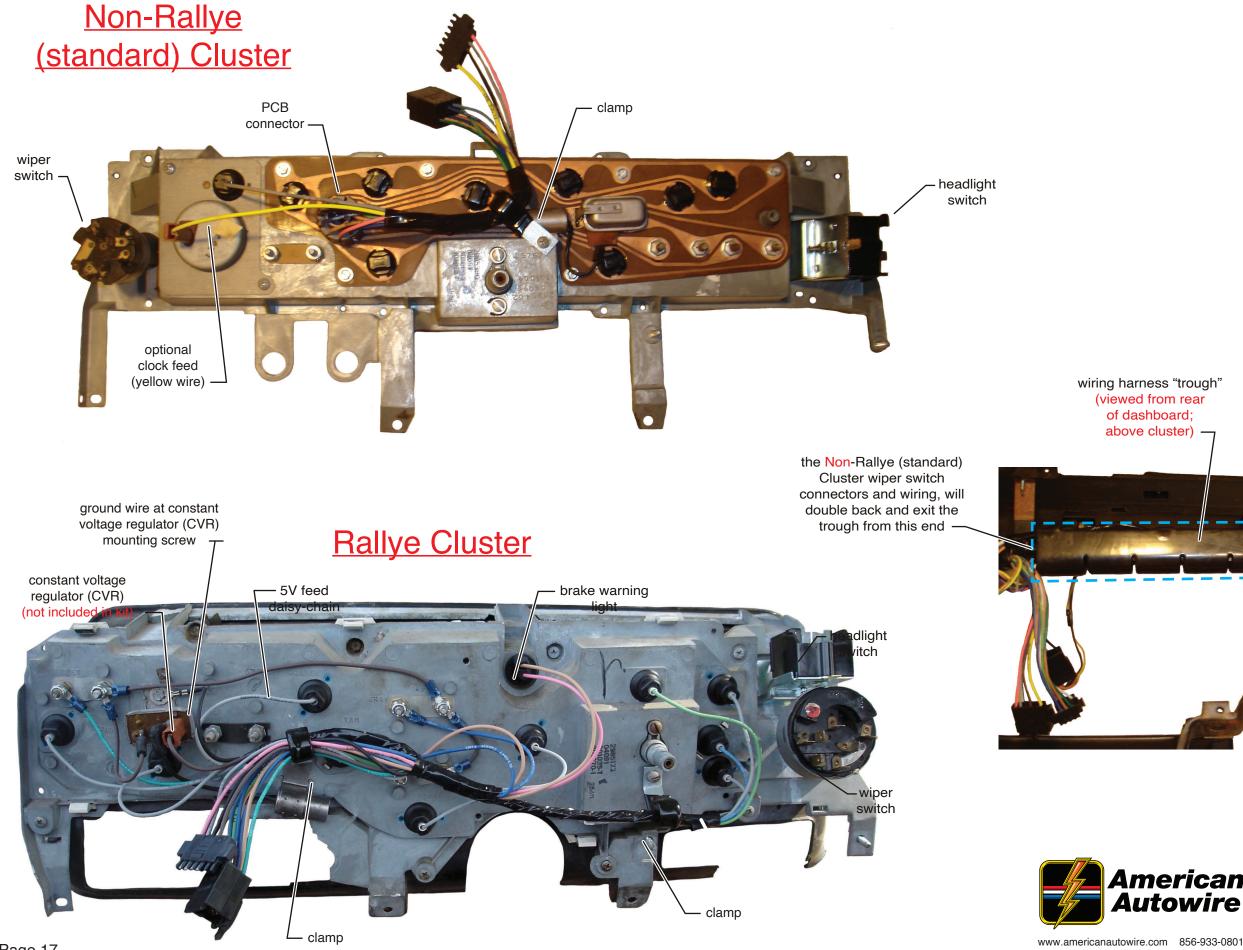
### How to install light sockets and light socket terminals.

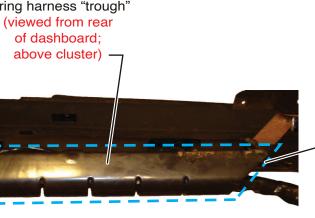






## 510788 Gauge Cluster harness installation instructions:





the Rallye Cluster wiper switch connectors and wiring, will exit the trough from this end

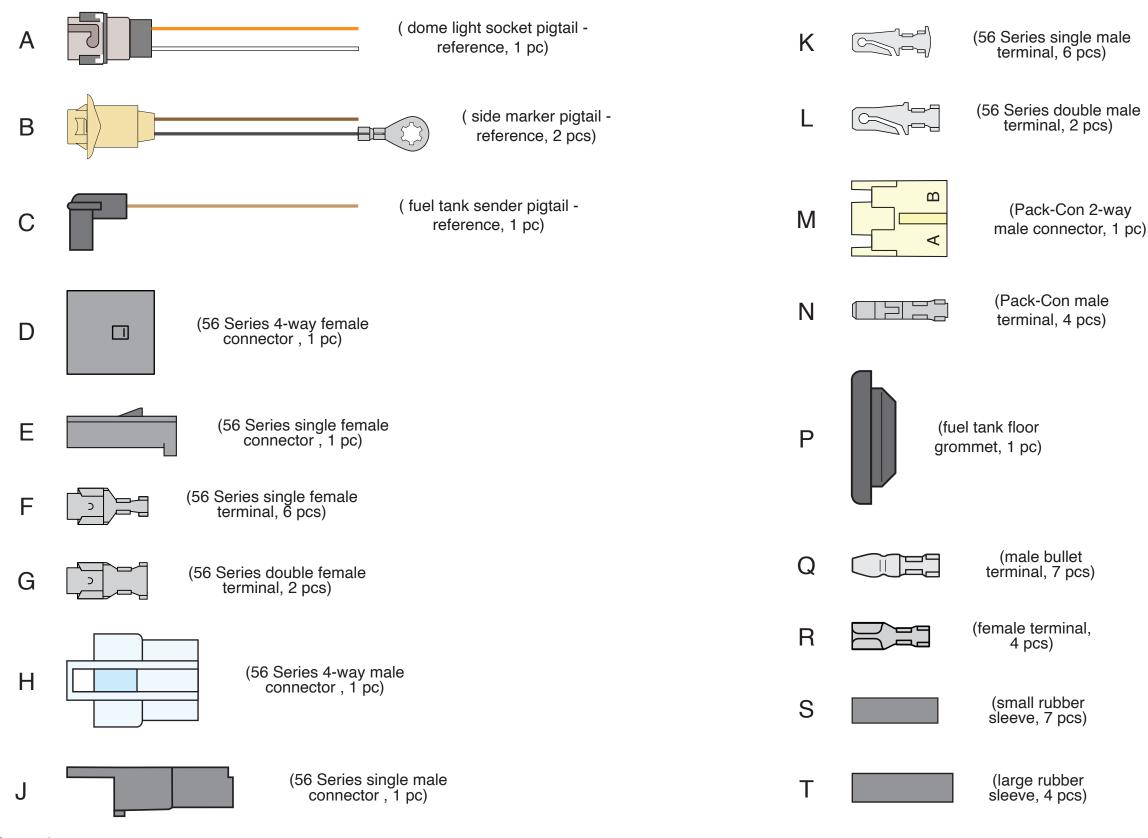
steering column mounting bracket



## 1971-74 MOPAR B-Body Classic Update Series

## 510696 Rear Body harness installation instructions:

Below are the supplied misc. terminals, connector bodies and assorted components included in the Rear Body Harness and Loose Piece bags. These will be used to complete your Rear Body Harness connections and are referred by the letters and descriptions below from this point forward.

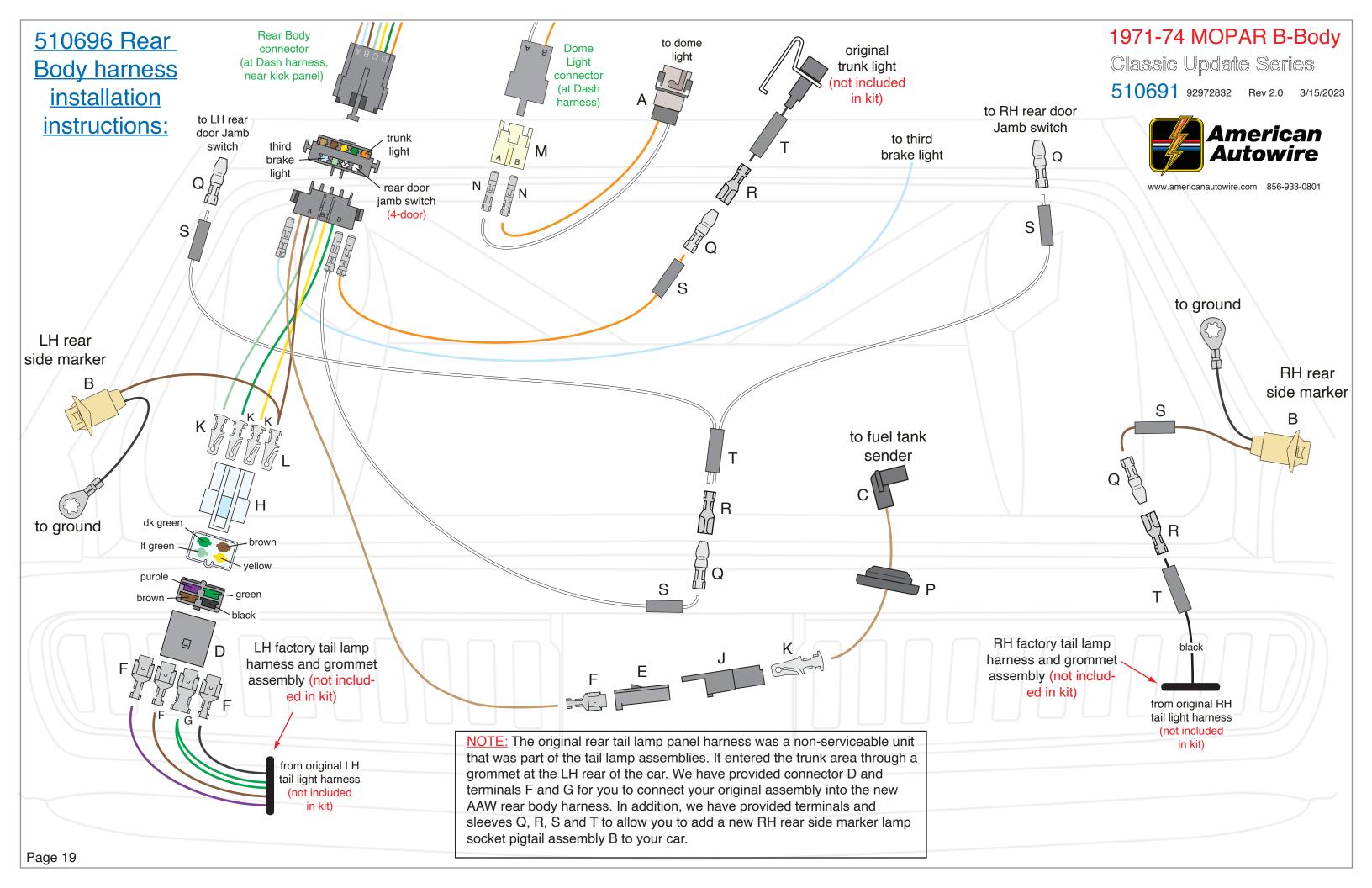


Page 18



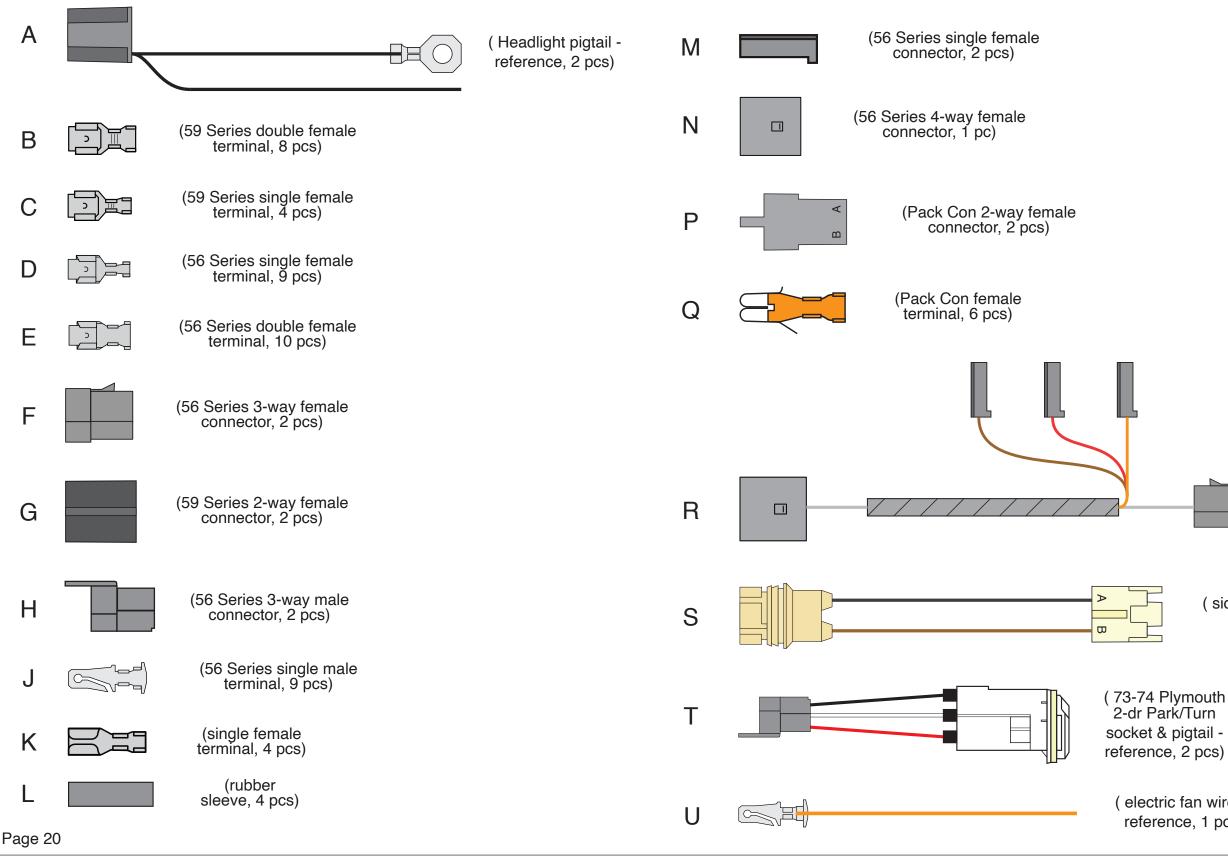
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## 510695 Front Light harness installation instructions:

Below are the supplied misc. terminals, connector bodies and assorted components included in the Front Light Harness and Loose Piece bags. These will be used to complete your Front Light Harness connections and are referred by the letters and descriptions below from this point forward.





(2-speed wiper motor jumper harness reference, 1 pc)

(side marker light extensions reference, 2 pcs)



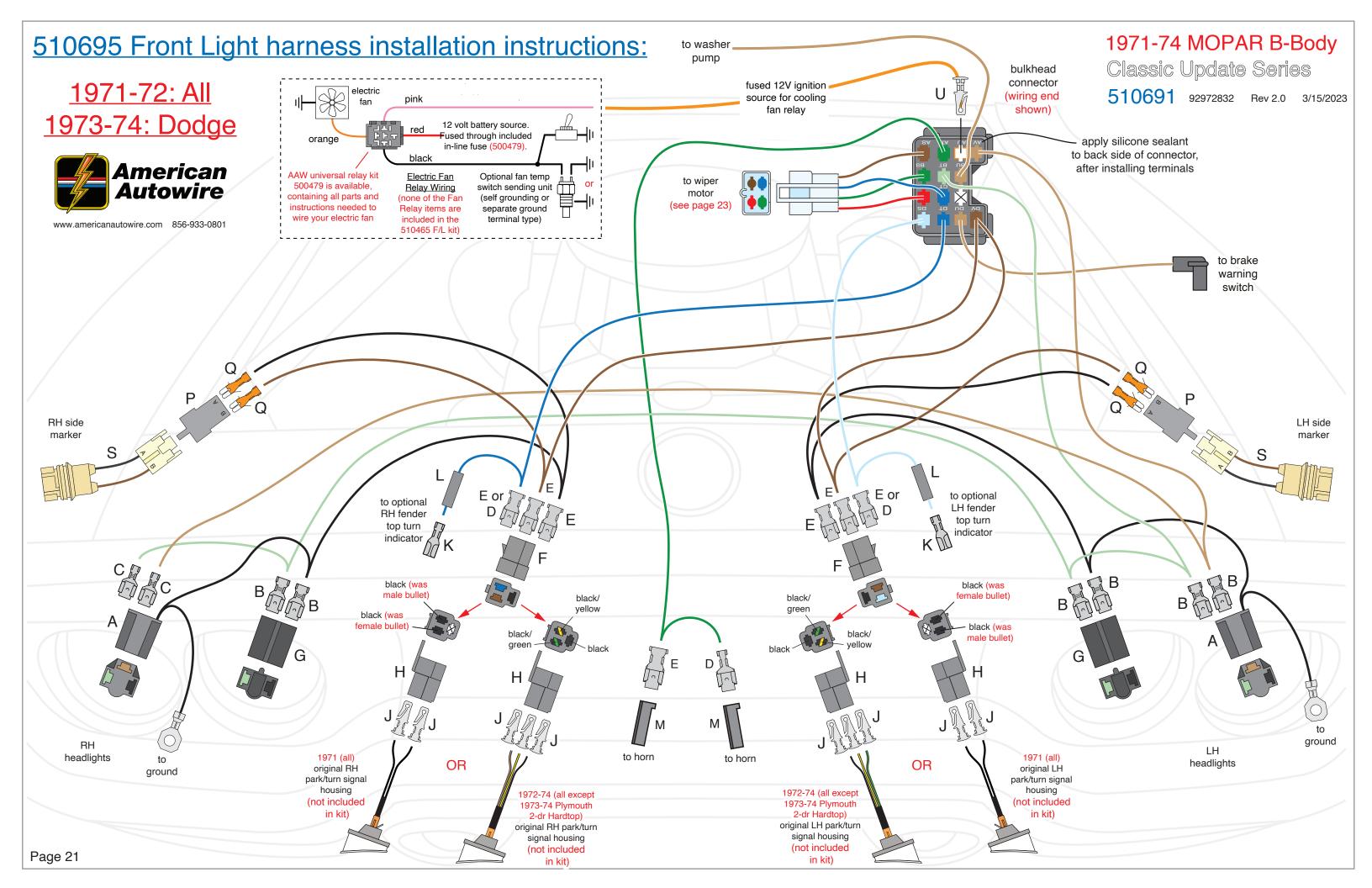
www.americanautowire.com 856-933-0801

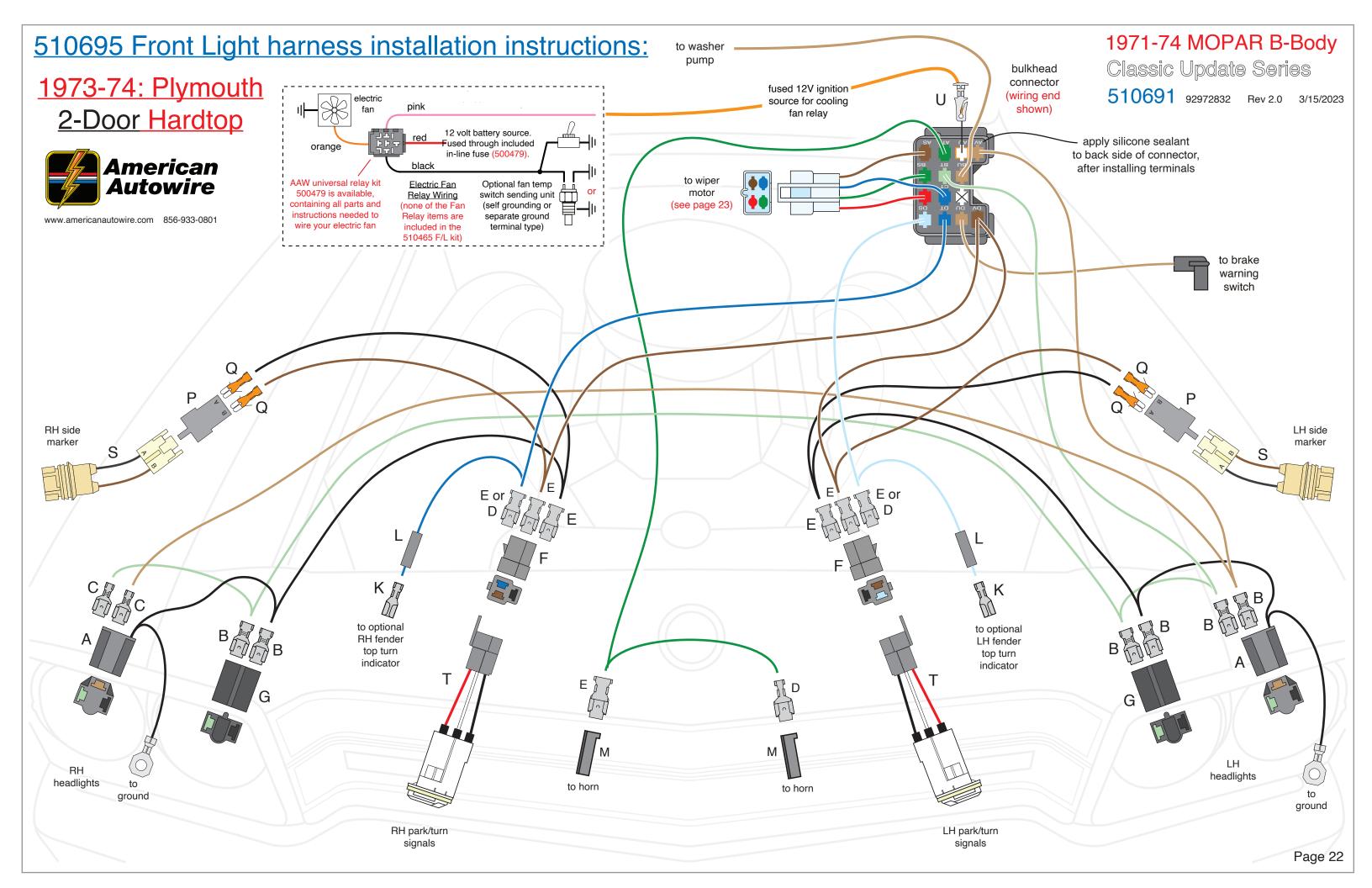
Classic Update Series

510691 92972832 Rev 2.0 3/15/2023

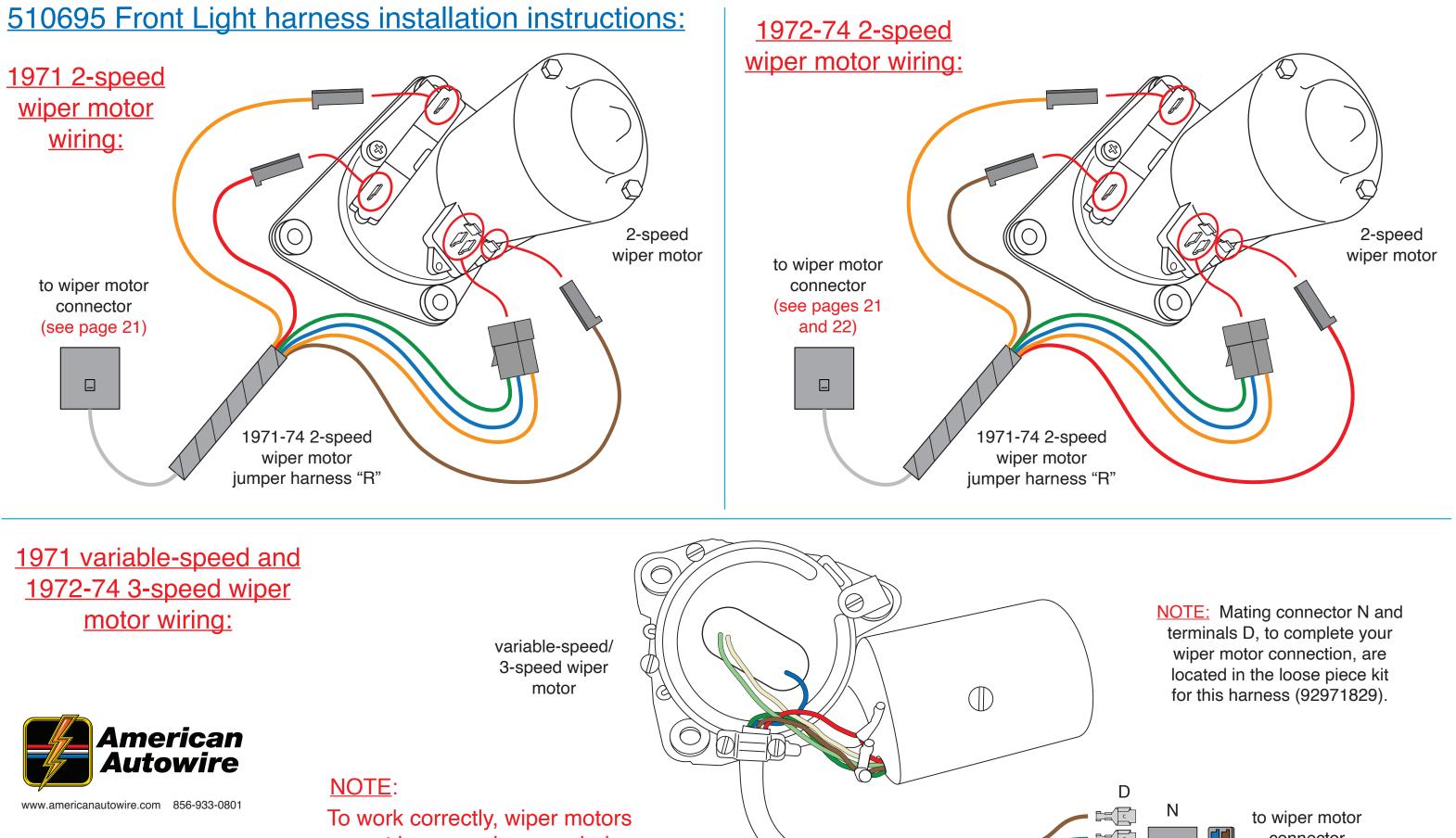


( electric fan wire reference, 1 pc)





### 510695 Front Light harness installation instructions:

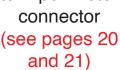




### 1971-74 MOPAR B-Body **Classic Update Series** 510691

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must be properly grounded. Wiper motors are grounded through their mounting.

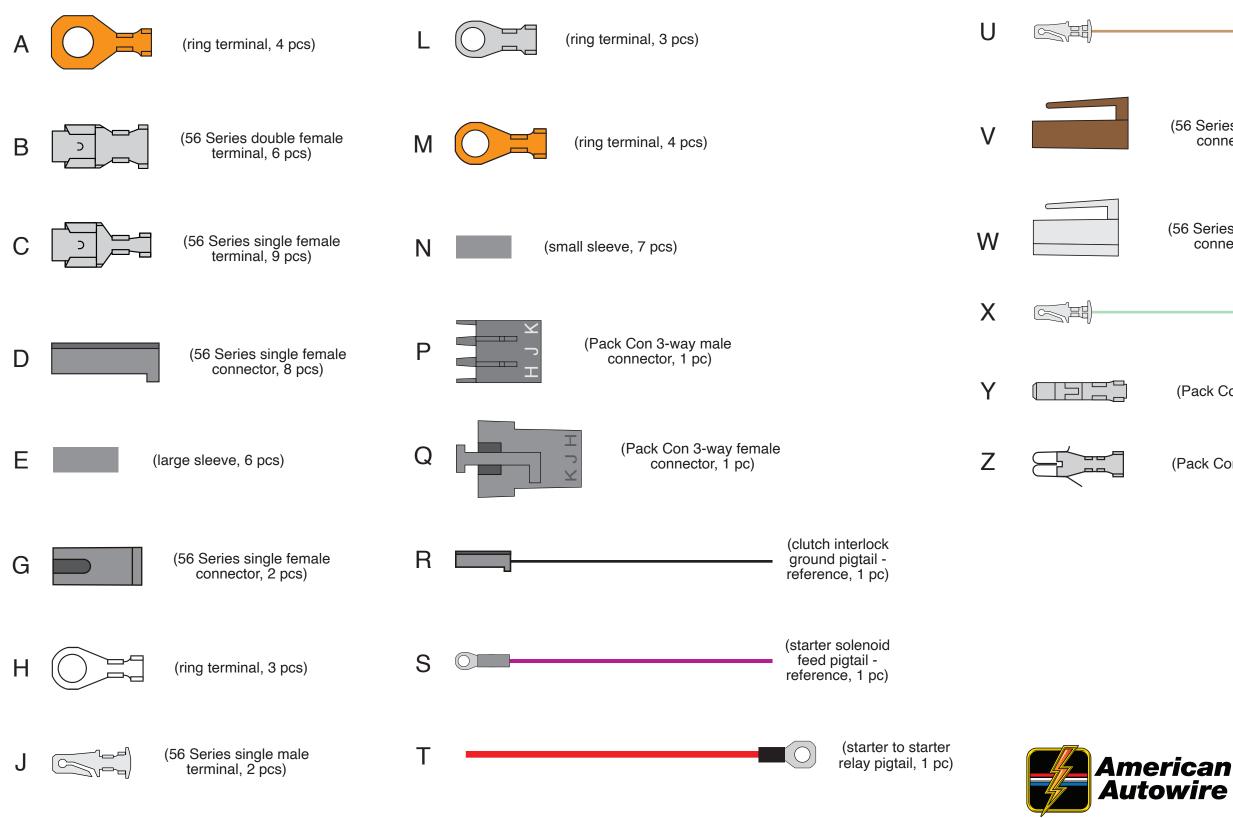


F

D

## 510786 Engine harness installation instructions:

Below are the supplied misc. terminals, connector bodies and assorted components included in the Engine Harness and Loose Piece bags. These will be used to complete your Engine Harness connections and are referred by the letters and descriptions below from this point forward.



(electric choke pigtail reference, 1 pc)

(56 Series single female connector, 1 pc)

(56 Series single female connector, 1 pc)

> (back-up lamp feed reference, 1 pc)

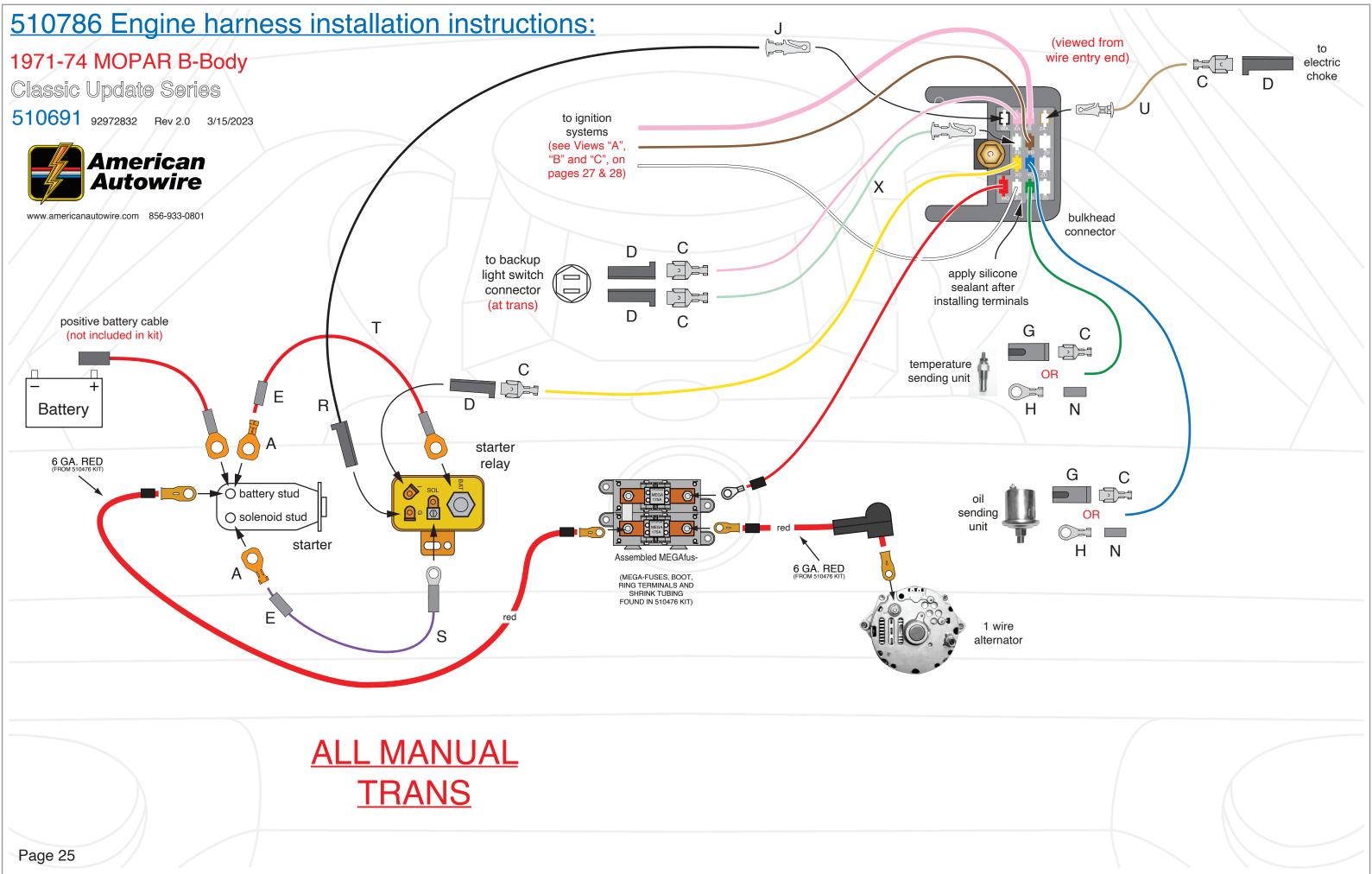
(Pack Con male terminal, 4 pcs)

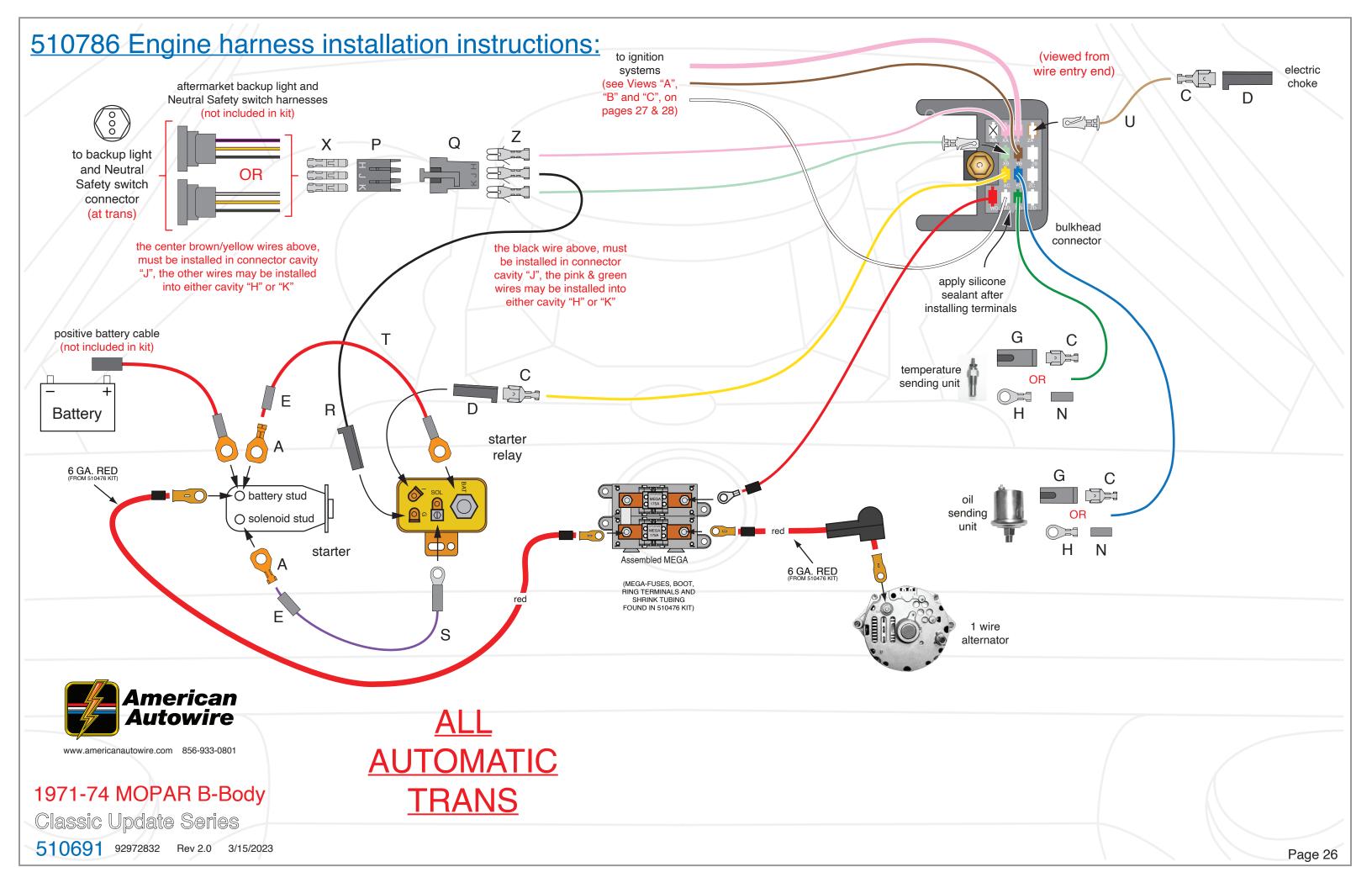
(Pack Con female terminal, 4 pcs)

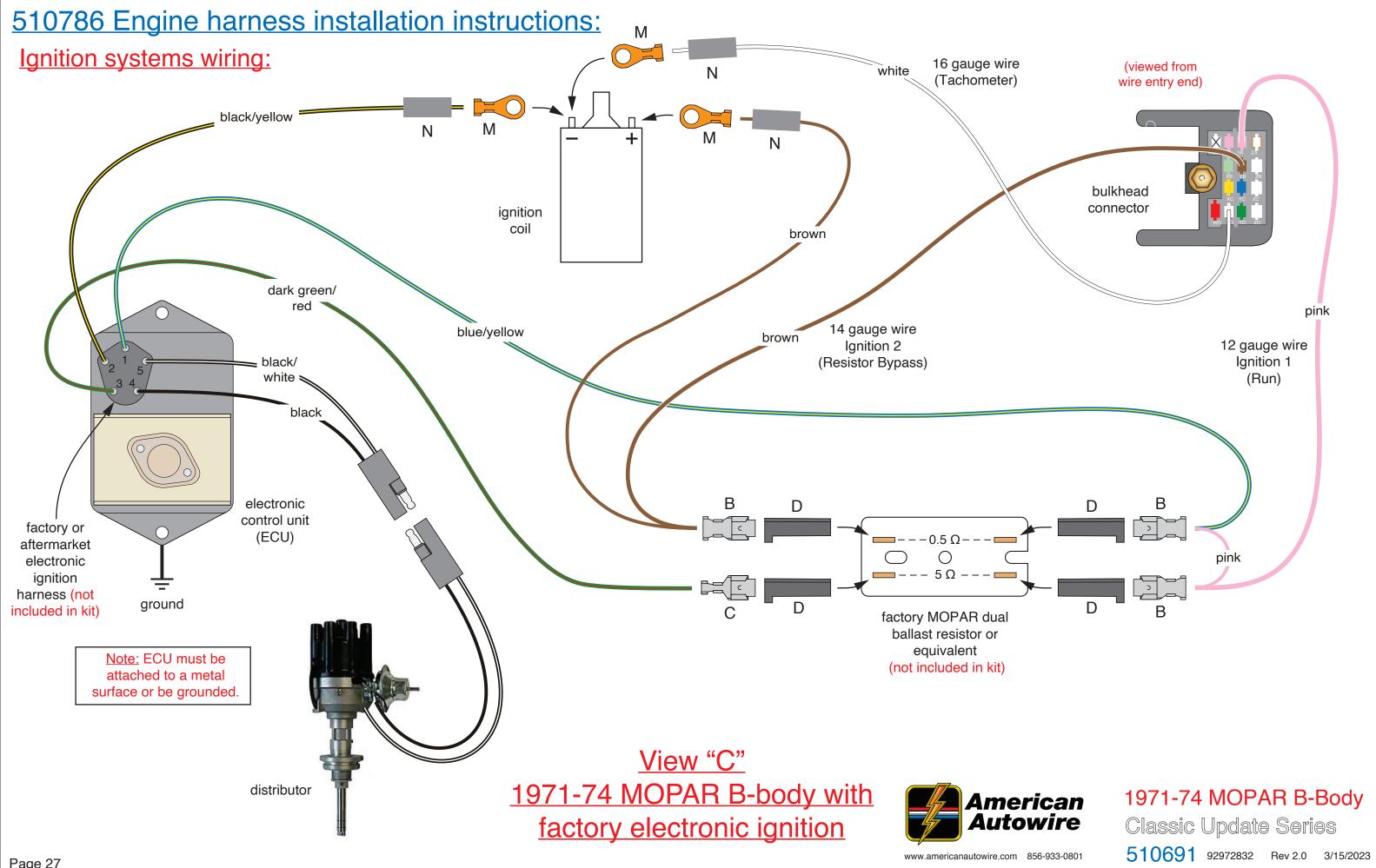
### 1971-74 MOPAR B-Body

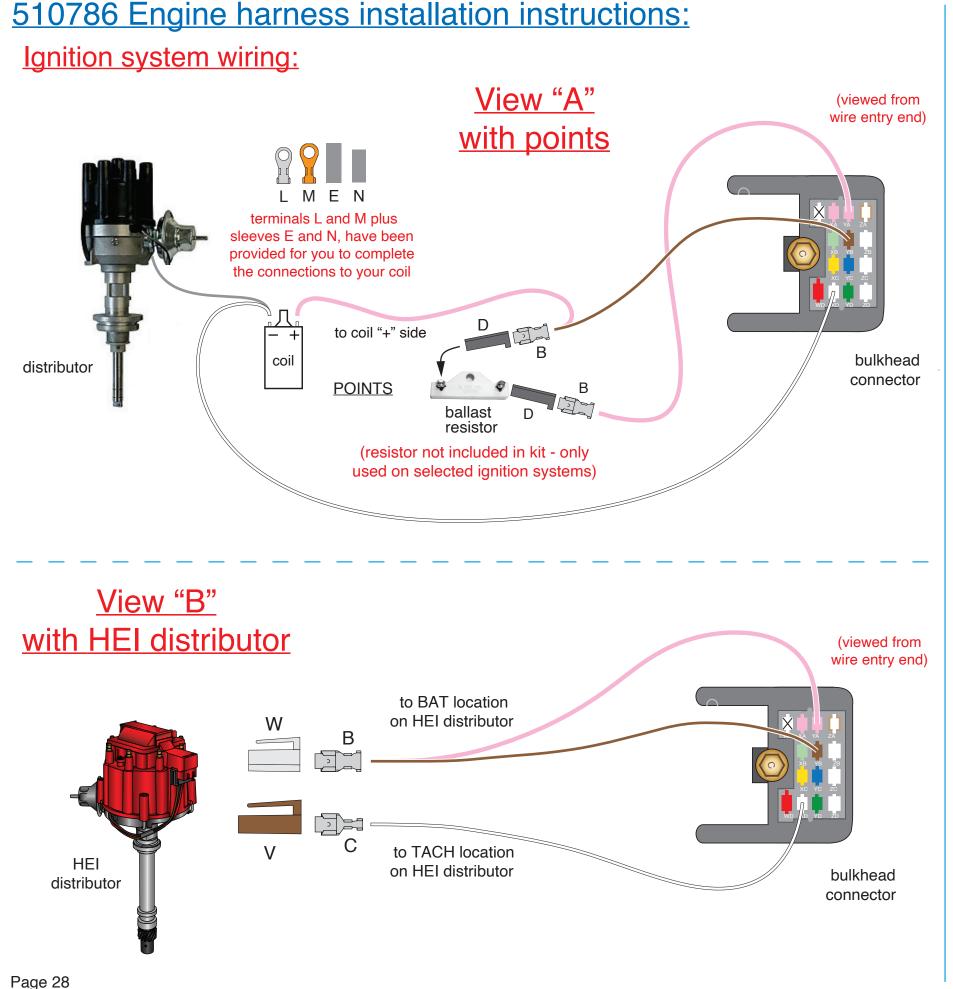
**Classic Update Series** 

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**EFI APPLICATIONS:** 

The Pink and Brown ignition wires may be connected together and used as a keyed 12(+) power feed to your ignition box or EFI computer control harness or computer.

Please note: These wires are not fused. Please consult the instructions for your ignition system or EFI harness to confirm if an in-line fuse is required.

Finally: The pink and brown wires must be used together in order for their to be power when the key is in the run and crank position.

FINAL STEPS:

**RECONNECT YOUR BATTERY:** When you have completed the installation and are ready to reconnect the battery, make sure that the following electrical system grounds are in place:

- A. Battery is grounded to the ENGINE BLOCK.
- B. Battery is grounded to the frame.
- C. Engine block is grounded to the frame.
- D. Body is grounded to the frame.

STEP 4: CHECK ALL ELECTRICAL FUNCTIONS: Any non-functioning items should be checked for proper installation. Any problems with your wiring and electrical circuit functions, should be addressed to American Autowire Systems, Inc. as soon as possible, to avoid any warranty problems.

If you have any guestions concerning this or any of our products, please feel free to call us at 1-856-933-0801.



### **Ignition system wiring:** OTHER IGNITION TYPES FOR OTHER TYPES OF IGNITION SYSTEMS AND/OR



### 1971-74 MOPAR B-Body

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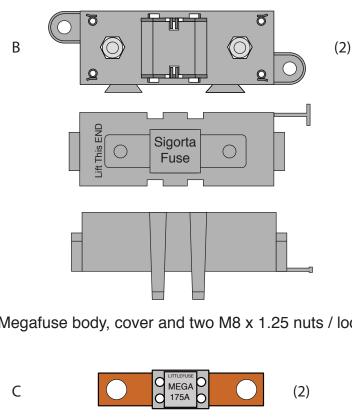


1971-74 Mopar B-Body Classic Update Series

510691 92972832 Rev 0.0 1/7/2020



А



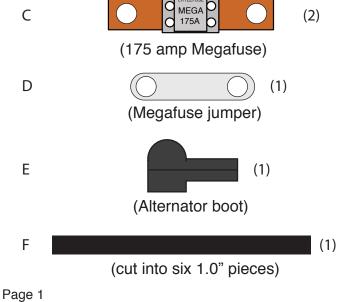
(Megafuse body, cover and two M8 x 1.25 nuts / lock washers)

G

Н

J

Κ

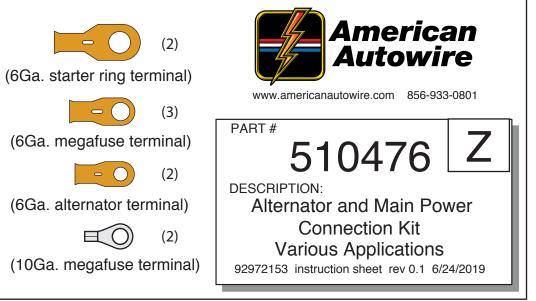


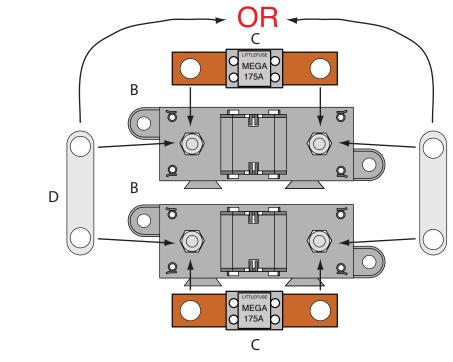
1. One this page, you will find the wire, fuse bodies, fuses, boot, ring terminals, and shrink tubing (items A through K) that are necessary to connect your alternator and main power feed for your new AAW wiring kit. Please be sure that all of the necessary components are present before starting this portion of your installation. If anything is missing, stop what you are doing and contact AAW at the number listed below right away.

2. On page 2, you will find directions for building the 2 Megafuse assemblies (items B,C and D) into one unit.

3. On page 3, you will find an overall concept of how to connect the Megafuse assemblies to your starter solenoid, alternator and main power feed of your new wiring system.

4. On page 4, you will find tips on building your charging circuit wires and assembling them and the main panel power feed wire to the Megafuse assembles.





### Assembling the (2) Megafuse assemblies

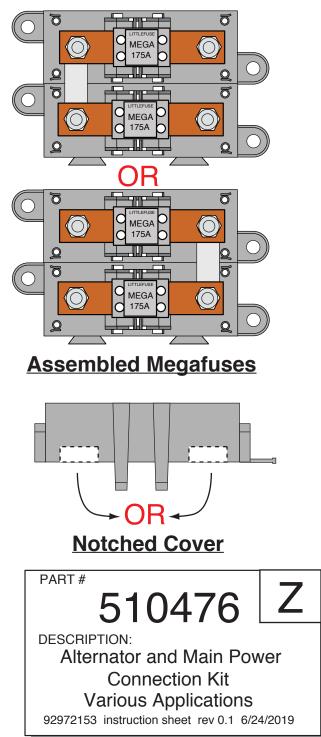
<u>NOTE</u>: Find a suitable place, as close to the battery power source as possible, under the hood of the your vehicle to mount the completed Megafuse assemblies. Keep in mind that you have 12 feet of 6Ga. charging wire, and that the main power feed coming from your panel or bulkhead connection must also be able to reach the assembly.

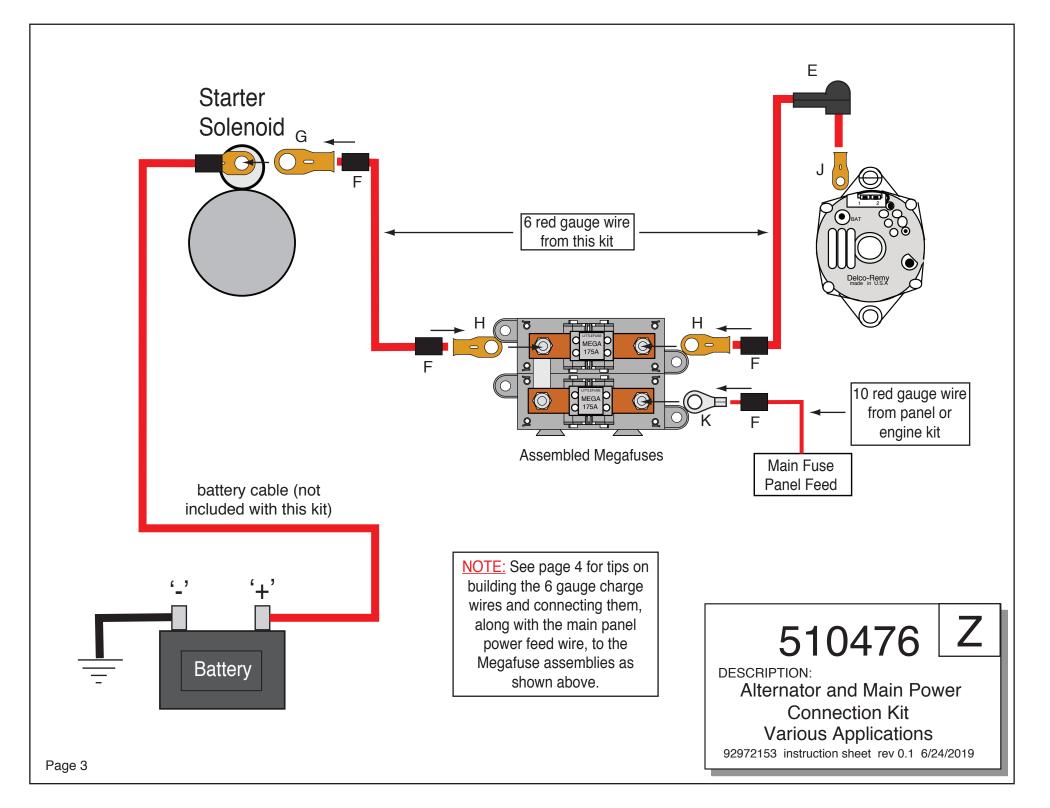
1. Take the two Megafuse bodies and covers (items B) and snap them together. Remove the 4 nuts and lock washers from the studs on the fuse body assemblies.

2. Install the Megafuse jumper (item D above) over two of the studs on the Megafuse bodies. It is very important that the jumper MUST BE assembled on the side that is going to connect to your main power connection (starter solenoid or battery feed).

3. Notch top cover to clear jumper D as shown at right.

4. Snap one 175amp fuse (items C) onto the studs of each of the two Megafuse bodies (items B), over the jumper, then loosely re-attach the 4 nuts and lock washers back onto the assembled Megafuses. The fuse assemblies are ready to install into your vehicle. Page 2





# Building the 6Ga. charge wires and connecting them and the main panel power feed wire to the Megafuse assemblies:

<u>NOTE</u>: Make sure that your battery is disconnected! You will need to install the preassembled Megafuses from page 2 in your vehicle to start this part of the installation.

1. Pre-cut item F shrink tubing into (6) 1.00" - 1.25" pieces.

2. Take the 12-foot piece of 6Ga. red wire from this kit and route it from your starter (or other battery feed) over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation on each end back 1/2". Install 2 pieces of shrink tubing F onto the wire. At the starter end, crimp and solder (1) of terminal G onto the wire. At the Megafuse end, crimp and solder (1) of terminal H onto the wire. Slide the shrink tubing over the terminals and heat it up to shrink it down.

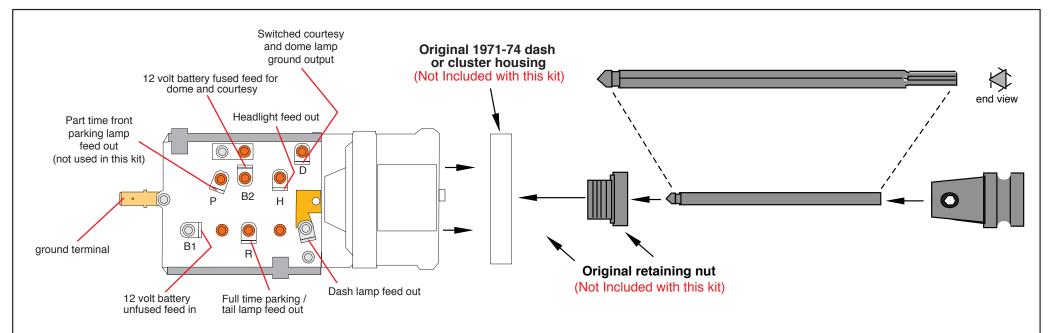
3. Take the remaining portion of the 12-foot piece of 6Ga. red wire from this kit and route it from your alternator over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation on each end back 1/2". Install 1 piece of shrink tubing F onto the wire. At the alternator end, slip on boot E as shown on page 3, then crimp and solder (1) of terminal J onto the wire. At the Megafuse end, crimp and solder (1) of terminal H onto the wire. Slide the shrink tubing over terminal H and heat it up to shrink it down.

4. Take the 10Ga. red main power feed wire from your engine or panel sub-kit and route it over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation back 3/8". Install 1 piece of shrink tubing F onto the wire, then crimp and solder (1) of terminal K onto the wire.

5. Remove the 4 loosely tightened nuts and lock washers from the assembled Megafuses, then using the drawing on page 3 as a guide, install your pre-assembled wires from steps 2-4 above. Re-install the 4 nuts and lock washers onto the assembled Megafuses and tighten them down. This part of your installation is now complete.



Alternator and Main Power Connection Kit Various Applications 92972153 instruction sheet rev 0.1 6/24/2019





**NOTE:** We have provided a new custom length shaft and knob in this kit. Below, we have included instructions on how to assemble it. However, if you would rather use your original knob/shaft assembly, it will work fine in this OE style replacement switch.

- 1. Install the new switch into your dash or cluster housing using the original retaining nut. It will be necessary to cut the shaft for a nice custom installation.
- 2. Install the shaft in switch being certain that it is fully engaged inside the switch. Once the shaft is fully seated down inside the switch in the "off" position, place the knob on end of shaft. Measure how far away from the dash or cluster housing the bottom face of the knob (closest to dash) is. Allow for 1/4" or so extra so that the knob will not bottom out on dash or cluster housing once the shaft has been cut to length.
- 3. Remove the shaft from the switch. To do this, pull the shaft completely out to the "on" position. Depress the button on the metal chassis side of the switch and simply pull the shaft out of the switch. Cut the shaft based on your measurements.
- 4. Attach the knob to the cut shaft and tighten the Allen head screw.
- 5. Reinstall your newly customized shaft into your headlight switch assembly.



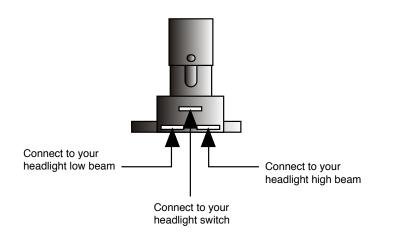
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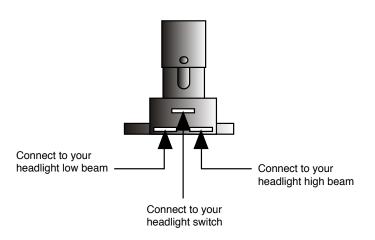
PART #

## 510698

DESCRIPTION: Headlight Switch 1971-74 Mopar A-Body Classic Update Series

92971838 instruction sheet rev 0.0 11/9/2017





Connect the Dimmer Switch wires as shown above.

- 1. The top center terminal of the Dimmer Switch is connected to the Headlight switch.
- 2. The terminal on the right side is connected to your headlight high beam terminal.
- 3. The terminal on the left side is connected to your headlight low beam terminal.

Connect the Dimmer Switch wires as shown above.

- 1. The top center terminal of the Dimmer Switch is connected to the Headlight switch.
- 2. The terminal on the right side is connected to your headlight high beam terminal.
- 3. The terminal on the left side is connected to your headlight low beam terminal.



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PART # 500042
DESCRIPTION:
DIMMER SWITCH
92964573 Rev 3.1 12/5/2014



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