

NOTE: If the fuse panel on your 510372
66-68 Impala kit *HAS* a sticker like the photo at the left, you have the second design harness and your instructions are listed below and follow this page.

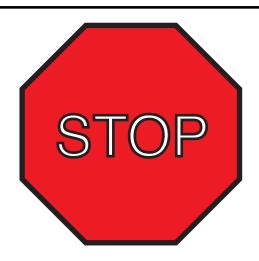
Number	Description
500332	Headlight Switch
500707	Fuse, Relay, and Flasher kit
500708	Courtesy Light kit
500684	Ignition Switch
500919	Practice Terminal Crimping Set
510537	Dash Harness kit
510538	Engine Wiring kit
510539	Front Light Wiring kit
510741	Instrument Cluster Wiring kit
510365	Rear Body Wiring kit
510366	Console Wiring kit
510476	Alternator and main power Connection kit
510730	VSS Connection kit
500042	Floor Dimmer Switch
92970304	Firewall Mod. Template Sheet
92972587	Kit Introduction Instruction Sheet
92972588	Warning Sheet



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66-68 Impala Second Design Instructions

92972924 rev. 0.0 3/10/2020



WARNING:

Validate the kit contents with the component list included on page 2 of this sheet before proceeding. This kit is intended to be used in a modified vehicle. Please read this sheet thoroughly and be sure that you understand everything explained on it prior to opening any of the enclosed packages, or before attempting to install any of the components. Once this kit has been opened or a component installed, the kit is not returnable.

- 1. This new upgraded AAW wiring system should typically be used in a **MODIFIED** application only. For all 1968 applications, you will need to re-use your original ignition switch, as it is a unique switch that utilizes very different mounting spacer at the dash that will not allow it to work well with the new AAW 500684 switch.
- 2. This kit readily supports the use of a factory heater system and aftermarket heater and A/C systems only. In 1966, the factory A/C wiring was part of the engine and dash harnesses and as such, was never serviced as a separate, stand-alone harness. This kit WILL NOT support an original factory A/C equipped vehicle as it is. If you wish to use this new AAW Classic Update harness in your original factory A/C equipped 1966 Chevy, you will have to strip out all of the A/C wiring from your original engine and dash harnesses, splice them together, and then pass them out thru a grommet in the firewall of your car in order to connect it to all of your under-hood and under-dash factory A/C connections. If you are working on a '67 or '68 car with factory A/C, this new kit will supply the main "on/off" power to your existing stand-alone factory A/C harness. You will also need to jumper your original fused high-speed blower connection (orange wire with the black fuse cap out in the engine compartment) to the orange wire located in the accessory connector on the AAW dash harness using the provided terminals and connector. You will need to provide this jumper wire for yourself as it HAS NOT been provided for you. Contact AAW for new 67 and 68 A/C harnesses for your car if they are needed.
- 3. This kit supports the use of a high current self-exciting 1-wire, "SI" series, or other style internally regulated alternator. An adapter may be necessary in some applications. The use of stock, low amperage alternators is seriously discouraged as they cannot handle the higher current requirements of most updated ignition systems, electric fans, aftermarket A/C systems, stereo systems, air ride suspensions, and other power hungry accessories that will ultimately create performance issues within the system.
- 4. This kit WILL NOT support the use of a factory ammeter. All AAW kits are engineered to supply the optimum charge to the battery. To achieve this performance, we route our 6ga. charge wire directly from the alternator output charge terminal to the starter battery terminal. Due to the path of the charge being altered from the stock configuration, the gauge can no longer see a charge vs. a discharge, so it will not work properly. When ammeters were originally used, most generator or alternator current outputs were rated at a maximum of about 25-60 amps. Modified cars being built today typically utilize a 100 amp or higher output alternator. With these higher current units, ammeters, generally speaking, become a safety hazard. Ammeters are usually wired in parallel to the charging circuit, are typically unfused, and can short very easily causing a fire. A voltmeter is recommended as a good alternative.
- 5. This kit IS NOT set up with a resistance wire for a standard, points type ignition system. It is wired with a full 12 volt primary ignition feed that is hot in the crank and run positions. Our system will support HEI, MSD, other electronic ignition systems, as well as most all computerized Fuel Injection systems. If you wish to run a points type system, there are illustrations on the engine connection pages to do so. Primary ignition voltage in the cranking position is handled via a full 12 volt bypass wire that routed from the starter to the coil. Extra parts (ballist resistor) that are not included in this kit will be required to complete that type of operation.



<u>510372</u>

510372 - Classic Update Series Kit 1966-68 Chevrolet Impala

This kit contains the following components:

Part		
<u>Number</u>	<u>Description</u>	Quantity
500042	Floor Dimmer Switch	1
500332	Headlight Switch	1
510632	Ignition Switch	1
500674	Ignition Switch lock cylinder and keys	1
500707	Fuse, Relay, and Flasher kit	1
500708	Courtesy Light kit	1
500919	Practice Terminal Crimping Set	1
510537	Dash Harness kit	1
510741	Instrument Cluster wiring kit	1
510538	Engine Wiring Kit	1
510539	Front Light Wiring kit	1
510365	Rear Body Wiring kit	1
510366	Console Wiring kit	1
510730	VSS Connection Kit	1
510476	Alternator and Main Power Connection kit	: 1
92972587	Kit Supplemental Instruction Sheet	1
92972588	Warning Sheet	1
92970304	Firewall Modification Template	1
	Number 500042 500332 510632 500674 500707 500708 500919 510537 510741 510538 510539 510365 510366 510730 510476 92972587 92972588	NumberDescription500042Floor Dimmer Switch500332Headlight Switch510632Ignition Switch lock cylinder and keys500674Ignition Switch lock cylinder and keys500707Fuse, Relay, and Flasher kit500708Courtesy Light kit500919Practice Terminal Crimping Set510537Dash Harness kit510741Instrument Cluster wiring kit510538Engine Wiring Kit510539Front Light Wiring kit510365Rear Body Wiring kit510366Console Wiring kit510730VSS Connection Kit510476Alternator and Main Power Connection kit92972587Kit Supplemental Instruction Sheet92972588Warning Sheet

Validate the kit contents with this component list. If there are any discrepencies with incorrect or missing parts, stop your installation and notify the supplier you purchased the kit from before proceeding.



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510372

92972588 instruction sheet Rev 2.0 11/16/2020

Classic Update Series

__ 1966-1968 Impala

START HERE!

PLEASE READ THIS BEFORE STARTING INSTALLATION

This wiring kit is designed for ease of installation. Please read the guidelines below, BEFORE STARTING your installation to guarantee a successful job. Use an appropriate crimping tool which folds the wings of the open barrell terminals down into the wire as shown below. ALL TERMINALS THAT YOU INSTALL SHOULD BE PROPERLY SOLDERED. Our factory crimped terminations are installed by GM approved five ton presses, and soldering these terminations is not necessary. AAW offers a great terminal crimping video entitled "Proper Crimping Video". It can be viewed by visting YouTube. Type the following address into your web browser to go directly to the video: www.youtube.com/watch?v=8u_EkMsioMy.







of terminal

INSTALLATION INSTRUCTIONS

AS THIS HARNESS IS DESIGNED FOR USE IN A MODIFIED CAR REQUIRING A HIGHER RATE OF CHARGE, IT DOES NOT SUPPORT THE USE OF A STOCK (ORIGINAL) EXTERNALLY REGULATED ALTERNATOR. IT IS DESIGNED FOR USE WITH AN INTERNALLY REGULATED "SI" OR SINGLE WIRE STYLE ALTERNATOR. IT CAN ALSO BE USED WITH THE LATER "CS" AND "CS-D" UNITS BY USING ALTERNATOR ADAPTERS WHICH ARE SOLD SEPARATELY. CONTACT AAW OR YOUR FAVORITE DEALER FOR THE PROPER ALTERNATOR ADAPTER FOR YOUR CAR.

STEP 1: DISCONNECT YOUR BATTERY:

Disconnect the battery before installing the wiring kit to prevent any accidental shorting caused by loose bare wire ends.

STEP 2: START INSTALLING KIT:

This kit is broken down into individual steps that are identified by a letter printed on the instruction sheets visible through each bag. These letters are the order of operation for installaing your kit. Start with bag letter G, then H, etc.

The order of installation is shown below:

G 510537 Dash Harness Kit

H 510741 Instrument Cluster Kit

J 510538 Engine Kit

L 510539 Front Light Kit

M 510365 Rear Body Kit

510366 Console Connection Kit

N 500708 Courtesy Light Kit

V 510730 VSS Connection Kit

Z 510476 Alternator and Main Connection Kit

STEP 3: RECONNECT YOUR BATTERY:

When you have completed the installation and are ready to reconnect the battery, make sure that the following electrical system grounds are in place:

- A. Battery is grounded to the ENGINE BLOCK.
- B. Battery is grounded to the frame.
- C. Engine block is grounded to the frame.
- D. Body is grounded to the frame.

STEP 4: CHECK ALL ELECTRICAL FUNCTIONS:

Any non-functioning items should be checked for proper installation. Any problems with your wiring and electrical circuit functions should be addressed to American Autowire Systems, Inc. as soon as possible to avoid any warranty problems.

If you have any questions concerning this or any of our products, please feel free to call us at 1-856-933-0801.

AMERICAN AUTOWIRE MAKES IT EASY!

page 1

We carry many accessories for your 1965 Impala

p/n R0067108 OEM style non-stick harness tape



p/n 510585 OEM small terminal crimping tool (16-8 gauge)



p/n 510586 OEM large terminal and double terminal crimping tool (16-8 gauge)



Muncie 4 speed back up lamp switch. p/n 01993307 (1966-67) p/n 01993431 (1968)



p/n 36325 (1966) p/n 36326 (1967) p/n 36327 (1968) Factory assembly manual. (It's what they used on the assembly line to build your Impala!)



OEM style wiper switch.

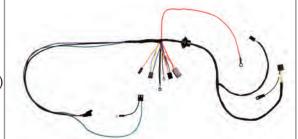
p/n 01993678 (1966) 2 spd w/washer p/n 01993680 (1966) 1 spd w/washer p/n 01993442 (1968) w/ depressed park



p/n 38131 Breakerless Ignition Module, GM V-8 POINT CONVERSION KIT



Factory A/C Wiring: p/n 510940 (1966) p/n CG70675 (1967) p/n CG77588 (1967 w/ separate low blower) p/n CG85099 (1968)



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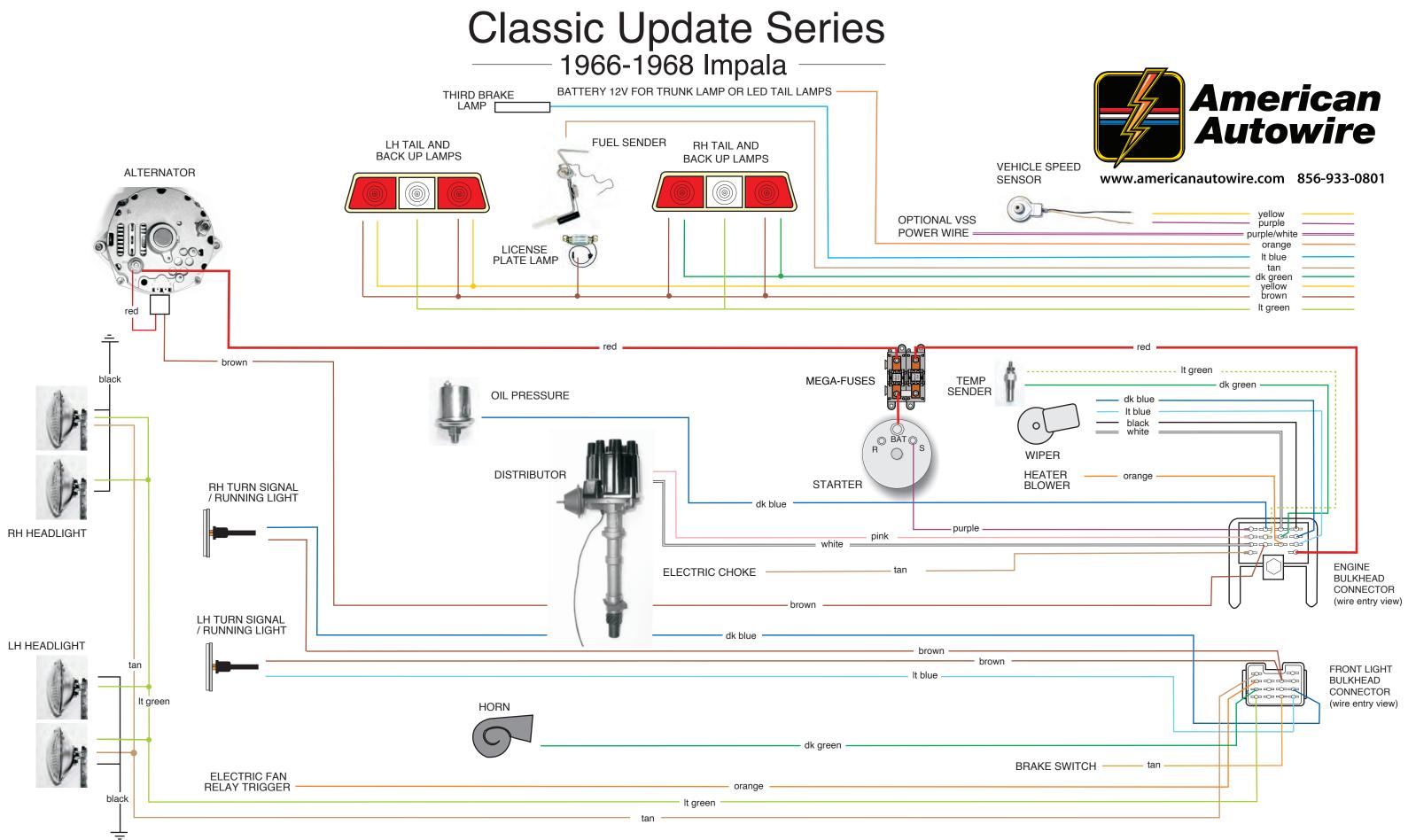
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Classic Update Series

1966-1968 Impala

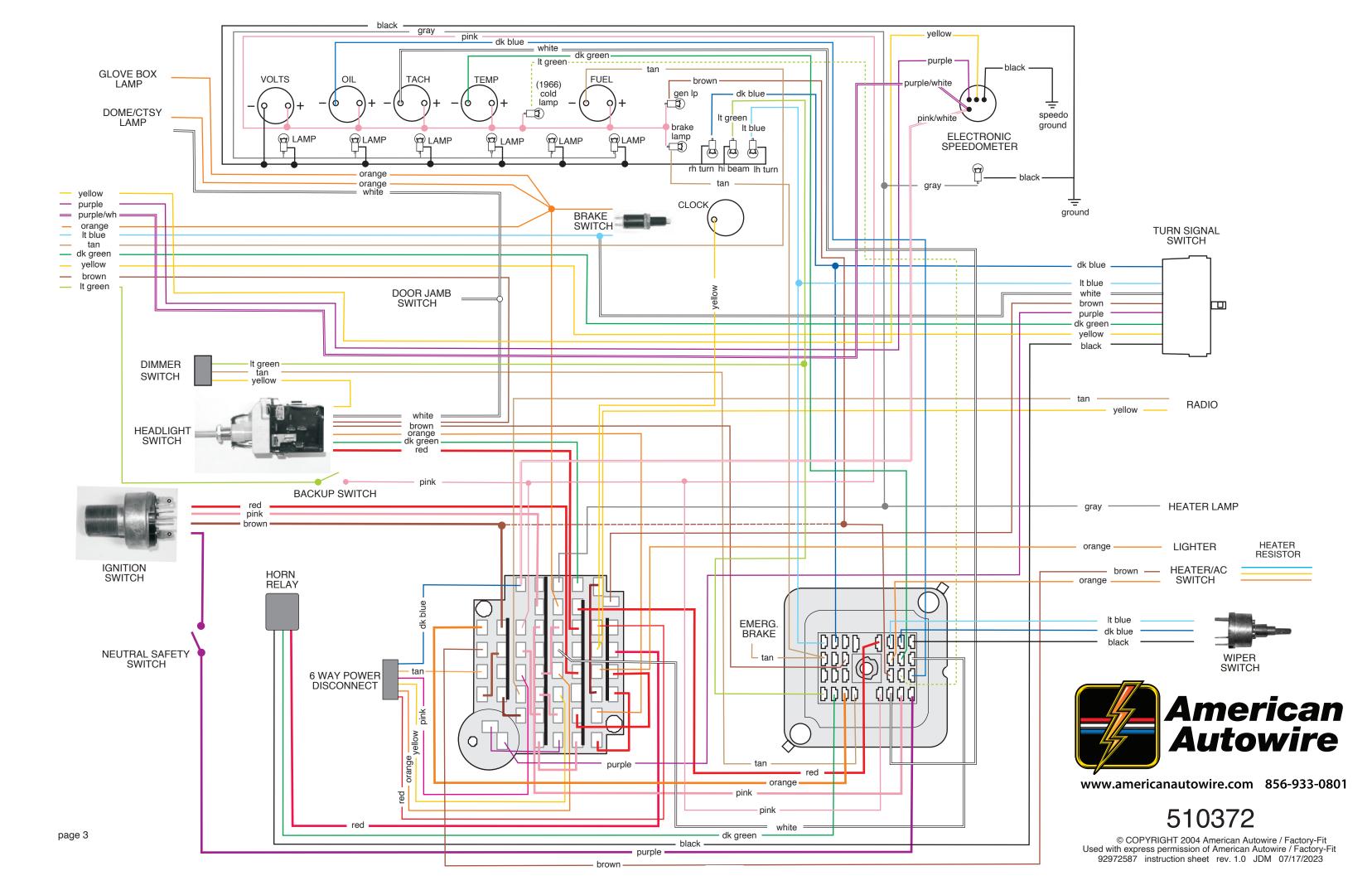
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92972587 instruction sheet rev. 1.0 JDM 07/17/2023



NOTICE: This schematic drawing is for <u>reference only</u>. Do not use the schematic to install this wiring kit! Use the instruction sheets included in each bag, which includes directions for proper terminations, connector indexing, and specific applications.

510372



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Classic Update Series

1966-1968 Impala

510372

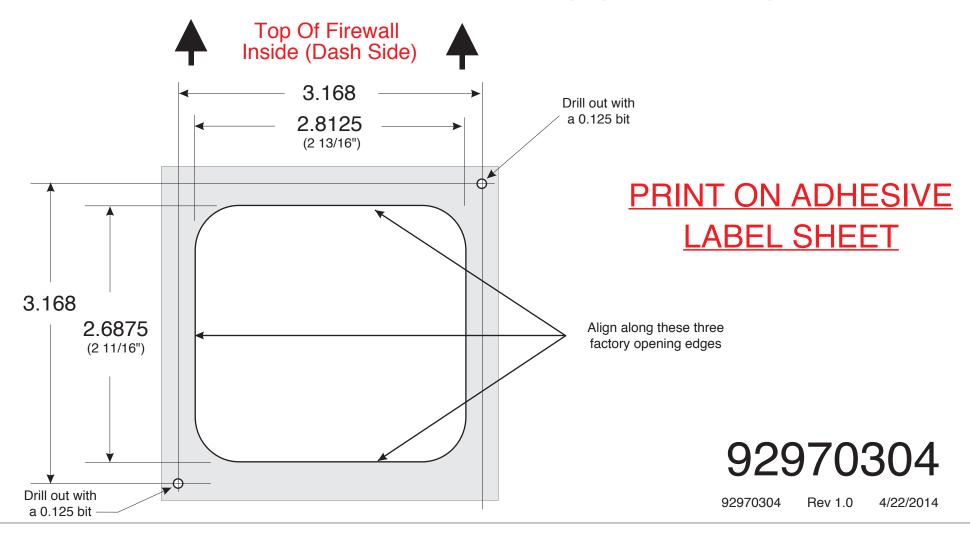
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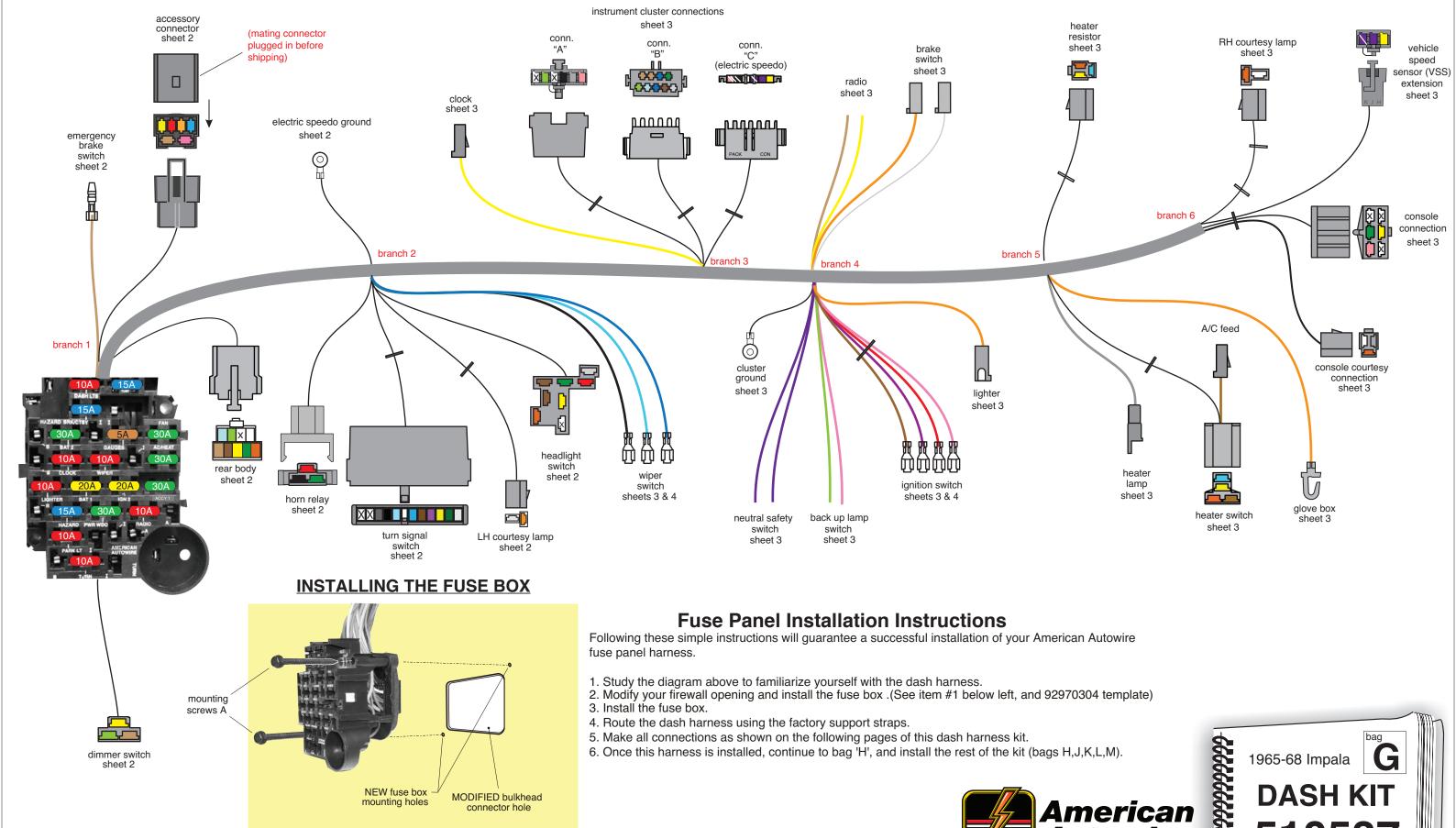
1965 thru 1967 Impala Classic Update Kit firewall modification template

This Classic Update Series kit is based on the 1968 and later GM bulkhead assembly which has a different mounting footprint than the earlier 1965 - 67 bulkhead connectors. Therefore, it will be necessary to modify the firewall of the 1965 - 67 Chevy Fullsize cars to accept the 1968 and later design bulkhead. This template will be used for that purpose.

The white area should be cut out with a razor knife to define the area of material that needs to be removed from the existing bulkhead area. We suggest that this template be glued to stiff cardboard or a thin piece of plastic or be applied directly to the cleaned firewall on the inside of the car then proceed as follows:

- 1. Position the template against the firewall aligning the top, bottom, and left hand edges of the template with the top, bottom, and left hand edges of the original bulkhead opening hole in the firewall.
- 2. Trace the opening area onto the existing firewall bulkhead and cut out and remove the necessary material in that opening area.
- 3. Drill the two 0.125 holes for the new fusebox mounting screws.
- 4. Mount the fusebox assembly from the passenger compartment side, then check the fit into the new bulkhead firewall opening hole. It may be necessary to do some fine tuning on the hole area with a file for an exact fit.
- 5. Attach the new fusebox assembly and dash harness to the firewall in the new bulkhead firewall opening using the enclosed fusebox retaining screws to complete the installation.



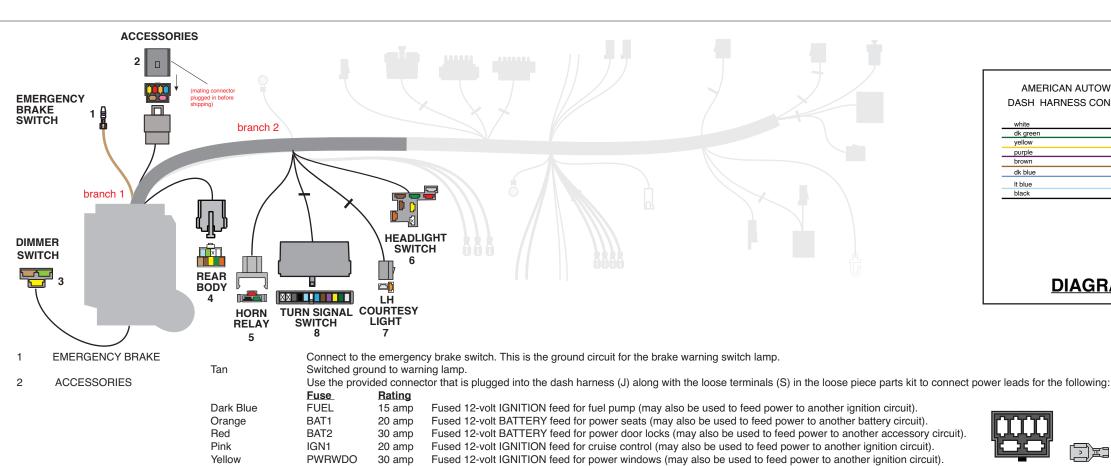


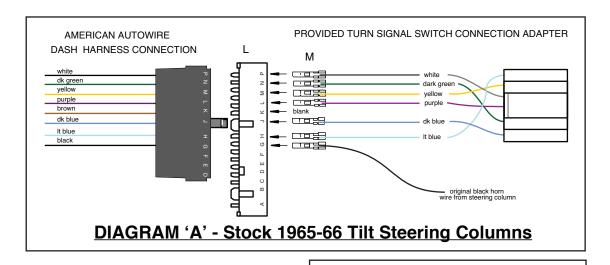
- 1. Locate the new bulkhead pass thru hole in the driver side of the firewall. NOTE: If your car is a 1965-67 model, you will need to modify the opening in the firewall by making it larger. See firewall template 92970304 to help with this operation.
- 2 .Mount the fuse box with the flasher can in the bottom right corner, as shown above.
- 3 .Using the two mounting screws A, attached the fuse panel to the firewall.



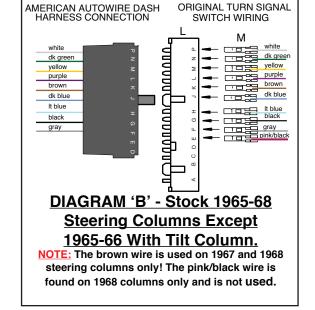
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those terminals into connector L maintaining color continuity with the new switch.

12-volt ignition feed from turn signal flasher.

Illumination for column PRNDL shift indicator (1965-67 only).

12-volt battery feed from hazard flasher.

12-volt feed from brake switch.

Horn relay ground to horn switch.

RH rear stop and turn.

LH rear stop and turn.

RH front turn.

LH front turn.

White

Yellow

Purple

Brown Dark Blue

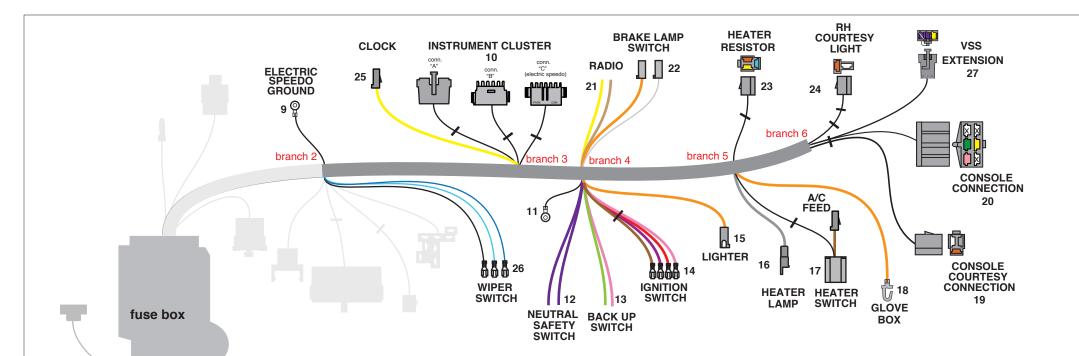
Black

Gray

Light Blue

Dark Green

an adapter has been provided for you. Install terminals M onto each wire from the adapter and plug those terminals into connector L as shown above right in "Diagram A". If you are using any other stock 1965-68 column and turn signal switch, cut the original connector off of your steering column turn signal switch and crimp terminals M onto each of those wires, then plug those terminals into connector L as shown above right in "Diagram B". If you are using an aftermarket column that utilizes the 4 1/4" column connection, removed the terminals from that connector of and crimp terminals M onto the wires from your switch, then plug



ELECTRIC SPEEDO GROUND

BRAKE LIGHT SWITCH

HEATER RESISTOR

CLOCK BATTERY

RH COURTESY LAMP

WIPER CONNECTIONS

WIPER HI SPEED GROUND

Orange

Light Blue

White

Orange

White

Yellow

Light Blue

22

23

24

25

26

WIPER CONNECTION NOTE:

There were 4 different windshield wiper and washer configurations that Chevrolet used between 1965 and 1968 on all of the different Fullsize models. This new dash kit, 510537, supplies all of the needed connectors (see the loose piece kit inside the 510537 dash harness kit) to handle any of those applications just as your stock dash harness did (see item 26 below on this page). Detailed photos depicting how those connections get plugged in can be found on sheet 4 of this instruction set. Connections to the various different wiper motors that were used can be found in the 510538 engine harness instruction set on sheets 3 and 4.

surface or area, just not under the same screw or bolt). Black Electric speedo ground. INSTRUMENT CLUSTER DISCONNECTS These connectors will plug into the Instrument Cluster Harness, 510362 (65) or 510373 (66-68), bag H. Circuit identifications for this branch are described on those instruction sheets. 10 INSTRUMENT CLUSTER GROUND 11 Connect to the dash frame, steering column pedal saddle, or any other good known chassis ground. (DO NOT attach this together with item #9 from above. They may be grounded to the same surface or area, just not under the same screw or bolt). Black Cluster and dash lamp grounds. **NEUTRAL SAFETY SWITCH** 12 Connect these wires to your neutral safety switch, to the console connection #20 if your car has an automatic console, or together if you are using a manual transmission without an NSS. 12-volt feed in from ignition switch. Purple Purple Switched 12-volt feed out to starter solenoid BACK UP LAMP SWITCH Connect these wires to your back up lamp switch or to the console connection #20 (light green only) if your car has an automatic console. Light Green 12-volt feed out to back up lamps. 12-volt ignition feed into back up lamp switch. **IGNITION SWITCH** There are two different ignition switch configurations that were used between 1965 and 1968. See sheet 4 for detailed photos depicting the proper connections for the 65 thru 67 and 68 applications. The connectors necessary to complete your particular application can be found in the loose piece kit bag contained in this dash harness, 510537. For the 65 thru 67 applications, this connection will plug onto the new ignition switch, 510632. For the 68 application, you will need to re-use your original ignition switch, as it is a unique switch that utilizes very different mounting adapter that will not work well with the 510632 switch. Red 12-volt battery feed. Pink 12-volt ignition feed. Brown 12-volt accessory feed. 12-volt starter feed to Neutral Safety Switch. Purple LIGHTER 12-volt fused battery feed to lighter. Orange HEATER CONTROL LAMP 16 Dash Jamp feed Gray 17 HEATER SWITCH Plug this connector onto your stock heater control switch Brown 12-volt fused switch feed for heat or A/C power (if using aftermarket A/C, use the short pigtail wire as the switched "ON" "OFF" feed wire to the aftermarket A/C harness.) To heater resistor. Yellow Light Blue To heater resistor. Orange To heater resistor and blower motor. **GLOVEBOX LAMP** Orange 12-volt fused battery feed for glove box lamp. 18 19 CONSOLE COURTESY CONNECTION This connector will plug into the console courtesy connection in the Console Extension Harness, 510366. Circuit identifications for this branch are described on those instruction sheets. 20 CONSOLE CONNECTION This connector will plug into the main console connection in the Console Extension Harness, 510366. Circuit identifications for this branch are described on those instruction sheets. 21 RADIO Tan 12-volt accessory power feed to radio ("ON" and "OFF"). Yellow 12-volt fused battery feed for clock and memory.



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WIPER LO SPEED GROUND Black Ground for wiper motor low speed.

WIPER - WASHER GROUND Dark Blue Ground for washer pump solenoid.

VSS EXTENSION These wires are for use with an aftermarket electric speedometer only. The VSS Lead Wires, 510730, bag V, will plug In here. Refer to that instruction sheet for wire functions and additional directions

Plug this connector into the mating RH courtesy lamp assembly from 500708, bag N.

complete your particular application can be found in the loose piece kit bag contained in this dash harness, 510537.

Plug this connector onto your factory stop lamp switch. 12-volt fused battery feed to stop lamp switch.

Fused 12-volt battery feed for dash mounted clock.

12-volt out to turn signal switch.

12-volt out to third brake lamp.

Ground for wiper motor high speed.

12-volt battery fused feed.

Courtesy lamp switched ground.

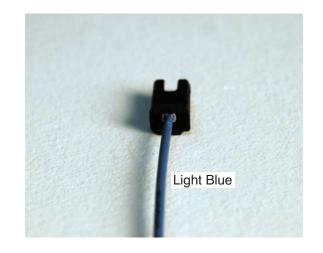
There are several wiper switch configurations that were used between 1965 and 1968. See sheet 4 for detailed photos depicting the proper connections for the 65 thru 68 applications. Any connectors necessary to

(Used on stock non A/C equipped cars only) Plug this connector onto the stock heater resistor located on the stock heater box inside the car under the dash.

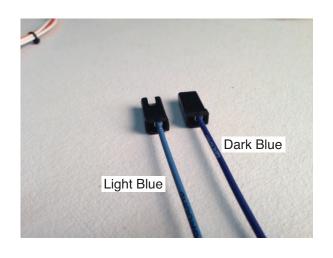
Connect to the dash frame, steering column pedal saddle, or any other good known chassis ground. (DO NOT attach this together with item #11 from above. They may be grounded to the same

NOTE: On this page, you will find detailed photos depicting how to plug in your ignition switch and wiper switch connector(s). They differ from application to application, and year to year, so please pay close attention, and be sure that you are choosing the proper application for your car.

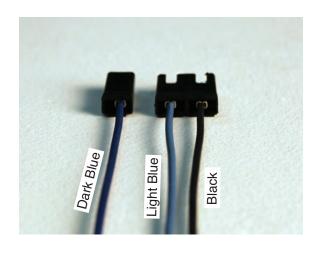
WINDSHIELD WIPER AND WASHER ASSEMBLY PLUG-INS AND APPLICATIONS



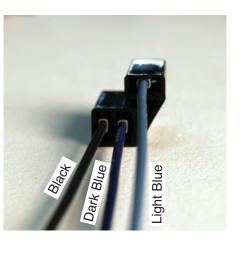
1965 Single Speed without Washer



1965 Single Speed with Washer

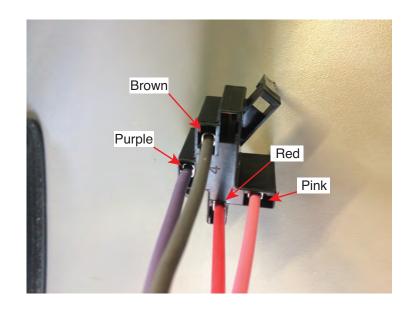


1965-66 Two Speed with Washer

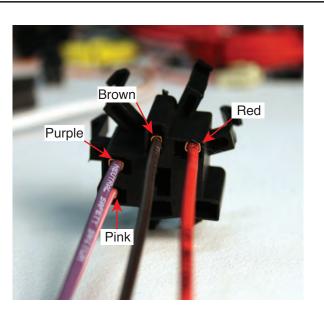


1967-68 Two Speed with Washer

IGNITION SWITCH ASSEMBLY PLUG-INS AND APPLICATIONS



1965-67 Ignition Switch



1968 Ignition Switch
(Must re-use your original ignition switch)





*** These are special instructions for connecting your wiring system to a stock instrument cluster. ***

NOTE: If you are using after market gauges, follow the instructions included in the 92965220 Gauge Connection Kit along with the specific gauge manufacturers instructions for connection of their gauges.

If you are using the stock gauges or warning lamps, refer to the diagrams on the following pages for your application. Use the enclosed parts and information below for wire termination, gauge, and lamp connections. Connectors A, B, and C will plug into your dash harness at branch 3 as noted on the Dash Harness instruction (510537, bag G) set. Connection C will only be used in the event that you are using an electric speedometer. NOTE: If you have a car with factory gauges, the ammeter IS NOT supported in this kit. We suggest the use of a voltmeter as a better way to monitor your charging system.

CO	N	N	F	C	$\Gamma \cap$	R	Δ
\sim	I VI	IΝ	ᆫ	\mathbf{c}	-	11	$\overline{}$

LT GREEN (No Printing) This wire is used on 1966 warning lamp applications only. Plug this loose wire into connector A maintaining color continuity with the mating connector on your dash harness, install terminal A as shown on sheet 2, and plug into the circuit board connector E. **GRAY** Dash Lights Install terminal A as shown on the following sheets, and plug into the circuit board connector E per your year and application. **BLACK** Connect to the back of the instrument cluster housing. Ground PINK Install terminal A as shown on the following sheets, and plug into the circuit board connector per your year and application.

NOTE: If you have a 1966 car with a factory tach, you will need to double off of the circuit board connector terminal and route the remaining portion of the pink wire over to the hard wired tach as it is not part of the circuit board connection. A wider circuit board terminal B has been provided for you to make this connection possible. In addition, use one of the ring terminals in the 92965220 package to attach the other end of this pink wire to your tach.

CONNECTOR B	
DK GREEN	Water Temp Sender

12v ignition

TAN (Brake Warning Lamp) DK BLUE Oil Pressure Sender

BROWN Alternator Ign)

WHITE Coil Tach

DK BLUE Right Turn Indicator LT BLUE Left Turn Indicator LT GREEN Hi Beam Indicator TAN Gas Gauge CONNECTOR C

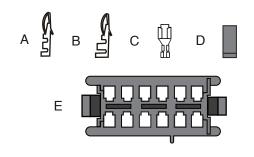
Install terminal A as shown on the following sheets, and plug into the circuit board connector E per your year and application. NOTE: If your car is a 1966 with console gauges, this wire WILL NOT BE USED. Coil it up or remove it from connector A. Install terminal A as shown on the following sheets, and plug into the circuit board connector E per your year and application. This wire is used on warning lamp applications only and is stamped "OIL PRESSURE SENDER". Plug this wire into your dash cluster connector as shown on pages 2,4, and 6. This wire is not used for factory gauge cars and must be removed from Connector B as noted on pages 3.5, and 7.

This wire is used on warning lamp applications only, is stamped "ALT-IGN", and is for your generator lamp. Plug this loose wire into connector B maintaining color continuity with the mating connector on your dash harness, install terminal A as shown on the following sheets, and plug into the circuit board connector E per your year and application.

If your car is equipped with a tach, plug this loose wire into connector B maintaining color continuity with the mating connector on your dash harness, install terminal A as shown on the following sheets, and plug into the circuit board connector E per your year and application (67-68 models). NOTE: If your car is a 1966 model, install terminal C and connector D as shown on sheets 2 and 3, and connect to the male blade on the tachometer.

Install terminal A as shown on the following sheets, and plug into the circuit board connector E per your year and application. Install terminal A as shown on the following sheets, and plug into the circuit board connector E per your year and application. Install terminal A as shown on the following sheets, and plug into the circuit board connector E per your year and application. Install terminal A as shown on the following sheets, and plug into the circuit board connector E per your year and application.

This connector is used when using an aftermarket electronic speedometer only. Follow the manufacturer's instructions when installing these wires. If you are using the stock speedometer, then discard this connector. See page 8 for wire descriptions and typical connections.

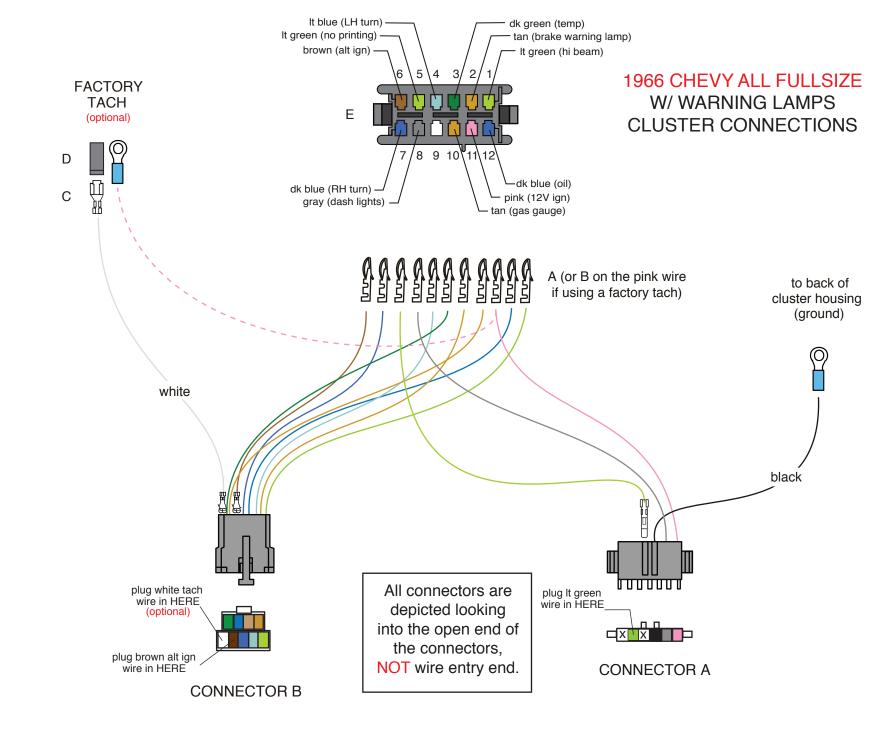




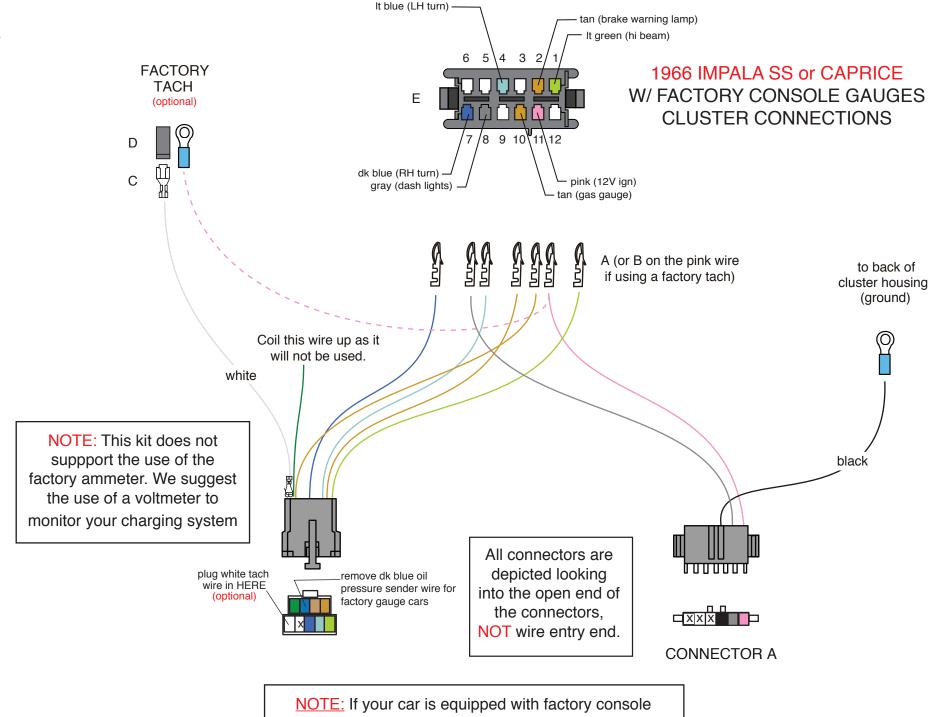
Classic Update Series 1966 - 68 IMPALA 92972614 instruction rev 0.0 10/21/2019

sheet 1

Classic Update Series

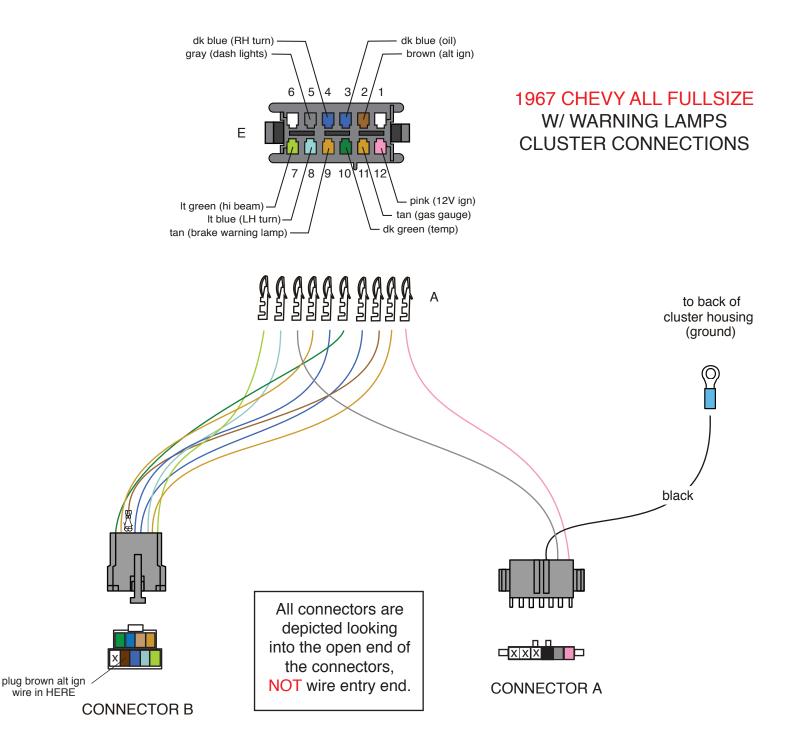


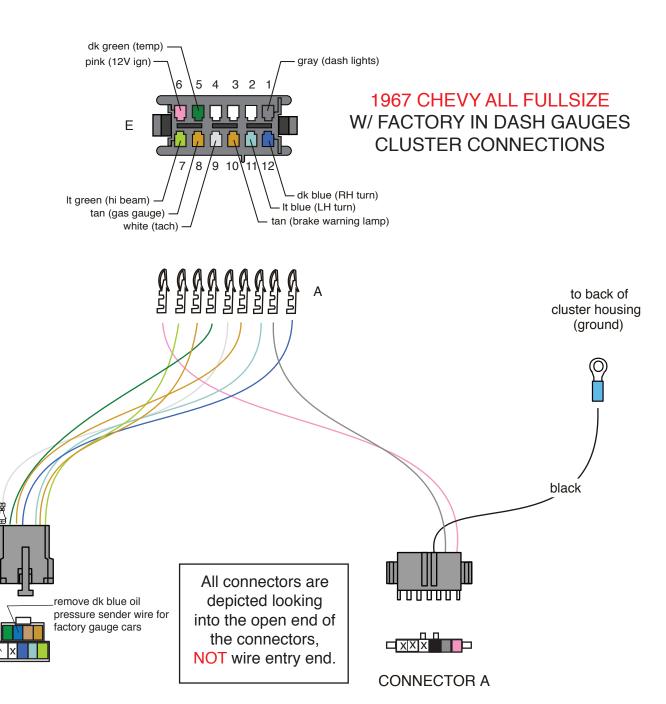
sheet 2 92972614 instruction rev 0.0 10/21/2019



NOTE: If your car is equipped with factory console gauges, the wiring of those console gauges can be found in the console wiring kit, 510366.

Classic Update Series



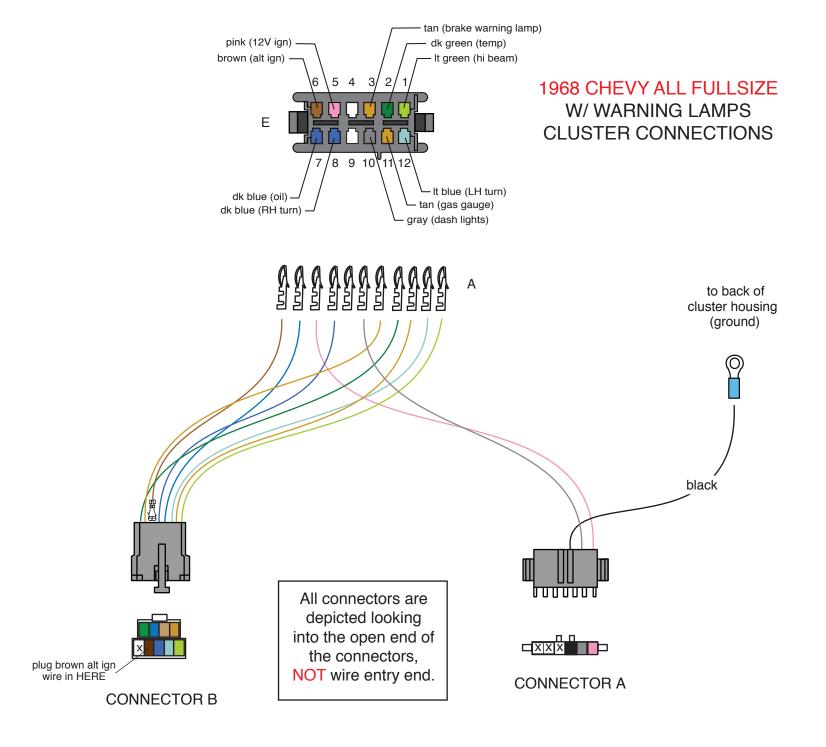


NOTE: This kit does not suppport the use of the factory ammeter. We suggest the use of a voltmeter to monitor your charging system

> plug white tach wire in HERE

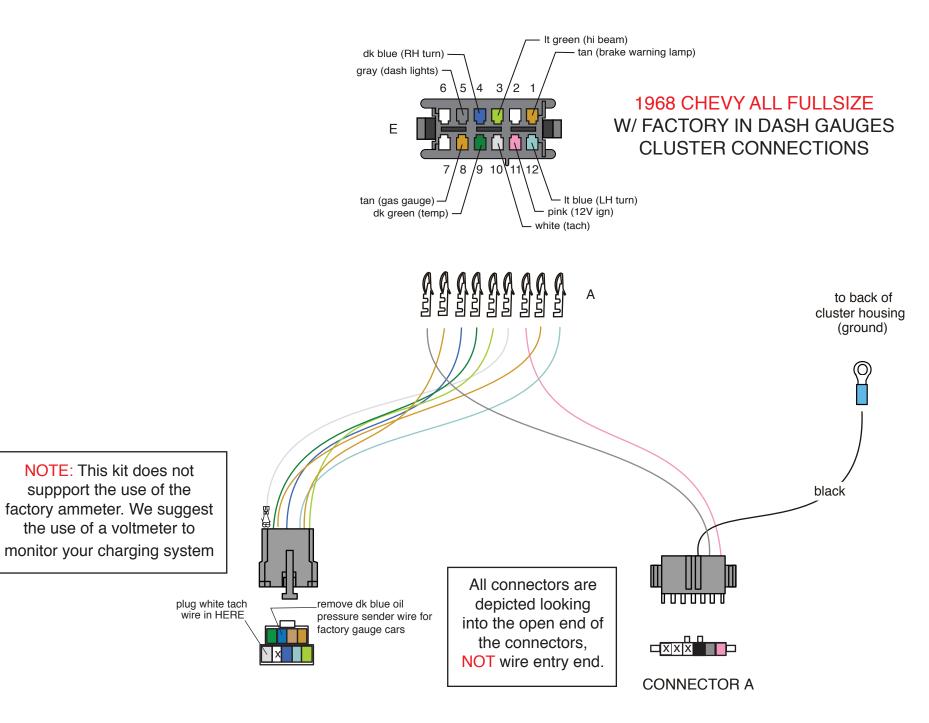
sheet 5

Series Update Classic



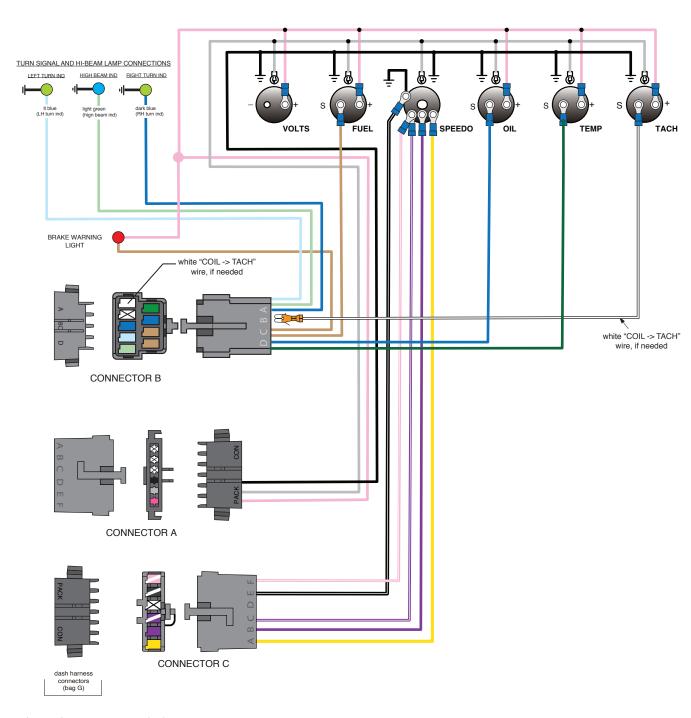
sheet 6 92972614 instruction rev 0.0 10/21/2019

Series Update Classic



92972614 instruction rev 0.0 10/21/2019

Gauge Cluster harness (aftermarket gauges) installation instructions:





TYPICAL ELECTRIC SPEEDO CONNECTIONS

Below are some general instructions for hooking up an electric speedometer. This connector and these instructions will ONLY be used in the event that you are utilizing an aftermarket electric speedometer. If your car does NOT have an electric speedometer, this connection will NOT be used and should not be plugged onto your dash harness. It is best to consult the speedometer manufacturer's instructions if you have any questions.

Yellow VSS Ground Connect to VSS "-" on speedometer.

Purple VSS Pulse Connect to VSS input on speedometer.

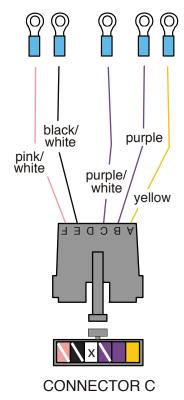
<u>Purple/White</u> VSS Power Connect to 12V power on speedometer.

Black/White Speedo Ground Connect to ground on speedometer.

<u>Pink/White</u> Speedo Power Connect to 12v power on speedometer.

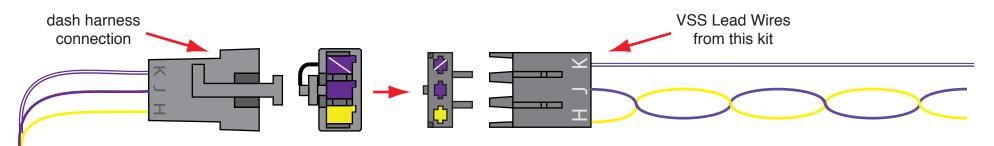
NOTE: This wire will double onto the same stud as the purple/white VSS power wire

from above.



All connectors are depicted looking into the open end of the connectors, NOT wire entry end.

Electric Speedo VSS extension connection:



If you are using an aftermarket electric speedometer in your vehicle, you will need to connect the vehicle speed sensor (VSS) Lead Wires from this kit to the dash side connection of your dash harness. The yellow and solid purple wires must remain twisted together as shown above. These three wires will need to pass through the firewall or floor of your vehicle down to the vehicle speed sensor unit in the transmission. Generally, the solid purple wire connects to the "signal" lead, the yellow wire connects to the "ground" lead, and the purple/white stripe wire connects to the "12 volt power" lead on the vehicle speed sensor assembly. However, you should consult the directions that came with your gauges, and connect your vehicle speed sensor per the manufacturer's instructions.



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VSS LEAD WIRES

Various Applications
Classic Update Series

510730

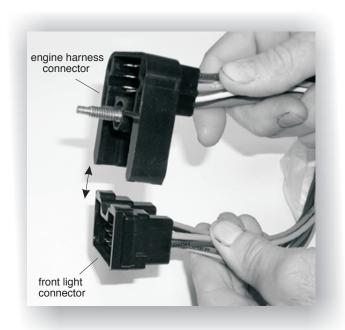
92972371

Rev 0.0

4/9/2019



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apply silicone sealant to back side of connector after installing terminals

The bulkhead connector from this Engine kit must snap into the mating engine connector (bag L), as shown. After snapping together, then bolt the assembly into the dash harness firewall connector using the attached bolt.

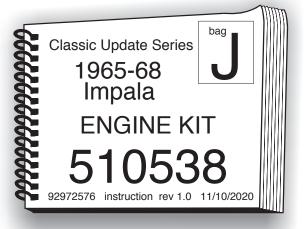
Look!



American Autowire also sells factory OEM style harness wrap. this is the same stuff used on original Camaro harnesses! If you want that OEM look with your Classic Update wiring system, then give us a call and order p/n R0067108!



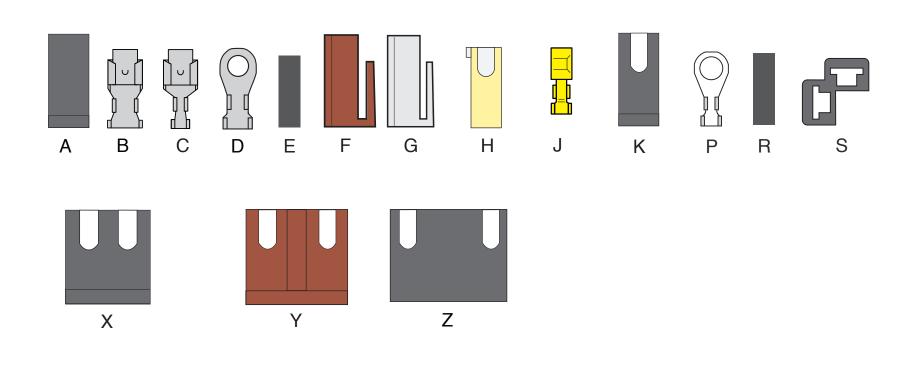
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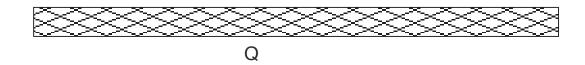


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Terminals used in this installation.

This kit contains loose piece terminals and connectors necessary to complete a connection to a specific component. Each connection on the instruction sheet identifies specific parts by a letter code that corresponds to the letter code on a part picture identified below. The parts below are shown in actual size to help in identification. This kit will only contain those parts required for the connections in the specific sub-kit you are working on. Just match the part to the picture below to identify the part letter code you will see on the instruction sheet for the sub-kit harness you are working on. We have supplied additional terminals in the event that extra terminals are necessary.

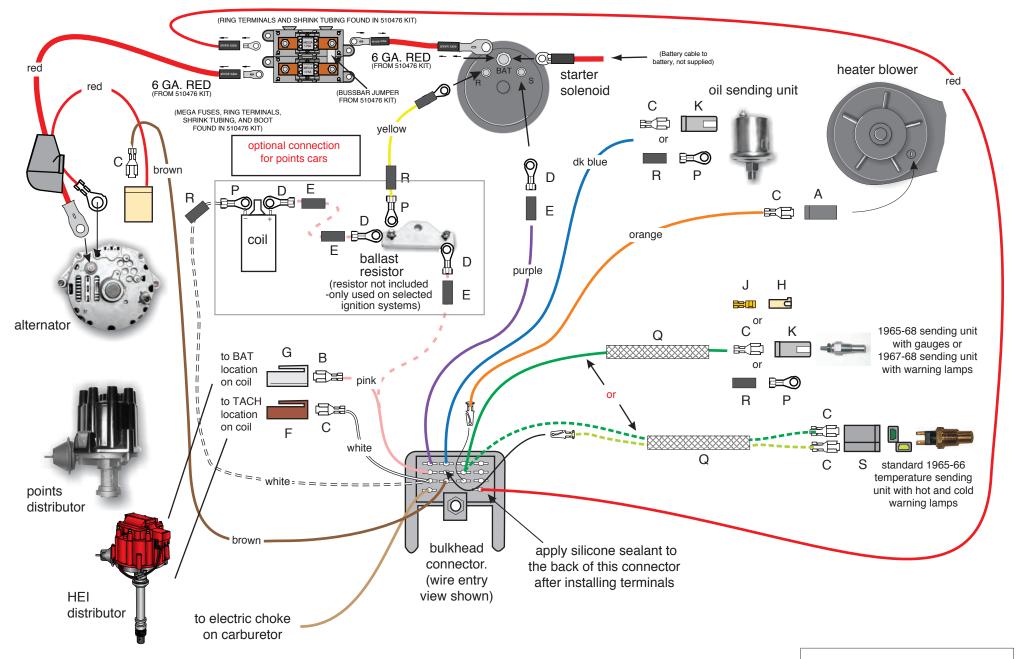






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ENGINE KIT
510538
92972576 instruction rev 1.0 11/10/2020



NOTE: Wiper connections are shown on pages 5 & 6 of this instruction set.



ENGINE KIT **510538**

92972576 instruction rev 1.0 11/10/2020

TEMPORARILY, PLUG THE MAIN BULKHEAD CONNECTOR FROM THIS KIT INTO THE MATING CONNECTOR ON THE DASH BULKHEAD CONNECTOR (LOCATED UNDER THE MASTER CYLINDER) Note: This will be unbolted to install the front light harness later.

BULKHEAD CONNECTOR WIRES:					
RED	12 V BATTERY	Route this wire to the Megafuse and cut to length. Use ring terminal, shrink tubing from 510476 kit. Connect as shown on page 3.			
PURPLE	STARTER SOLENOID	Route to the starter solenoid and cut to length. Install rubber sleeve E and ring terminal D. Connect to the "S" terminal on the solenoid.			
PINK	12 V IGNITION	If using an HEI distributor or after-market ignition system that requires a 12 volt feed: Route the PINK wire to the coil and trim to length. Install terminal B and connector and, then plug into the distributor cap BAT location. If using a points type ignition system that requires reduced voltage: Route the PINK wire to the ignition feed side of a ballast resistor (not included). Connect the piece of left over PINK wire to the coil side of the ballast resistor and route to the distributor coil positive (+) side.			
YELLOW	STARTER SOLENOID-R	If using a points type ignition system that requires an ignition bypass wire: Connect this loose piece YELLOW wire to the R terminal on the starter and connect the other end to the coil side of the ballast resistor (not included)			
HEAVY RED	AMERICAN AUTOWIRE	Use the 6ga red wire, boot and ring terminal from the 510476, route from alternator to the Megafuse and cut to length. Connect as shown on page 3.			
SMALL RED		(Used only with a GM "SI" or other internally regulated alternator [except a 1-wire]) Send the ring terminal end of this wire through boot L as shown on sheet 3 and connect to the battery stud on the alternator. Do not plug the connector into the alternator yet. The brown exciter wire will need to be added to this connector before it is plugged in.			
BROWN	ALTERNATOR IGN	Route this wire to the alternator and cut to length. Install terminal C and plug into the regulator connector. You can now plug in the regulator connector.			
TAN	ELECTRIC CHOKE	Install this loose wire into main connector as shown on page 1 of this instruction set, then route and connect this wire to your electric choke If you are not using an electric choke, remove this wire from the engine bulkhead connector.			
ORANGE	HEAT / AIR	(Not used in factory A/C or aftermarket A/C equipped cars. Only used with a stock heater system) Install this loose wire into main connector as shown on page 1 of this instruction set, then route this wire to the heater blower, trim to length, install terminal C, plug into connector A and install onto blower motor.			
WHITE	COIL-TACH	(Used only on 65-66 cars with a factory tach, 67-68 cars with factory gauges, or any aftermarket tach application) Install this loose wire into main connector as shown on page 1 of this instruction set, then route this wire to the coil and trim to length. If using an HEI distributor, install terminal C and connector F and then plug into the distributor cap TACH location. If using a conventional coil, terminal P and sleeve R are included for connection to the negative (-) side of the coil.			
DARK BLUE	OIL PRESSURE SENDER	(Not used in factory gauge cars) Install this loose wire into main connector as shown on page 1 of this instruction set then connect this wire to the oil pressure sending unit using terminal P and sleeve R or terminal C together with connector K			
DARK GREEN	WATER TEMP SENDER	(All with gauges, or 1967-68 with warning lamps) Slide wire through loom Q, then connect this wire to the temp sending unit using terminal P and sleeve R, or terminal C together with connector K, or terminal J together with connector H. (1965-66 with hot and cold warning lamps) Slide wire through loom Q, then connect this wire to the temp sending unit using terminal C, then plug into connector S as shown on page 1 of this instruction set.			
LIGHT GREEN	(no printing)	(Used only in 1965-66 with hot and cold warning lamps) Install this loose wire into main connector as shown on page 1 of this instruction set, slide vire through loom Q, then connect this wire to the temp sending unit using terminal C, then plug into connector S as shown on page 1			

NOTE: For your information, there were 3 different wiper/washer configurations offered between 1965 and 1968 on the Fullsize Chevy models.

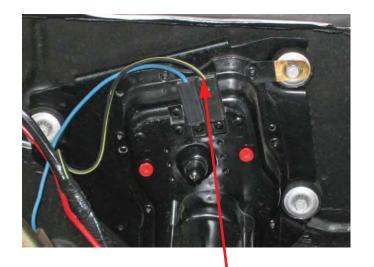
1965 single speed without washer, 1965 single speed with washer, and 1965 through 1968 2 speed with washer. Instructions for connection to all three different styles are depicted on pages 5 and 6 of this instruction set.

of this instruction set.

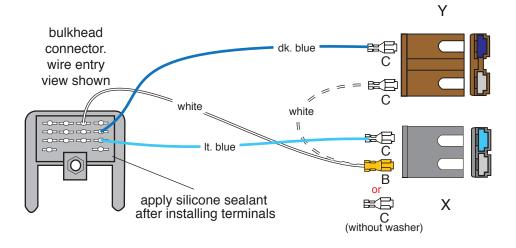


ENGINE KIT **510538**

92972576 instruction rev 1.0 11/10/2020



The photo above depicts the typical stock 1965 Impala or other fullsize single speed wiper motor connection. The black with yellow stripe wire in the photo (red arrow) is the equivalent to the AAW white "wiper feed" power wire.



NOTE: Dark blue and white wires denote optional washer pump with single speed wiper system.

WITH WASHER PUMP ASSEMBLY DIRECTIONS:

WHITE WIPER Route this wire to the wiper motor, trim to length, double this wire with the cut-off

portion, install terminal B, and plug into connector X as shown on this page. Route the remaining portion to the washer pump, trim to length, install terminal C and

plug into connector Y as shown on this page.

LIGHT BLUE WIPER HIGH Route this wire to the wiper motor, trim to length, install terminal C, and plug into

SPEED GROUND connector X as shown on this page.

DARK BLUE WIPER WASHER Route this wire to the washer pump, trim to length, install terminal C, and plug into

connector Y as shown on this page.

WITHOUT WASHER PUMP ASSEMBLY DIRECTIONS:

GROUND

WHITE WIPER Route this wire to the wiper motor, trim to length, install terminal C and plug into

connector X as shown on this page.

LIGHT BLUE WIPER HIGH Route this wire to the wiper motor, trim to length, install terminal C, and plug into

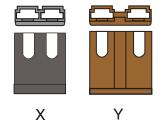
SPEED GROUND connector X as shown on this page.

DARK BLUE WIPER WASHER This wire will not be used and must be removed.

GROUND from the engine bulkhead connector.

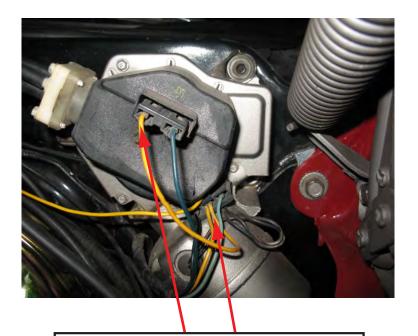


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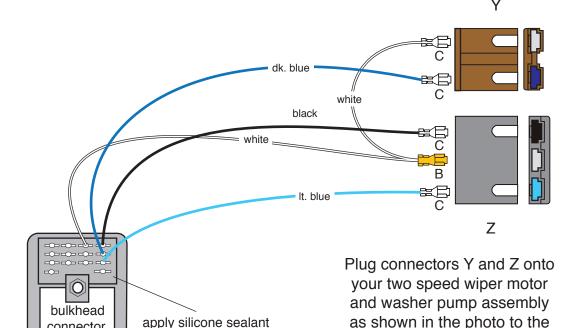


1965 SINGLE SPEED WITH AND WITHOUT WASHER PUMP CONNECTIONS

ENGINE KIT **510538**



The photo above depicts the typical stock 1965-1968 Impala or other fullsize 2 speed wiper motor and washer pump connections. The yellow wires in the photo (red arrows) are the equivalent to the AAW white "wiper feed" power wire.



WHITE **WIPER** Route this wire to the wiper motor, trim to length, double this wire with the cut-off portion, install terminal B, and plug into connector Z as shown on this page. Route the remaining portion to the washer pump, trim to length, install terminal C and plug into connector Y as shown on this page. **BLACK** WIPER LOW Route this wire to the wiper motor, trim to length, install terminal C, and plug into SPEED GROUND connector Z as shown on this page. LIGHT BLUE WIPER HIGH Route this wire to the wiper motor, trim to length, install terminal C, and plug into SPEED GROUND connector Z as shown on this page. Route this wire to the washer pump, trim to length, install terminal C, and plug into DARK BLUE WIPER WASHER **GROUND** connector Y as shown on this page.

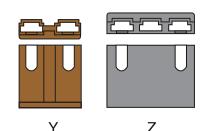
connector.

wire entry

view shown



after installing terminals



left on this page.

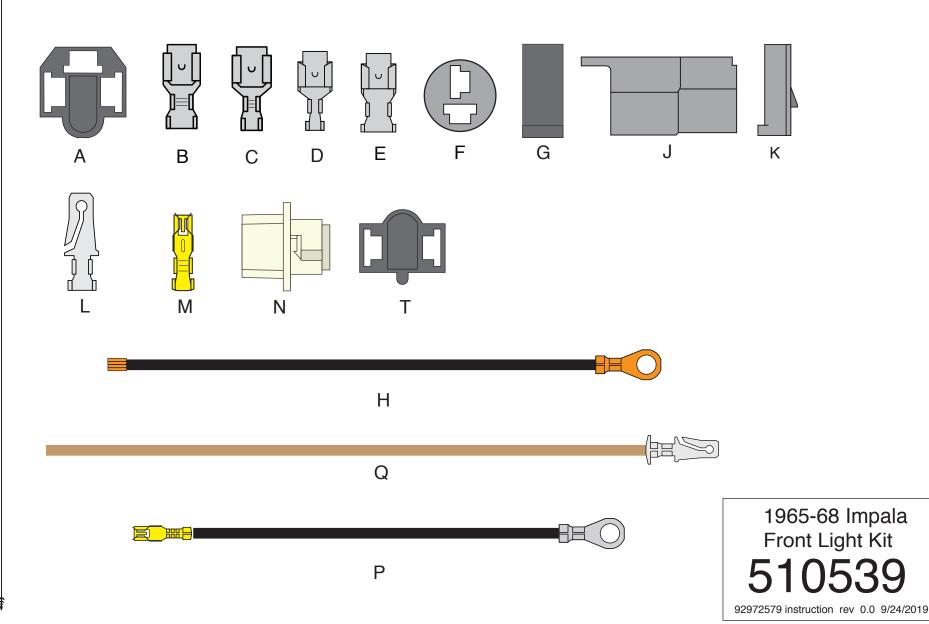
1965 -1968 TWO **SPEED WITH WASHER PUMP** CONNECTIONS

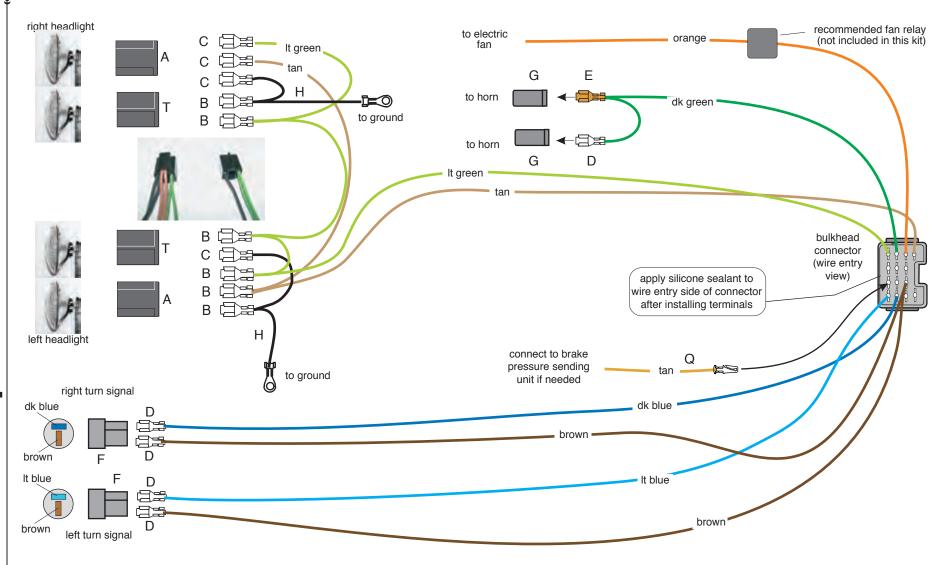
ENGINE KIT 510538

sheet 2

Terminals used in this installation.

This kit contains loose piece terminals and connectors necessary to complete a connection to a specific component. Each connection on the instruction sheet identifies specific parts by a letter code that corresponds to the letter code on a part picture identified below. The parts below are shown in actual size to help in identification. This kit will only contain those parts required for the connections in the specific sub-kit you are working on. Just match the part to the picture below to identify the part letter code you will see on the instruction sheet for the sub-kit harness you are working on. We have supplied additional terminals in the event that extra terminals are necessary.





1965-66 Chevy Fullsize Front Light

Update

1965-66 Chevy Fullsize

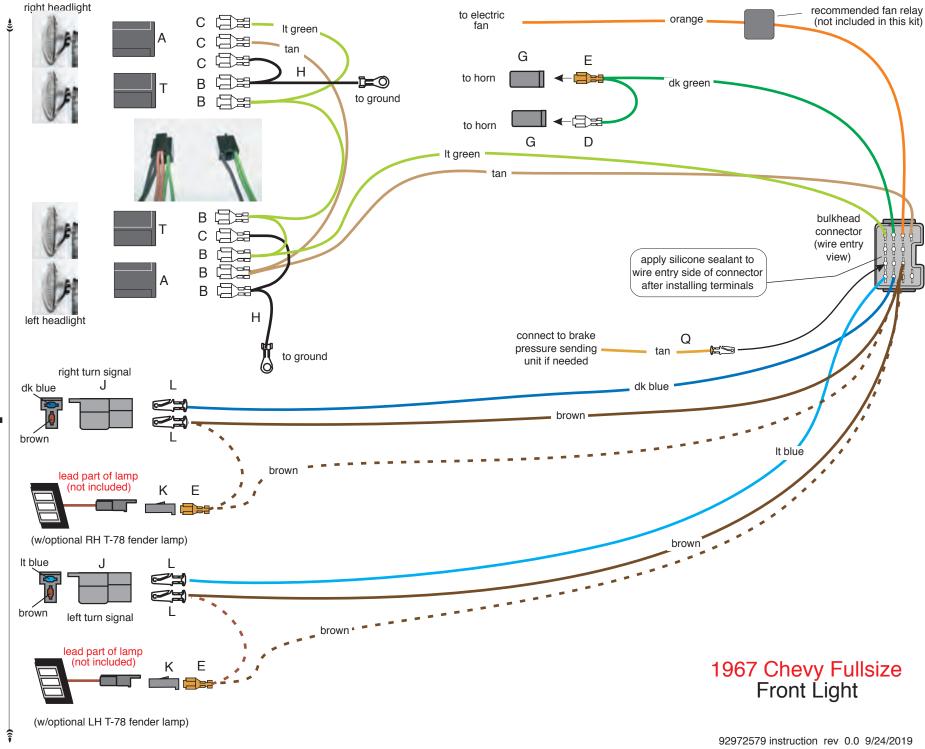
NOTE: See sheet 8 for directions regarding the connection of the Yellow, Purple, and Purple/White Stripe electric speedo wires.

Assemble the bulkhead connector from this kit to the bulkhead connector from the engine kit (510363, bag J), then bolt them to the main firewall bulkhead. After all wires are installed from this kit, apply die-electric grease to the terminals and silicone sealer to the outside of the connectors as a moisture seal.

LIGHT BLUE	LEFT FRONT TURN	Route this wire to the LH parking lamp area, trim to length, install terminal D and plug this wire into connector F as shown on sheet 3.
DARK BLUE	RIGHT FRONT TURN	Route this wire to the RH parking lamp area, trim to length, install terminal D and plug this wire into connector F as shown on sheet 3.
BROWN	PARK LIGHTS	Route the shorter brown wire to the LH parking lamp area, trim to length, install terminal D and plug into connector F as shown on sheet 3. Route the longer brown wire to the RH parking lamp area, trim to length, install terminal D and plug into connector F as shown on sheet 3.
TAN	HEADLIGHT LOW BEAM	Route this wire to the driver side outer headlight and trim to length. Double this wire with the cutoff portion, install terminal B, and plug this terminal into connector A as shown on sheet 3. Route the remaining portion of this TAN wire to the passenger side outer headlight and trim to length. Install terminal C and plug into connector A as shown on sheet 3.
LIGHT GREEN	HEADLIGHT HIGH BEAM	Route this wire to the driver side outer headlight, trim to length, double this wire with the cutoff portion, install terminal B, and plug this terminal into connector A as shown on sheet 3. Route the remaining portion of this It green wire to the driver side inner headlight, trim to length, double this wire with the cutoff portion, install terminal B, and plug this terminal into connector T as shown on sheet 3. Route the remaining portion of this It green wire to the passenger side inner headlight, trim to length, double this wire with the cutoff portion, install terminal B, and plug this terminal into connector T as shown on sheet 3. Route the remaining portion of this It green wire to the passenger side outer head light, trim to length, install terminal C, and plug this terminal into connector A as shown on sheet 3.
BLACK	GROUND	Starting with the ring terminal, find the grounding location for this wire H (do not attach it to the car yet) then route this wire to the driver side outer headlight and trim to length. Double this wire with the cutoff portion, install terminal B, and plug this terminal into connector A as shown on sheet 3. Route the remaining portion of this black wire to the driver side inner headlight, trim to length, install terminal C, and plug this terminal into connector T as shown on sheet 3. Attach the ring terminal to the ground location. Repeat this process for the passenger side headlights.
DARK GREEN	HORN	Route this wire to one horn, trim to length, double it with the cutoff portion, install terminal E, and plug this terminal into connector G as shown on sheet 3. Route the remaining portion of this dk green wire to the second horn, trim to length, install terminal D and plug into connector G as shown on sheet 3. Plug connectors G onto your horns.
TAN	BRAKE LIGHT SWITCH	If your car is equipped with a brake warning system, plug this wire Q into the main connector as shown on sheet 3, and splice the other end onto your brake sender switch connection (brake switch connection not included in kit).
ORANGE	ELECTRIC FAN	Route this wire to the electric fan relay and connect per the manufacturer's instructions. NOTE: We recommend that this wire be used as the trigger wire for the electric fan relay.

After all wires are installed from this kit, the main connector should have die-electric grease applied to the terminals. Also, to assure a moisture resistance seal, apply silicone sealant to the outside of the main connector around each wire.

1965-66 Chevy Fullsize Front Light



Update

1967 Chevy Fullsize

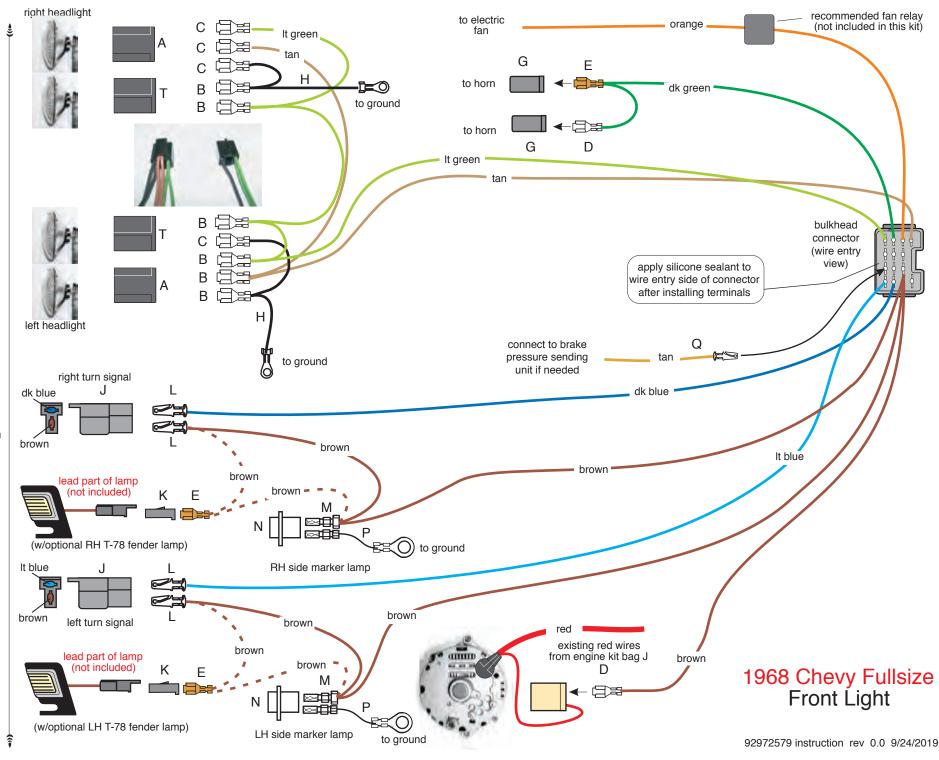
NOTE: See sheet 8 for directions regarding the connection of the Yellow, Purple, and Purple/White Stripe electric speedo wires.

Assemble the bulkhead connector from this kit to the bulkhead connector from the engine kit (510363, bag J), then bolt them to the main firewall bulkhead. After all wires are installed from this kit, apply die-electric grease to the terminals and silicone sealer to the outside of the connectors as a moisture seal.

wires are installed from this kit, app			ly die-electric grease to the terminals and silicone sealer to the outside of the connectors as a moisture seal.
	LIGHT BLUE	LEFT FRONT TURN	Route this wire to the LH parking lamp area, trim to length, install terminal L and plug this wire into connector J as shown on sheet 5.
	DARK BLUE	RIGHT FRONT TURN	Route this wire to the RH parking lamp area, trim to length, install terminal L and plug this wire into connector J as shown on sheet 5.
	BROWN	PARK LIGHTS	Route the shorter brown wire to the LH parking lamp area, trim to length, install terminal L and plug into connector J as shown on sheet 5. Route the longer brown wire to the RH parking lamp area, trim to length, install terminal L and plug into connector J as shown on sheet 5.
		the cut o remainir	ar has the T-78 fender lamp option, route the shorter brown wire to the LH fender lamp area, trim to length, double it with off portion, install terminal E, plug that terminal into connector K, then plug connector K into the LH fender lamp lead. Route the ng portion of that brown wire to the LH parking lamp area, install terminal L and plug into connector J as shown on sheet 5. this process for the RH fender and parking lamp connections using the longer brown wire.
	TAN	HEADLIGHT LOW BEAM	Route this wire to the driver side outer headlight and trim to length. Double this wire with the cutoff portion, install terminal B, and plug this terminal into connector A as shown on sheet 4. Route the remaining portion of this TAN wire to the passenger side outer headlight and trim to length. Install terminal C and plug into connector A as shown on sheet 5.
	LIGHT GREEN	HEADLIGHT HIGH BEAM	Route this wire to the driver side outer headlight, trim to length, double this wire with the cutoff portion, install terminal B, and and plug this terminal into connector A as shown on sheet 5. Route the remaining portion of this It green wire to the driver side inner headlight, trim to length, double this wire with the cutoff portion, install terminal B, and plug this terminal into connector T as shown on sheet 5. Route the remaining portion of this It green wire to the passenger side inner headlight, trim to length, double this wire with the cutoff portion, install terminal B, and plug this terminal into connector T as shown on sheet 5. Route the remaining portion of this It green wire to the passenger side outer headlight, trim to length, install terminal C, and plug this terminal into connector A as shown on sheet 5.
	BLACK	GROUND	Starting with the ring terminal, find the grounding location for this wire H (do not attach it to the car yet) then route this wire to the driver side outer headlight and trim to length. Double this wire with the cutoff portion, install terminal B, and plug this terminal into connector A as shown on sheet 5. Route the remaining portion of this black wire to the driver side inner headlight, trim to length, install terminal C, and plug this terminal into connector T as shown on sheet 5. Attach the ring terminal to the ground location. Repeat this process for the passenger side headlights.
	DARK GREEN	HORN	Route this wire to one horn, trim to length, double it with the cutoff portion, install terminal E, and plug this terminal into connector G as shown on sheet 4. Route the remaining portion of this dk green wire to the second horn, trim to length, install terminal D and plug into connector G as shown on sheet 5. Plug connectors G onto your horns.
	TAN	BRAKE LIGHT SWITCH	Plug this wire into the main connector as shown on sheet 6, and splice the other end onto your brake sender switch connection (brake switch connection not included in kit).
	ORANGE	ELECTRIC FAN	Route this wire to the electric fan relay and connect per the manufacturer's instructions. NOTE: We recommend that this wire be used as the trigger wire for the electric fan relay. 1967 Chevy Fullsize

After all wires are installed from this kit, the main connector should have die-electric grease applied to the terminals. Also, to assure a moisture resistance seal, apply silicone sealant to the outside of the main connector around each wire.

1967 Chevy Fullsize Front Light



BROWN

TAN

BLACK

TAN

DARK GREEN

PARK LIGHTS

GROUND

HORN

1968 Chevy Fullsize

Assemble the bulkhead connector from this kit to the bulkhead connector from the engine kit (510363, bag J), then bolt them to the main firewall bulkhead. After all wires are installed from this kit, apply die-electric grease to the terminals and silicone sealer to the outside of the connectors as a moisture seal.

LIGHT BLUE LEFT FRONT TURN Route this wire to the LH parking lamp, trim to length, install terminal L and plug this wire into connector J as shown on sheet 7. **DARK BLUE** RIGHT FRONT TURN Route this wire to the RH parking lamp, trim to length, install terminal L and plug this wire into connector J as shown on sheet 7.

> (ALL except with T-78 fender lamps) Route one brown wire to the LH side marker lamp area, trim to length, double this wire with the cutoff portion, install terminal M and plug this into the LH side marker lamp socket assembly N as shown on sheet 7. Route the remaining portion of this brown wire to the LH parking lamp area, install terminal L and plug into connector J as shown on sheet 7. Route the other brown wire to the RH side marker lamp area, trim to length, double this wire with the cutoff portion, install terminal M and plug this terminal into the RH side marker lamp socket assembly N as shown on sheet 7. Route the remaining portion of this brown wire to the RH parking lamp area, install terminal L and plug into connector J as shown on sheet 7. Plug in the black side marker ground wires P into the side marker lamp socket assemblies N and attach each side marker ground wire ring terminal to a good chassis ground.

(ALL with T-78 fender lamps) Route oner brown wire to the LH side marker lamp area, trim to length, double this wire with the cutoff portion, install terminal M and plug this terminal into the LH side marker lamp socket assembly N as shown on sheet 7. Route the remaining portion of this brown wire to the LH fender lamp area, trim to length, double it with the cut off portion, install terminal E, plug that terminal into connector K, then plug connector K into the LH fender lamp lead. Route the remaining portion of this brown wire to the LH parking lamp area, trim to length, install terminal L and plug into connector J as shown on sheet 7. Route the other brown wire to the RH side marker lamp area, trim to length, double this wire with the cutoff portion, install terminal M and plug this terminal into the RH side marker lamp socket assembly N as shown on sheet 7. Route the remaining portion of this brown wire to the RH fender lamp area, trim to length, double it with the cut off portion, install terminal E, plug that terminal into connector K, then plug connector K into the RH fender lamp lead. Route the remaining portion of this longer brown wire to the RH parking lamp area, trim to length, install terminal L and plug into connector J as shown on sheet 7. Plug in the black side marker ground wires P into the side marker lamp socket assemblies N and attach each side marker ground wire ring terminal to a good chassis ground.

HEADLIGHT Route this wire to the driver side outer headlight and trim to length. Double this wire with the cutoff portion, install terminal B, and plug LOW BEAM this terminal into connector A as shown on sheet 7. Route the remaining portion of this tan wire to the passenger side outer headlight and trim to length. Install terminal C and plug into connector A as shown on sheet 7.

LIGHT GREEN HEADLIGHT Route this wire to the driver side outer headlight, trim to length, double this wire with the cutoff portion, install terminal B, and plug this **HIGH BEAM** terminal into connector A as shown on sheet 7. Route the remaining portion of this light green wire to the driver side inner headlight, trim to length, double this wire with the cutoff portion, install terminal B, and plug this terminal into connector T as shown on sheet 7. Route the remaining portion of this light green wire to the passenger side inner headlight, trim to length, double this wire with the cutoff portion, install terminal B, and plug this terminal into connector T as shown on sheet 7. Route the remaining portion of this light green wire to the passenger side outer headlight, trim to length, install terminal C, and plug this terminal into connector A as shown on sheet 7.

> Starting with the ring terminal, find the grounding location for this wire H (do not attach it to the car yet) then route this wire to the driver side outer headlight and trim to length. Double this wire with the cutoff portion, install terminal B, and plug this terminal into connector A as shown on sheet 7. Route the remaining portion of this black wire to the driver side inner headlight, trim to length, install terminal C, and plug this terminal into connector T as shown on sheet 7. Attach the ring terminal to the ground location. Repeat this process for the passenger

side headlights.

Route this wire to one horn, trim to length, double it with the cutoff portion, install terminal E, and plug this terminal into connector G as shown on sheet 7. Route the remaining portion of this dark green wire to the second horn, trim to length, install terminal D and plug into

connector G as shown on sheet 7. Plug connectors G onto your horns.

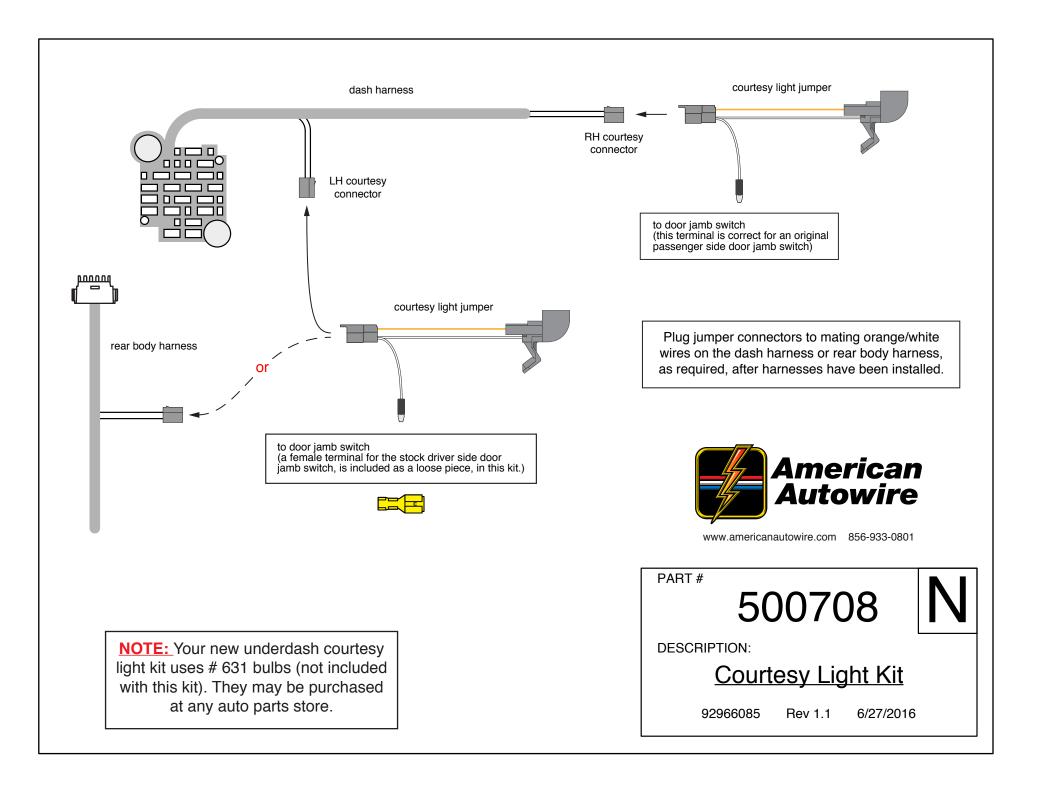
BRAKE LIGHT Plug this wire into the main connector as shown on sheet 6, and splice the other end onto your brake sender switch connection (brake **SWITCH**

switch connection not included in kit).

ORANGE ELECTRIC FAN Route this wire to the electric fan relay and connect per the manufacturer's instructions.

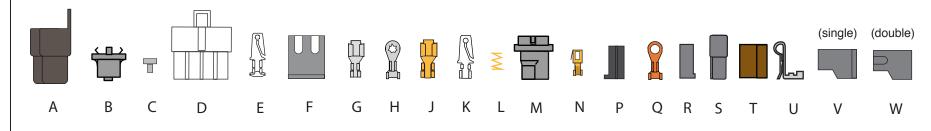
NOTE: We recommend that this wire be used as the trigger wire for the electric fan relay.

After all wires are installed from this kit, the main connector should have die-electric grease applied to the terminals. Also, to assure a moisture resistance seal, apply silicone sealant to the outside of the main connector around each wire. 1968 Chevy Fullsize Front Light



Series Update assic

On the next 12 pages, you will find several detailed specialized instructions that will help you install a stock automatic or 4 speed console assembly into your 1965-68 Impala SS or Caprice using this harness kit along with our dash harness kit, P/N 510361, from our 510360 1965 Impala, or our 510372 1966-68 Impala Classic Update wiring kits. Please look at the top of each page and find the correct application for your car. Most all are unique and each installation application is clearly spelled out along with a visual diagram of all of the connections. Some are a bit more complicated than others, so please read everything applicable to your car very carefully before starting this part of the installation. Any of the necessary terminals and connectors needed to complete the installation of each of the many different applications has been included in this kit. They are all shown below and on the individual installation pages. Nothing more will be needed.



(smaller wings) (larger wings)

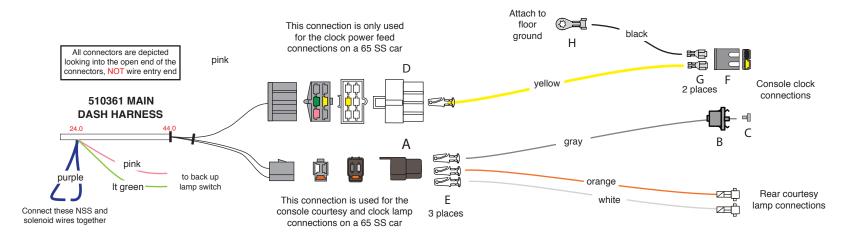


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Classic Update Series
1965-68 IMPALA
console extension kit
installation instructions

510366

1965 CONSOLE CONNECTIONS WITH MANUAL TRANSMISSION



- 1. At branch number 6 of the main dash harness instruction set, 510361, locate items number 19 & 20. There is a 3-way connector containing orange, white, and gray wires (this is your console courtesy and illumination connection) and a 6-way connector containing yellow, pink, and dark green wires (this is your clock power feed connection). Locate the two heavy gauge purple wires at branch 4. These wires are your neutral safety switch wires, and they must be connected together so that the car will start. Locate the pink and light green wires at branch 4. Connect these wires to the factory back up lamp switch so that your back up lamps will operate.
- 2. Crimp terminal E onto the loose gray "dash lights" wire from this kit, then plug it into the loose 3-way connector A of this new "console courtesy extension harness (510366)" maintaining color continuity with the dash harness. Route the other end of this gray wire down to the clock area, trim to length, slide lamp socket B onto the wire, then crimp rivet C onto the wire.
- 3. Snap the orange (12v fused battery) and white (courtesy ground) wires with the courtesy lamp bulb terminals installed on them into the console body, route the loose ends of those wires back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminals E on these 2 wires and then plug them into the 3-way connector A from step 2 above maintaining color continuity with the dash harness. Snap your original courtesy lamp bulb into the 2 terminals that you just installed into the console body.
- 4. Plug the loose yellow (clock battery) wire from this kit into the 6-way connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the other end of this yellow wire down to the clock, trim to length, install terminal G and plug this wire into connector F as shown above on this instruction set. This is your clock power connection.
- 5. Route the black (ground) wire to the clock power connection from step 4 above, install terminal G and plug it into the open cavity of connector F as shown above. Route the opposite end of this wire to the "floor ground" eyelet location on the forward console floor mounting bracket (just as original the was done), trim to length, install ring terminal H on this black wire, then attach it to the "floor ground" location to complete the main ground for this harness. Plug the completed connector F onto the clock assembly.
- 6. Plug connectors A and D from this console kit onto the mating connectors at the dash harness to complete the console harness connection.

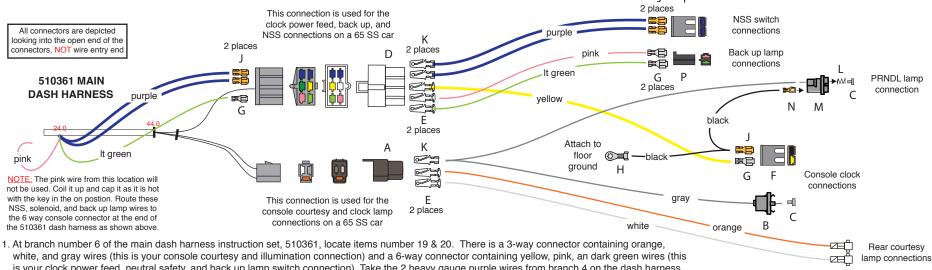


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510366

1965 CONSOLE CONNECTIONS WITH AUTOMATIC TRANSMISSION



- 1. At branch number 6 of the main dash harness instruction set, 510361, locate items number 19 & 20. There is a 3-way connector containing orange, white, and gray wires (this is your console courtesy and illumination connection) and a 6-way connector containing yellow, pink, an dark green wires (this is your clock power feed, neutral safety, and back up lamp switch connection). Take the 2 heavy gauge purple wires from branch 4 on the dash harness, route them down to the 6-way connector, install terminals J, and plug them into the 6-way connector as shown above. They can install into either of the 2 cavities shown, as no indexing is required. Take the light green wire from branch 4 on the dash harness, route it down to the 6-way connector, install terminal G, and plug it into the empty cavity on the 6-way connector as shown above. The pink wire at branch 4 will not be used and must be coiled up and capped, as it is hot when the key is in the "ON" position.
- 2. Take the loose gray "dash lights" wire from this kit and cut it in half. Double these wires together, install terminal K (solder this connection), and plug those wires into the loose 3-way connector A of this new "console courtesy extension harness (510366)" maintaining color continuity with the dash harness. Route one of the gray wires down to the clock area, trim to length, slide lamp socket B onto the wire, then crimp on rivet C. Route the other gray wire down to the "PRNDL" transmission indicator area, trim to length, install lamp socket M, spring L, then crimp rivet C onto the wire.
- 3. Snap the orange (12v fused battery) and white (courtesy ground) wires with the courtesy lamp bulb terminals installed on them into the console body, route the loose ends of those wires back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminals E on these 2 wires and then plug them into the 3-way connector A from step 2 above maintaining color continuity with the dash harness. Snap your original courtesy lamp bulb into the 2 terminals that you just installed into the console body.
- 4. Plug the loose yellow (clock battery) wire from this kit into the 6-way connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the other end of this yellow wire down to the clock, trim to length, install terminal G and plug this wire into connector F as shown above on this instruction set. This is your clock power connection.
- 5. Take the loose black "ground" wire from this kit and cut it in half. Double these wires together, install terminal J, and plug those wires into the open cavity of the clock power connector F from step 4 above. Route the opposite end of one of the black wires to the "floor ground" eyelet location on the forward console floor mounting bracket (just as original the was done), trim to length, install ring terminal H on this black wire, then attach it to the "floor ground" location to complete the main ground for this harness. Plug the completed connector F onto the clock assembly. Route the opposite end of the remaining black wire down to the "PRNDL" transmission indicator area, trim to length, install terminal N, and plug this wire into the open cavity on the side of lamp socket M.
- 6. Take the two loose purple wires from this console kit and plug them into connector D of this new "console extension harness, 510366" maintaining color and function continuity (NSS and Solenoid) with the dash harness. Route the loose ends of these wires down to your console shifter, trim to length, crimp on terminals J, and plug them into connector F. Plug the completed assembly onto the neutral safety location of your neutral safety and back up lamp switch assembly.
- 7. Take the loose light green (back up) wire from this console kit and plug them into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose end of this wire down to your console shifter, trim to length, crimp on terminal G, and plug it into connector P.
- 8. Take the loose pink (12v ign) wire from this console kit, install terminal E, and plug it into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose end of this wire down to your console shifter, trim to length, crimp on terminal G, and plug it into the empty cavity of connector P (with the It green wire). Plug the completed assembly onto the back up location on your neutral safety and back up lamp switch assembly.
- 9. Plug connectors A and D from this console kit onto the mating connectors at the dash harness to complete the console harness connection.



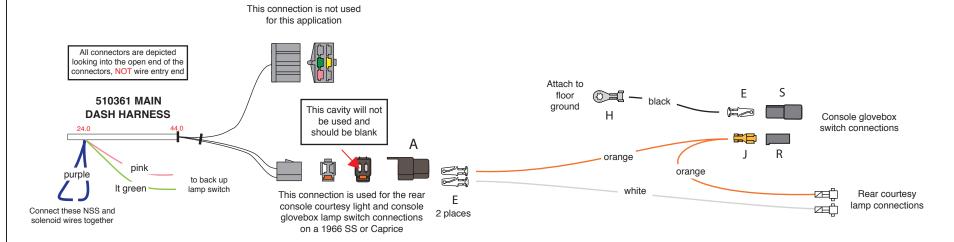
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1966 CONSOLE CONNECTIONS WITH MANUAL TRANSMISSION ONLY



- 1. At branch number 6 of the main dash harness instruction set, 510361, locate items number 19 & 20. There is a 3-way connector containing orange, white, and gray wires (this is your console courtesy and console box switch connection) and a six way connector containing yellow, pink, and dark green wires (NOTE: this connection will NOT BE USED in this application). Locate the two heavy gauge purple wires at branch 4. These wires are your neutral safety switch wires, and they must be connected together so that the car will start. Locate the pink and light green wires at branch 4. Connect these wires to the factory back up lamp switch so that your back up lamps will operate.
- 2. Snap the orange (12v fused battery) and white (courtesy ground) wires with the courtesy lamp bulb terminals installed on them into the console body. Route the loose end of the white wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this white wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Route the loose end of the orange wire over to the console glovebox switch area, trim to length, double it with the cutoff portion, install terminal J, and plug it into connector R as shown above. Route the loose end of the orange wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this orange wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Snap your original courtesy lamp bulb into the 2 terminals that you just installed into the console body.
- 3. Route the black (ground) wire over to the console glovebox switch area, install terminal E, and plug it into connector S as shown above. Route the opposite end of this wire to the "floor ground" eyelet location on the forward console floor mounting bracket (just as original the was done), trim to length, install ring terminal H on this black wire, then attach it to the "floor ground" location to complete the main ground for this harness.
- 4. Plug connector A from this console kit onto the mating connector at the dash harness to complete the console harness connection.

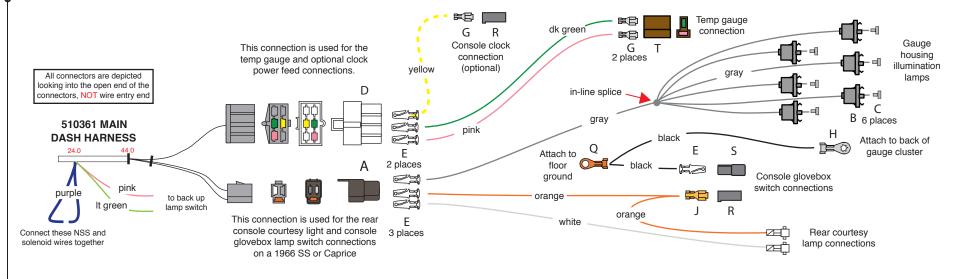


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1966 CONSOLE CONNECTIONS WITH MANUAL TRANSMISSION AND GAUGES



- 1. At branch number 6 of the main dash harness instruction set, 510361, locate items number 19 & 20. There is a 3-way connector containing orange, white, and gray wires (this is your console courtesy and illumination connection) and a 6-way connector containing yellow, pink, and dark green wires (this is your gauge and clock power feed connection). Locate the two heavy gauge purple wires at branch 4. These wires are your neutral safety switch wires, and they must be connected together so that the car will start. Locate the pink and light green wires at branch 4. Connect these wires to the factory back up lamp switch so that your back up lamps will operate.
- 2. NOTE: It will be necessary to do an in-line splice to accommodate the (6) gauge housing illumination lamps. Crimp terminal E onto the loose gray "dash lights" wire from this kit, then plug it into the loose 3-way connector A of this new "console courtesy extension harness (510366)" maintaining color continuity with the dash harness. Route the other end of this gray wire to the console gauge housing area and trim to length. Take the remaining portion of this gray wire and make six, 6 to 8-inch pigtail wires. Crimp rivet C onto each of the six pigtail wires, then slide one lamp socket B onto each of the six completed pigtail wires with the lamp sockets on them to the main lead wire that you had already plugged into the 3-way connector A. It is recommended that the splice joint should be soldered. Be sure to insulate the spliced joint with shrink tubing or by some other means.
- 3. Snap the orange (12v fused battery) and white (courtesy ground) wires with the courtesy lamp bulb terminals installed on them into the console body. Route the loose end of the white wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this white wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Route the loose end of the orange wire over to the console glovebox switch area, trim to length, double it with the cutoff portion, install terminal J, and plug it into connector R as shown above. Route the loose end of the orange wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this orange wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Snap your original courtesy lamp bulb into the 2 terminals that you just installed into the console body.
- 4. If your car is equipped with the rare console clock in the upper RH quadrant, plug the loose yellow (clock battery) wire from this kit into the 6-way connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the other end of this yellow wire over to the clock, trim to length, install terminal G and plug this wire into connector R as shown above on this instruction set. This is your clock power connection.
- 5. Route the black (ground) wire over to the console glovebox switch area, install terminal E, and plug it into connector S as shown above. Route the opposite end of this wire to the "floor ground" eyelet location on the forward console floor mounting bracket (just as original the was done), trim to length, double it with the cutoff portion and install ring terminal Q. Route the remaining portion of this black wire up to the back of the console gauge cluster, trim to length, install terminal H and attach it to the back of the console gauge cluster. Once completed, attach double wires with terminal Q crimped on them to the "floor ground" location to complete the main ground for this harness.
- 6. Take the loose dark green (temp) and pink (fused 12v ign) wires from this console kit, install terminals E, and plug them into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose ends of these wires over to the console temperature gauge area, trim to length, crimp on terminals G, and plug them into connector T as shown above. Plug the completed assembly onto your temperature gauge.
- 7. Plug connectors A and D from this console kit onto the mating connectors at the dash harness to complete the console harness connection.

NOTE: Your new AAW kit DOES NOT support the use of a factory ammeter. AAW suggests the use of a voltmeter as a better way of monitoring your charging system.

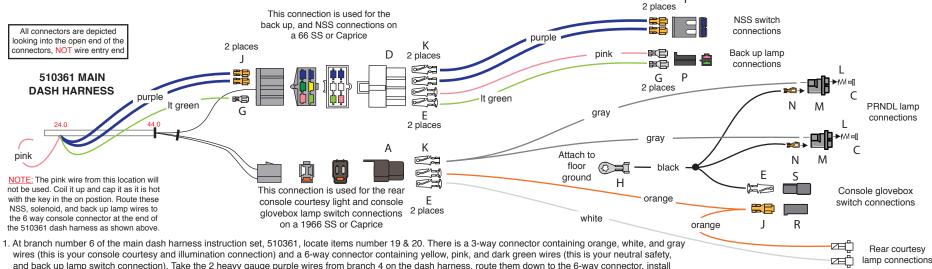


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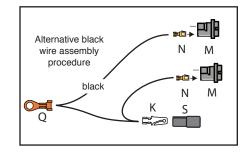


- and back up lamp switch connection). Take the 2 heavy gauge purple wires from branch 4 on the dash harness, route them down to the 6-way connector, install terminals J, and plug them into the 6-way connector as shown above. They can install into either of the 2 cavities shown, as no indexing is required. Take the light green wire from branch 4 on the dash harness, route it down to the 6-way connector, install terminal G, and plug it into the empty cavity on the 6-way connector as shown above. The pink wire at branch 4 will not be used and must be coiled up and capped, as it is hot when the key is in the "ON" position.
- 2. Take the loose gray "dash lights" wire from this kit and cut it in half. Double these wires together, install terminal K, and plug those wires into the loose 3-way connector A of this new "console courtesy extension harness (510366)" maintaining color continuity with the dash harness. Route each of the gray wires down to the "PRNDL" transmission indicator area, trim to length, install lamp socket M and spring L on each of the wires, then crimp rivet C onto each of the wires.
- 3. Snap the orange (12v fused battery) and white (courtesy ground) wires with the courtesy lamp bulb terminals installed on them into the console body. Route the loose end of the white wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this white wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Route the loose end of the orange wire over to the console glovebox switch area, trim to length, double it with the cutoff portion, install terminal J, and plug it into connector R as shown above. Route the loose end of the orange wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this orange wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Snap your original courtesy lamp bulb into the 2 terminals that you just installed into the console body.
- 4. NOTE: There are 2 options on the black (ground) wires. Option one (shown above) involves doing an in-line splice. Option two (shown at the right) involves doing a daisy-chain style connection.

Option 1: Take the loose black "ground" wire from this kit and cut (2) 20-inch wires and a 10-inch wire from it. Take one of the 20-inch wires and the 10-inch wire and install terminal N. Take the other 20-inch wire and install terminal E and plug that wire into connector S. Take the remaining portion of the black (ground) wire, cut a 60-inch piece from it, and install ring terminal H on one end. Take the loose end of the long wire with the ring terminal and splice it to the other 3 wires. We recommend that the splice joint should be soldered. Be sure to insulate the spliced joint with shrink tubing or by some other means. Plug the two terminals N into the open cavity on each of the side of lamp sockets M as shown above. When you have completed the building of your console harness, attach the ring terminal to the "floor ground" location to complete the main ground for this harness.

Option 2: Take the loose black "ground" wire from this kit and install terminal N on it. Measure out 65-inches and cut the wire. Double that wire together with the remaining portion and install fing terminal Q (solder this connection). From the ring terminal, measure out 77-inches and cut the wire. Double that wire together with the remaining portion, install terminal K (solder this connection), and plug these wires into connector S. From the end of connector S, measure out 12-inches, cut the wire, and install terminal N. Plug the two terminals N into the open cavity on the side of lamp sockets M as shown to the right. When you have completed the building of your console harness, attach the ring terminal to the "floor ground" location to complete the main ground for this harness.

- 5. Take the two loose purple wires from this console kit and plug them into connector D of this new "console extension harness, 510366" maintaining color and function continuity (NSS and Solenoid) with the dash harness. Route the loose ends of these wires down to your console shifter, trim to length, crimp on terminals J, and plug them into connector F. Plug the completed assembly onto the neutral safety location of the neutral safety and back up lamp switch assembly.
- 6. Take the loose light green (back up) wire from this console kit and plug it into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose end of this wire down to your console shifter, trim to length, crimp on terminal G, and plug it into connector P.
- 7. Take the loose pink (12v ign) wire from this console kit, install terminal E, and plug it into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose end of this wire down to your console shifter, trim to length, crimp on terminal G, and plug it into the empty cavity of connector P (with the It green wire). Plug the completed assembly onto the back up location on your neutral safety and back up lamp switch assembly.
- 8. Plug connectors A and D from this console kit onto the mating connectors at the dash harness to complete the console harness connection.



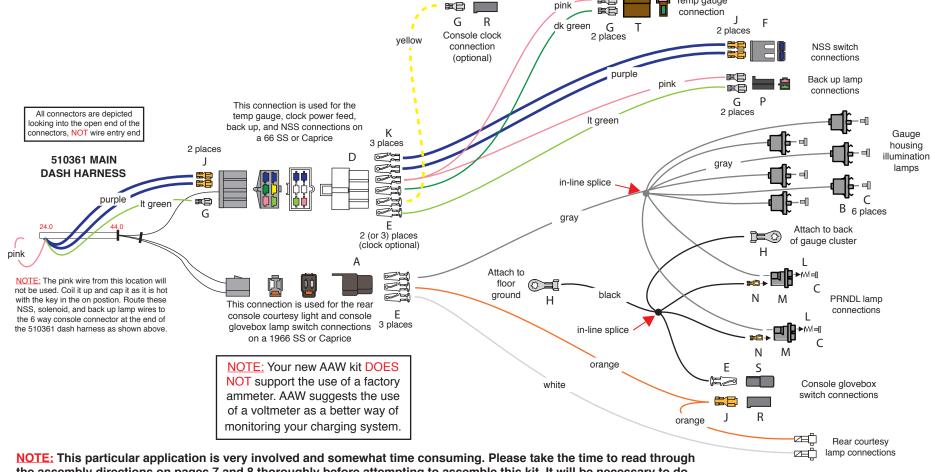


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510366

1966 CONSOLE CONNECTIONS WITH AUTOMATIC TRANSMISSION AND GAUGES



NOTE: This particular application is very involved and somewhat time consuming. Please take the time to read through the assembly directions on pages 7 and 8 thoroughly before attempting to assemble this kit. It will be necessary to do an in-line splice for the gray and black wires due to the number of connections that must be made for these circuits. We suggest that the splices should be crimped and soldered, and the splice insulated with shrink tubing or by other means.

- 1. At branch number 6 of the main dash harness instruction set, 510361, locate items number 19 & 20 . There is a 3-way connector containing orange, white, and gray wires (this is your console courtesy and illumination connection) and a six way connector containing yellow, pink, and dark green wires (these are your temp gauge, clock power feed, neutral safety, and back up lamp switch connections). Take the 2 heavy gauge purple wires from branch 4 on the dash harness, route them down to the 6-way connector, install terminals J, and plug them into the 6-way connector as shown above. They can install into either of the 2 cavities shown, as no indexing is required. Take the light green wire from branch 4 on the dash harness, route it down to the 6-way connector, install terminal G, and plug it into the empty cavity on the 6-way connector as shown above. The pink wire at branch 4 will not be used and must be coiled up and capped, as it is hot when the key is in the "ON" position.
- 2. NOTE: It will be necessary to do an in-line splice to accommodate the six gauge housing and the two PRNDL transmission selector illumination lamps.

Crimp terminal E onto the loose gray "dash lights" wire from this kit, then plug it into the loose 3-way connector A of this new "console courtesy extension harness (510366)" maintaining color continuity with the dash harness. Route the other end of this gray wire to the console gauge housing area and trim to length. Take the remaining portion of this gray wire and make six, 6 to 8 inch pigtail wires to accommodate the gauge housing illumination lamps. Crimp rivet C onto each of the six pigtail wires, then slide one lamp socket B onto each of the six wires. Next, take the remaining portion of the gray wire and cut a 36-inch pigtail wire and a 48-inch pigtail wire to accommodate the two PRNDL transmission selector illumination lamps. Crimp rivet C onto each of the two pigtail wires, slide one lamp socket M and then one lamp socket spring L onto each of the two wires. Splice the eight completed pigtail wires with the lamp sockets on them to the main lead wire that you had already plugged into the 3-way connector A. It is recommended that the splice joint should be soldered. Be sure to insulate the spliced joint with shrink tubing or by some other means as well.



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sheet 7

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continued from sheet 7

- 3. Snap the orange (12v fused battery) and white (courtesy ground) wires with the courtesy lamp bulb terminals installed on them into the console body. Route the loose end of the white wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this white wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Route the loose end of the orange wire over to the console glovebox switch area, trim to length, double it with the cutoff portion, install terminal J, and plug it into connector R as shown on sheet 7. Route the loose end of the orange wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this orange wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Snap your original courtesy lamp bulb into the 2 terminals that you just installed into the console body.
- 4. If your car is equipped with the rare console clock in the upper RH quadrant, plug the loose yellow (clock battery) wire from this kit into the 6-way connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the other end of this yellow wire over to the clock, trim to length, install terminal G and plug this wire into connector R as shown above on this instruction set. This is your clock power connection.
- 5. NOTE: It will be necessary to do an in-line splice to accommodate console glovebox lamp switch ground connection, the console gauge cluster ground connection and the two PRNDL transmission selector illumination lamp grounds.

Take the loose black "ground" wire from this kit and cut (2) 20-inch wires and a 10-inch wire from it. Take one of the 20-inch wires and the 10-inch wire and install terminal N. Take the other 20-inch wire and install terminal E and plug that wire into connector S. Take the remaining portion of the black (ground) wire, cut a 16 inch piece from it, and install ring terminal H on one end. Take the remaining portion of the black (ground) wire, cut a 24 inch piece from it, and install ring terminal H on one end. Take the loose ends of the (2) wires with the ring terminals installed on them and splice them to the other 3 wires. We recommend that the splice joint should be soldered. Be sure to insulate the spliced joint with shrink tubing or by some other means. Plug the two terminals N into the open cavity on the side of each of the two lamp sockets M as shown above. Route the longer wire with the ring terminal on it up to the console gauge cluster and attach it to the back of the cluster. Attach the shorter wire with the ring terminal on it to the "floor ground" location to complete the main ground for this harness.

- 6. Take the two loose purple wires from this console kit, install terminals K on each wire, and plug them into connector D of this new "console extension harness, 510366" maintaining <u>color and function</u> continuity (NSS and Solenoid) with the dash harness. Route the loose ends of these wires down to your console shifter, trim to length, crimp on terminals J, and plug them into connector F. Plug the completed assembly onto the "neutral safety" location of your neutral safety/back up lamp switch assembly inside the console.
- 7. Take the loose light green (back up) wire from this console kit, install terminal E, and plug it into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose end of this wire down to your console shifter, trim to length, crimp on terminal G, and plug it into connector P as shown on page 7.
- 8. Take the loose dark green (temp) wire from this console kit, install terminal E, and plug it into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose end of this wire over to the console temperature gauge area, trim to length, crimp on terminal G, and plug it into connector T as shown on page 7.
- 9. Take the loose pink (12v ign) wire from this kit and cut it in half. Double these wires together, install terminal K, and plug those wires into connector D of this new "console extension harness (510366)" maintaining color continuity with the dash harness. Route the loose end of one of the pink wires down to your console shifter, trim to length, crimp on terminal G, and plug it into connector P (with the lt green wire from step 7) as shown on page 7. Route the loose end of the other pink wire over to the console temperature gauge area, trim to length, crimp on terminal G, and plug it into connector T (with the dk green wire from step 8) as shown on page. Plug the completed connector P onto the "back up" location of your neutral safety/back up switch assembly inside the console. Plug the completed connector T onto your temperature gauge assembly in the console gauge cluster.
- 10. Plug connectors A and D from this console kit onto the mating connectors at the dash harness to complete the console harness connection.

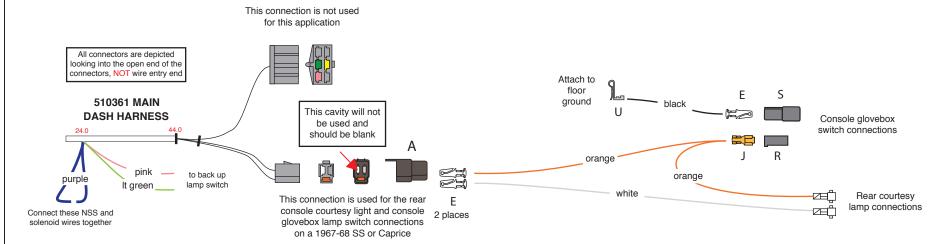


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1967-68 CONSOLE CONNECTIONS WITH MANUAL TRANSMISSION



- 1. At branch number 6 of the main dash harness instruction set, 510361, locate items number 19 & 20. There is a 3-way connector containing orange, white, and gray wires (this is your console courtesy and console box switch connection) and a six way connector containing yellow, pink, and dark green wires (NOTE: this connection will NOT BE USED in this application). Locate the two heavy gauge purple wires at branch 4. These wires are your neutral safety switch wires, and they must be connected together so that the car will start. Locate the pink and light green wires at branch 4. Connect these wires to the factory back up lamp switch so that your back up lamps will operate.
- 2. Snap the orange (12v fused battery) and white (courtesy ground) wires with the courtesy lamp bulb terminals installed on them into the console body. Route the loose end of the white wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this white wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Route the loose end of the orange wire over to the console glovebox switch area, trim to length, double it with the cutoff portion, install terminal J, and plug it into connector R as shown above. Route the loose end of the orange wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this orange wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Snap your original courtesy lamp bulb into the 2 terminals that you just installed into the console body.
- 3. Route the black (ground) wire over to the console glovebox switch area, install terminal E, and plug it into connector S as shown above. Route the opposite end of this wire to the "floor ground" location on the forward console floor mounting bracket (just as original the was done), trim to length, install terminal U on this black wire, then slide it onto the "floor ground" location to complete the main ground for this harness.
- 4. Plug connector A from this console kit onto the mating connector at the dash harness to complete the console harness connection.

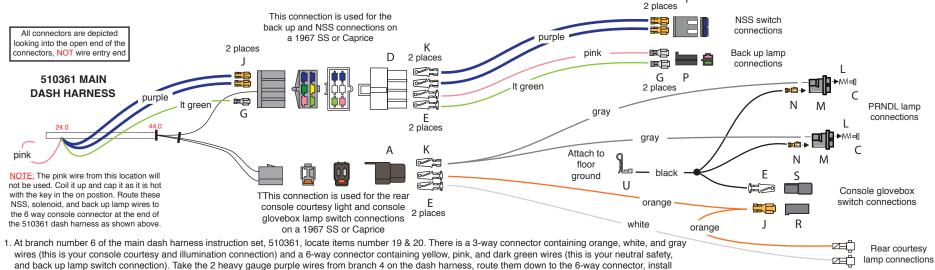


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1967 CONSOLE CONNECTIONS WITH AUTOMATIC TRANSMISSION

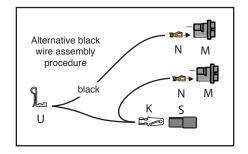


- 1. At branch number 6 of the main dash harness instruction set, 510361, locate items number 19 & 20. There is a 3-way connector containing orange, white, and gray wires (this is your console courtesy and illumination connection) and a 6-way connector containing yellow, pink, and dark green wires (this is your neutral safety, and back up lamp switch connection). Take the 2 heavy gauge purple wires from branch 4 on the dash harness, route them down to the 6-way connector, install terminals J, and plug them into the 6-way connector as shown above. They can install into either of the 2 cavities shown, as no indexing is required. Take the light green wire from branch 4 on the dash harness, route it down to the 6-way connector, install terminal G, and plug it into the empty cavity on the 6-way connector as shown above. The pink wire at branch 4 will not be used and must be coiled up and capped, as it is hot when the key is in the "ON" position.
- 2. Take the loose gray "dash lights" wire from this kit and cut it in half. Double these wires together, install terminal K, and plug those wires into the loose 3-way connector A of this new "console courtesy extension harness (510366)" maintaining color continuity with the dash harness. Route each of the gray wires down to the "PRNDL" transmission indicator area, trim to length, install lamp socket M and spring L on each of the wires, then crimp rivet C onto each of the wires.
- 3. Snap the orange (12v fused battery) and white (courtesy ground) wires with the courtesy lamp bulb terminals installed on them into the console body. Route the loose end of the white wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this white wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Route the loose end of the orange wire over to the console glovebox switch area, trim to length, double it with the cutoff portion, install terminal J, and plug it into connector R as shown above. Route the loose end of the orange wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this orange wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Snap your original courtesy lamp bulb into the 2 terminals that you just installed into the console body.
- 4. NOTE: There are 2 options on the black (ground) wires. Option one (shown above) involves doing an in-line splice. Option two (shown at the right) involves doing a daisy-chain style connection.

Option 1: Take the loose black "ground" wire from this kit and cut (2) 20-inch wires and a 10-inch wire from it. Take one of the 20-inch wires and the 10-inch wire and install terminal N. Take the other 20-inch wire and install terminal E and plug that wire into connector S. Take the remaining portion of the black (ground) wire, cut a 30-inch piece from it, and install terminal U on one end. Take the loose end of the long wire with terminal U on it and splice it to the other 3 wires. We recommend that the splice joint should be soldered. Be sure to insulate the spliced joint with shrink tubing or by some other means. Plug the two terminals N into the open cavity on the side of lamp sockets M as shown to the right. When you have completed the building of your console harness, slide terminal U onto the "floor ground" location to complete the main ground for this harness.

Option 2: Take the loose black "ground" wire from this kit and install terminal N on it. Measure out 30-inches and cut the wire. Double that wire together with the remaining portion and install terminal U (solder this connection). From terminal U, measure out 42-inches and cut the wire. Double that wire together with the remaining portion, install terminal K (solder this connection), and plug these wires into connector S. From the end of connector S, measure out 12-inches, cut the wire, and install terminal N. Plug the two terminals N into the open cavity on the side of lamp sockets M as shown to the right. When you have completed the building of your console harness, slide terminal U onto the "floor ground" location to complete the main ground for this harness.

- 5. Take the two loose purple wires from this console kit and plug them into connector D of this new "console extension harness, 510366" maintaining **color and function** continuity (NSS and Solenoid) with the dash harness. Route the loose ends of these wires down to your console shifter, trim to length, crimp on terminals J, and plug them into connector F. Plug the completed assembly onto the neutral safety location of the neutral safety and back up lamp switch assembly.
- 6. Take the loose light green (back up) wire from this console kit and plug it into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose end of this wire down to your console shifter, trim to length, crimp on terminal G, and plug it into connector P.
- 7. Take the loose pink (12v ign) wire from this console kit, install terminal E, and plug it into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose end of this wire down to your console shifter, trim to length, crimp on terminal G, and plug it into the empty cavity of connector P (with the lt green wire). Plug the completed assembly onto the back up location on your neutral safety and back up lamp switch assembly.
- 8. Plug connectors A and D from this console kit onto the mating connectors at the dash harness to complete the console harness connection.





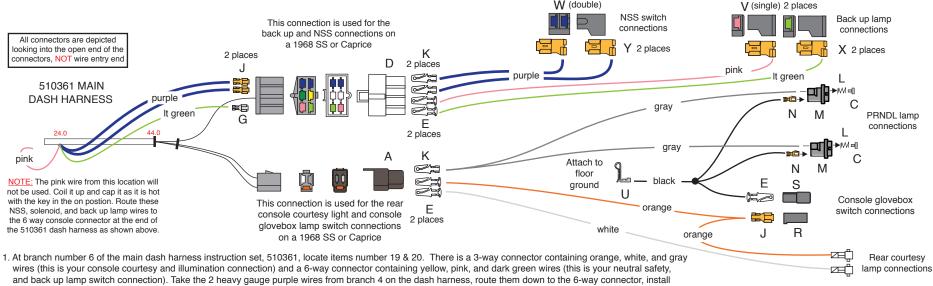
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console extension kit installation instructions 1965-68 IMPALA

510366

1968 CONSOLE CONNECTIONS WITH AUTOMATIC TRANSMISSION

W (double)

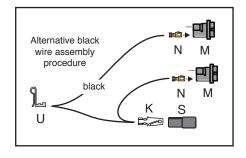


- terminals J, and plug them into the 6-way connector as shown above. They can install into either of the 2 cavities shown, as no indexing is required. Take the light green wire from branch 4 on the dash harness, route it down to the 6-way connector, install terminal G, and plug it into the empty cavity on the 6-way connector as shown above. The pink wire at branch 4 will not be used and must be coiled up and capped, as it is hot when the key is in the "ON" position.
- 2. Take the loose gray "dash lights" wire from this kit and cut it in half. Double these wires together, install terminal K, and plug those wires into the loose 3-way connector A of this new "console courtesy extension harness (510366)" maintaining color continuity with the dash harness. Route each of the gray wires down to the "PRNDL" transmission indicator area, trim to length, install lamp socket M and spring L on each of the wires, then crimp rivet C onto each of the wires.
- 3. Snap the orange (12v fused battery) and white (courtesy ground) wires with the courtesy lamp bulb terminals installed on them into the console body. Route the loose end of the white wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this white wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Route the loose end of the orange wire over to the console glovebox switch area, trim to length, double it with the cutoff portion, install terminal J, and plug it into connector R as shown above. Route the loose end of the orange wire back up to the main console courtesy 3-way connector area (containing orange, white, and gray wires) on the dash harness and trim to length. Install terminal E on this orange wire and then plug it into the 3-way connector A maintaining color continuity with the dash harness. Snap your original courtesy lamp bulb into the 2 terminals that you just installed into the console body.
- 4. NOTE: There are 2 options on the black (ground) wires. Option one (shown above) involves doing an in-line splice. Option two (shown at the right) involves doing a daisy-chain style connection.

Option 1: Take the loose black "ground" wire from this kit and cut a 24-inch wire, a 12-inch wire, and a 21-inch wire from it. Install terminal N onto the 24-inch wire and the 12-inch wire. Install terminal E onto the 21-inch wire and plug that wire into connector S. Take the remaining portion of the black (ground) wire, cut a 30-inch piece from it, and install terminal U on one end. Take the loose end of the wire with the terminal U on it and splice it to the other 3 wires. We recommend that the splice joint should be soldered. Be sure to insulate the spliced joint with shrink tubing or by some other means. Plug the two terminals N into the open cavity on the side of lamp sockets M as shown on above. When you have completed the building of your console harness, slide terminal U onto the "floor ground" location to complete the main ground for this harness.

Option 2: Take the loose black "ground" wire from this kit and install terminal N on it. Measure out 40-inches and cut the wire. Double that wire together with the remaining portion and install terminal U (solder this connection). From terminal U, measure out 48-inches and cut the wire. Double that wire together with the remaining portion, install terminal K (solder this connection), and plug these wires into connector S. From the end of connector S, measure out 18-inches, cut the wire, and install terminal N. Plug the two terminals N into the open cavity on the side of lamp sockets M as shown to the right. When you have completed the building of your console harness, slide terminal U onto the "floor ground" location to complete the main ground for this harness.

- 5. Take the two loose purple wires from this console kit and plug them into connector D of this new "console extension harness, 510366" maintaining color and function continuity (NSS and Solenoid) with the dash harness. Route the loose ends of these wires down to your console shifter, trim to length, crimp on terminals W (solder these connections), and plug them into connector W. Plug the completed assembly onto the neutral safety location of the neutral safety and back up lamp switch assembly.
- 6. Take the loose light green (back up) wire from this console kit and plug it into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose end of this wire down to your console shifter, trim to length, crimp on terminal X (solder this connection), and plug it into connector V. Plug the completed assembly onto one of the back up blades on your neutral safety and back up lamp switch assembly.
- 7. Take the loose pink (12v ign) wire from this console kit, install terminal E, and plug it into connector D of this new "console extension harness, 510366" maintaining color continuity with the dash harness. Route the loose end of this wire down to your console shifter, trim to length, crimp on terminal X (solder this connection), and plug it into connector V. Plug the completed assembly onto one of the back up blades on your neutral safety and back up lamp switch assembly.
- 8. Plug connectors A and D from this console kit onto the mating connectors at the dash harness to complete the console harness connection.





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console extension kit installation instructions 1965-68 IMPALA

92970260 instruction rev 0.0 3/22/2013

sheet 11

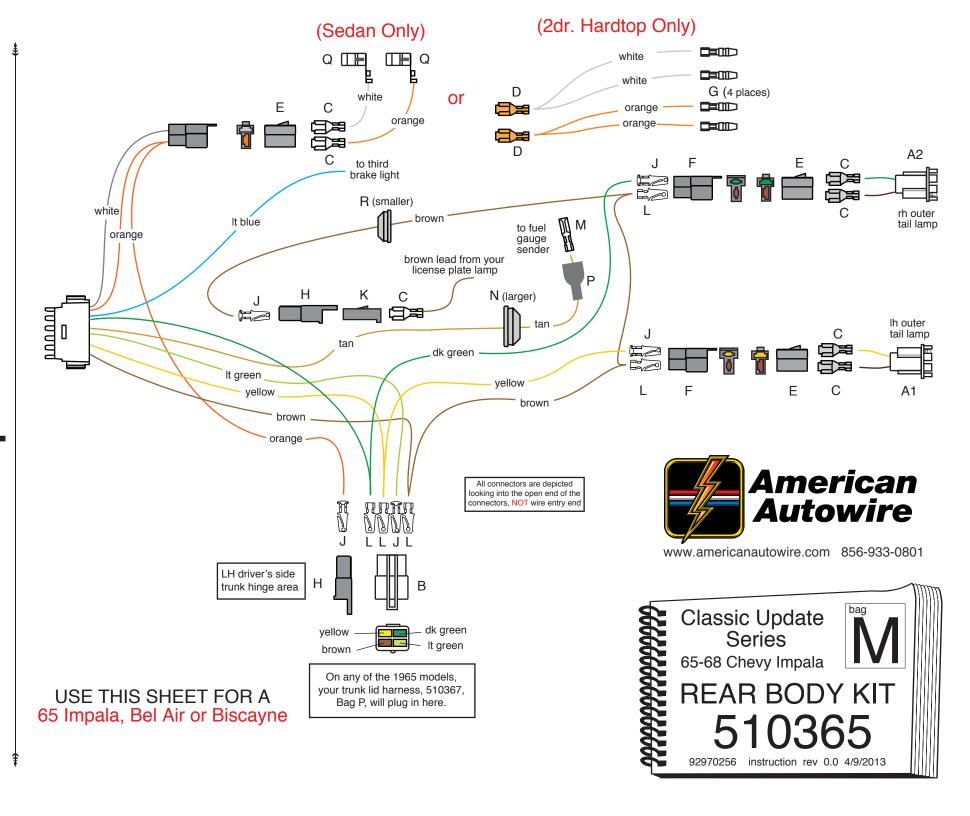
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console extension kit installation instructions 1965-68 IMPALA

510366



USE THIS SHEET FOR A 65 IMPALA, BEL AIR, BISCAYNE

Connect the main connector ton this harness to the mating connector on the dash harness, 510361, bag G. Route this harness down along the LH driver's side door sill and back into trunk. LIGHT BLUE Third brake light Connect to the third brake lamp, if equipped. TAN Route this tan wire to the rear of the car, down thru access hole in trunk floor to the fuel sending unit, and cut to length. Gas gauge Slide grommet N onto this wire in the direction shown on sheet 1, then slide boot P onto this wire in the direction shown on sheet 1, and install terminal M onto the wire. Pull boot P up over terminal M and then attach this assembled wire onto the fuel sending unit. **BROWN** Rear running lights Route this brown wire to the LH driver's side trunk hinge area, trim to length, double it with the cut off portion, install terminal L, and plug into connector B as shown on sheet 1. Route the loose end of this brown wire to the left side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 1. Route the loose end of this brown wire to the right side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 1. Route the remaining portion of this brown wire to the license plate lamp area, trim to length, slide grommet R onto this wire in the direction shown on sheet 1, install terminal J, and plug into connector H as shown on sheet 1. New terminal C and connector K have been provided for you to install onto your original license plate lamp lead. Plug your re-terminated license plate lamp lead (not included) into connector H as shown on sheet 1. NOTE: You have been provided with tail lamp socket pigtails for the LH (A1) and RH (A2) sides of the car. Install terminals C and plug the brown, yellow, and dark green leads into connector E as shown on sheet 1. YELLOW Left rear turn Route this yellow wire to the LH driver's side trunk hinge area, trim to length, double it with the cut off portion, install terminal L, and plug into connector B as shown on sheet 1. Route the loose end of this yellow wire to the left side tail G light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 1. Plug pigtail A1 into this connection to complete your LH tail lamp circuit. **DK GREEN** Right rear turn Route this dark green wire to the LH driver's side trunk hinge area, trim to length, double it with the cut off portion, install terminal L, and plug into connector B as shown on sheet 1. Route the loose end of this dark green wire to the right side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 1. Plug pigtail A2 into this connection to complete your RH tail lamp circuit. LT GREEN Back up It sw Route this light green wire to the LH driver's side trunk hinge area, trim to length, install terminal J, and plug into connector B as shown on sheet 1. Note: There is a 2 way male connector directly off of the main connector. Your completed dome lamp harness will plug in there. Route the loose end of the orange wire doubled into this 2 way male connector to the LH driver's side trunk hinge area, trim to length, install terminal J, and plug into connector H as shown on sheet 1. Your factory trunk lamp (not included) will plug into this connection if your car has that option. WHITE Ctsy ground (Sedan models) Install terminal Q onto the loose piece white wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 1. (Sport coupe models) Install terminal G onto the loose piece white wire and snap it into your LH rear sail panel lamp. Route the loose end of this wire down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, and trim to length. Install terminal G onto the remaining portion of the white wire and snap it into your RH rear sail panel lamp. Route the loose end of this wire across the roof, then down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires and trim to length. Double the two white wires together, install terminal D and plug into connector E as shown on sheet 1. **ORANGE** 12v battery - fused (Sedan models) Install terminal Q onto the loose piece orange wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 1. (Sport coupe models) Install terminal G onto the loose piece orange wire and snap it into your LH rear sail panel lamp. Route the loose end of this wire down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, and trim to length. Install terminal G onto the remaining portion of the orange wire and snap it into your RH rear sail panel lamp. Route the loose end of this wire across the roof, then down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires and trim to length. Double the two orange wires together, install terminal D and plug into connector E as shown on sheet 1.

(Sedan Only) A2 white С orange rh tail lamp С С brown brown lead from your to fuel It blue license plate lamp gauge sender M M white (not included with this kit) orange C Ρ S 1966 (larger) program tan С dk green lamp It green C L Ε **A1** yellow All connectors are depicted looking into the open end of the brown connectors, NOT wire entry end orange

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rear body kit installation instructions 1965-68 IMPALA

510365

92970256 instruction rev 0.0 4/9/2013

USE THIS SHEET FOR A 66 Bel Air or Biscayne

LH driver's side

trunk hinge area

USE THIS SHEET FOR A 66 BEL AIR or BISCAYNE

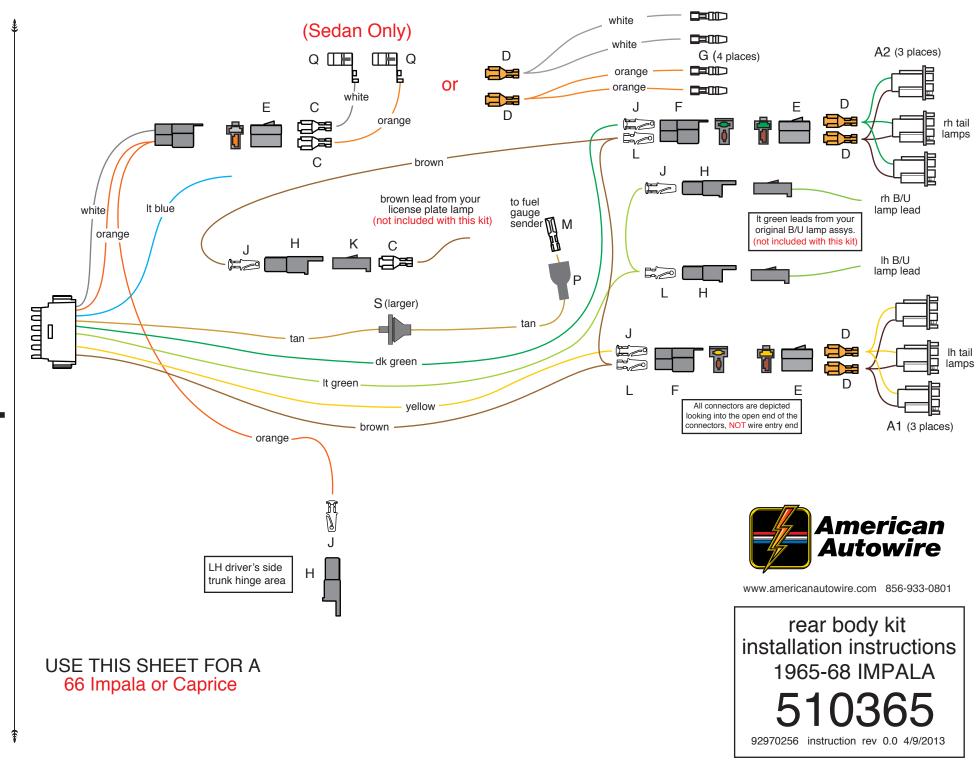
	USE THIS SHEET FOR A 66 BEL AIR or BISCAYNE				
A1	Connect the main connector ton this harness to the mating connector on the dash harness, 510361, bag G. Route this harness down along the LH driver's side door sill and back into trunk.				
, ,	LIGHT BLUE	Third brake light	Connect to the third brake lamp, if equipped.		
A2	TAN	Gas gauge	Route this tan wire to the rear of the car, down thru access hole in trunk floor to the fuel sending unit, and cut to length. Slide grommet S onto this wire in the direction shown on sheet 3, then slide boot P onto this wire in the direction shown on sheet 3, and install terminal M onto the wire. Pull boot P up over terminal M and then attach this assembled wire onto the fuel sending unit.		
C E	BROWN	Rear running lights	Route this brown wire to the left side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 3. Route the loose end of this brown wire to the right side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 3. Route the remaining portion of this brown wire to the license plate lamp area, trim to length, install terminal J, and plug into connector H as shown on sheet 3. New terminal C and connector K have been provided for you to install onto your original license plate lamp lead. Plug your re-terminated license plate lamp lead (not included) into connector H as shown on sheet 3.		
F	-		ovided with tail lamp socket pigtails for the LH (A1) and RH (A2) sides of the car. Install terminals C and plug ark green leads into connector E as shown on sheet 3.		
н 🔲	YELLOW	Left rear turn	Route this yellow wire to the left side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 3. Plug pigtail A1 into this connection to complete your LH tail lamp circuit.		
J K	DK GREEN	Right rear turn	Route this dark green wire to the right side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 3. Plug pigtail A2 into this connection to complete your RH tail lamp circuit.		
		NOTE: You have been provided with back up lamp socket pigtails (T) for the LH and RH sides of the car. Plug these light green pigta leads into connector K as shown on sheet 3.			
M EEE	LT GREEN	Back up It sw	Route this light green wire to the LH driver's side back up lamp area, trim to length, double it with the cut off portion, install terminal D, and plug into connector K as shown on sheet 3. Route the remaining portion of this wire over to the RH back up lamp area, trim to length, install terminal C, and plug into connector K		
P 📉		as shown on sheet 3.			
Q H		Note: There is a 2 way male connector directly off of the main connector. Your completed dome lamp harness will plug in there. Route the loose end of the orange wire doubled into this 2 way male connector to the LH driver's side trunk hinge area, trim to length, install terminal J, and plug into connector H as shown on sheet 3. Your factory trunk lamp (not included) will plug into this connection if your car has that option.			
s I	WHITE	Ctsy ground	(Sedan models) Install terminal Q onto the loose piece white wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 3.		

12v battery - fused

(Sedan models) Install terminal Q onto the loose piece orange wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 3.

sheet 5

(2dr. Hardtop Only)



Serie

USE THIS SHEET FOR A 66 IMPALA or CAPRICE

Connect the main connector ton this harness to the mating connector on the dash harness, 510361, bag G. Route this harness down along the LH driver's side door sill and back into trunk.

LIGHT BLUE Third brake light Connect to the third brake lamp, if equipped. TAN

Route this tan wire to the rear of the car, down thru access hole in trunk floor to the fuel sending unit, and cut to length. Slide grommet S onto this wire in the direction shown on sheet 5, then slide boot P onto this wire in the direction shown on sheet 5, and install terminal M onto the wire. Pull boot P up over terminal M and then attach this assembled wire

onto the fuel sending unit.

Route this brown wire to the left side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 5. Route the loose end of this brown wire to the right side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 5. Route the remaining portion of this brown wire to the license plate lamp area, trim to length, install terminal J, and plug into connector H as shown on sheet 5. New terminal C and connector K have been provided for you to install onto your original license plate lamp lead. Plug your re-terminated license plate lamp lead (not included) into connector H as

shown on sheet 5.

NOTE: You have been provided with three tail lamp socket pigtails for the LH (A1) and RH (A2) sides of the car. Triple the yellow wires together, install terminal D (repeat for the browns and then the dark greens and the browns) and plug the brown / yellow, and brown / dark green leads into connectors E as shown on sheet 5.

Left rear turn Route this yellow wire to the left side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 5. Plug pigtail assembly A1 into this connection to complete your LH tail lamp circuit.

> Route this dark green wire to the right side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 5. Plug pigtail assembly A2 into this connection to complete your RH tail lamp circuit.

Route this light green wire to the LH driver's side back up lamp area, trim to length, double it with the cut off portion, install terminal L, and plug into connector H as shown on sheet 5. Route the remaining portion of this wire over to the RH back up lamp area, trim to length, install terminal J, and plug into connector H as shown on sheet 5. Plug your

factory back up lamp leads (not included) into connectors H to complete your back up lamp circuits.

Note: There is a 2 way male connector directly off of the main connector. Your completed dome lamp harness will plug in there. Route the loose end of the orange wire doubled into this 2 way male connector to the LH driver's side trunk hinge area, trim to length, install terminal J, and plug into connector H as shown on sheet 5. Your factory trunk lamp (not included) will plug into this connection if your car has that option.

> (Sedan models) Install terminal Q onto the loose piece white wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on page 5.

(Sport coupe models) Install terminal G onto the loose piece white wire and snap it into your LH rear sail panel lamp. Route the loose end of this wire down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, and trim to length. Install terminal G onto the remaining portion of the white wire and snap it into your RH rear sail panel lamp. Route the loose end of this wire across the roof, then down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires and trim to

length. Double the two white wires together, install terminal D and plug into connector E as shown on page 5.

(Sedan models) Install terminal Q onto the loose piece orange wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 5. (Sport coupe models) Install terminal G onto the loose piece orange wire and snap it into your LH rear sail panel lamp. Route the loose end of this wire down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, and trim to length. Install terminal G onto the remaining portion of the orange

wire and snap it into your RH rear sail panel lamp. Route the loose end of this wire across the roof, then down the LH

windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires and trim to length. Double the two orange wires together, install terminal D and plug into connector E as shown on sheet 5.



BROWN

Rear running lights

Gas gauge

E

YELLOW

DK GREEN

LT GREEN

Back up It sw

Right rear turn

Ctsy ground

12v battery - fused

WHITE

ORANGE

III Q white A2 С orange С brown brown lead from your license plate lamp (not included with this kit) It blue white orange to fuel С gauge sender 1967 (smaller) poood Ih B/U С dk green lamp It green С Ε **A1** yellow All connectors are depicted looking into the open end of the brown connectors, NOT wire entry end orange

(Sedan Only)

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Autowire

rear body kit installation instructions 1965-68 IMPALA

510365

92970256 instruction rev 0.0 4/9/2013

USE THIS SHEET FOR A 67 Biscayne

LH driver's side

trunk hinge area

Series Update Classic

USE THIS SHEET FOR A 67 BISCAYNE

\$		Connect the main connector ton this harness to the mating connector on the dash harness, 510361, bag G. Route this harness down along the LH driver's side door sill and back into trunk.			
	A1	LIGHT BLUE	Third brake light	Connect to the third brake lamp, if equipped.	
	A2	TAN	Gas gauge	Route this tan wire to the rear of the car near access hole in trunk floor to the fuel sending unit, cut to length, install terminal J and plug into connector H as shown on sheet 7. Install fuel tank extension V onto your fuel sending unit, then route that tan wire up thru the access hole in the trunk floor so that it is near the tan wire with connector H installed on it, slide grommet U onto this extension wire in the direction shown on sheet 7, trim the wire to length, install terminal C, plug into connector K, then plug connector K into connector H as shown on sheet 7.	
		BROWN	Rear running lights	Route this brown wire to the left side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 7. Route the loose end of this brown wire to the right side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into	
				connector F as shown on sheet 7. Route the remaining portion of this brown wire to the license plate lamp area, trim to length, install terminal J, and plug into connector H as shown on sheet 7. New terminal C and	
	E			connector K have been provided for you to install onto your original license plate lamp lead. Plug your re-terminated license plate lamp lead (not included) into connector H as shown on sheet 7.	
	F		NOTE: You have been provided with tail lamp socket pigtails for the LH (A1) and RH (A2) sides of the car. Install terminals C at the brown, yellow, and dark green leads into connector E as shown on sheet 7.		
	н 🖵	YELLOW	Left rear turn	Route this yellow wire to the left side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 7. Plug pigtail A1 into this connection to complete your LH tail lamp circuit.	
	J	DK GREEN	Right rear turn	Route this dark green wire to the right side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 7. Plug pigtail A2 into this connection to complete your RH tail lamp circuit.	
	K		NOTE: You have been provided with back up lamp socket pigtails (T) for the LH and RH sides of the car. Plug these light green pigtal leads into connector K as shown on sheet 7.		
		LT GREEN	Back up It sw	Route this light green wire to the LH driver's side back up lamp area, trim to length, double it with the cut	
	Q 💾	II WHELIY	Saok up it ow	off portion, install terminal D, and plug into connector K as shown on sheet 7. Route the remaining portion of this wire over to the RH back up lamp area, trim to length, install terminal C, and plug into connector K as shown on sheet 7.	
			the loose end of the oran	nale connector directly off of the main connector. Your completed dome lamp harness will plug in there. Route age wire doubled into this 2 way male connector to the LH driver's side trunk hinge area, trim to length, install connector H as shown on sheet 7. Your factory trunk lamp (not included) will plug into this connection if your	

car has that option.

12v battery - fused

Ctsy ground

WHITE

ORANGE

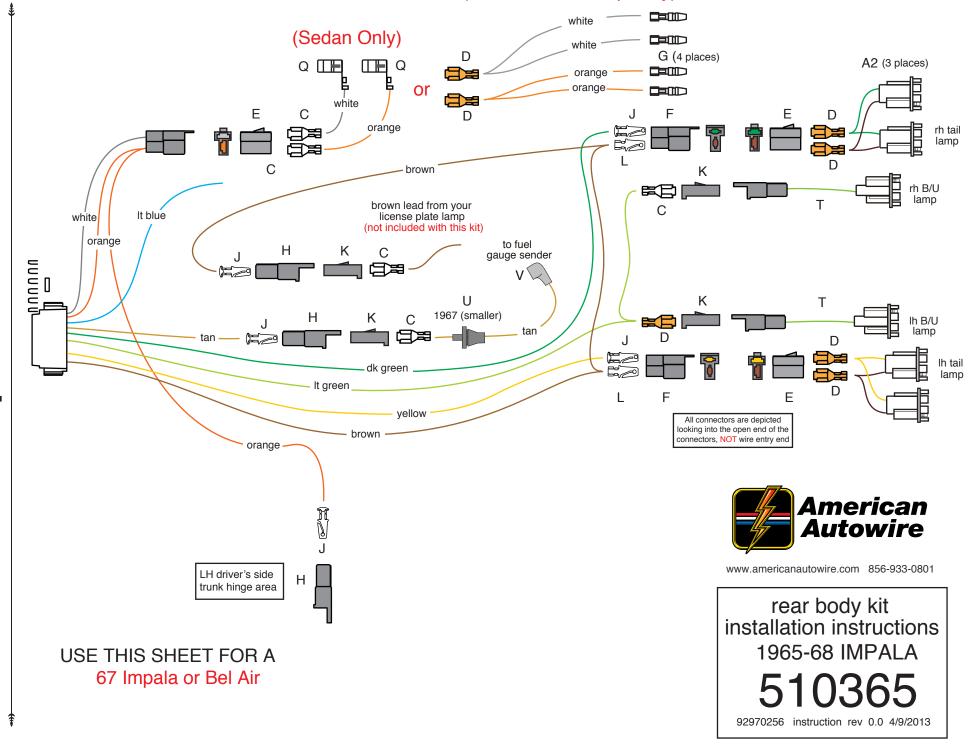
(Sedan models) Install terminal Q onto the loose piece white wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as

shown on sheet 7.

(Sedan models) Install terminal Q onto the loose piece orange wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 7.

sheet 9

(2dr. & 4dr. Hardtop Only)



Update

USE THIS SHEET FOR A 67 IMPALA or BEL AIR

Connect the main connector ton this harness to the mating connector on the dash harness, 510361, bag G. Route this harness down along the LH driver's side door sill and back into trunk. LIGHT BLUE Third brake light Connect to the third brake lamp, if equipped. TAN Gas gauge Route this tan wire to the rear of the car near access hole in trunk floor to the fuel sending unit, cut to length, install terminal J and plug into connector H as shown on sheet 9. Install fuel tank extension V onto your fuel sending unit, then route that tan wire up thru the access hole in the trunk floor so that it is near the tan wire with connector H installed on it, slide grommet U onto this extension wire in the direction shown on sheet 9, trim the wire to length, install terminal C, plug into connector K, then plug connector K into connector H as shown on sheet 9. **BROWN** Rear running lights Route this brown wire to the left side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 9. Route the loose end of this brown wire to the right side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 9. Route the remaining portion of this brown wire to the license plate lamp area, trim to length, install terminal J, and plug into connector H as shown on sheet 9. New terminal C and connector K have been provided for you to install onto your original license plate lamp lead. Plug your re-terminated license plate lamp lead (not included) into connector H as shown on sheet 9. D NOTE: You have been provided with two tail lamp socket pigtails for the LH (A1) and RH (A2) sides of the car. Double the yellow wires together, install terminal D (repeat for the browns and then the dark greens and the browns) and plug the brown / yellow, and brown / dark green leads into connectors E as shown on sheet 9. Ε YELLOW Left rear turn Route this yellow wire to the left side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 9. Plug pigtail assembly A1 into this connection to complete your LH tail lamp circuit. **DK GREEN** Right rear turn Route this dark green wire to the right side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 9. Plug pigtail assembly A2 into this connection to complete your RH tail lamp circuit. NOTE: You have been provided with back up lamp socket pigtails (T) for the LH and RH sides of the car. Plug these light green pigtail leads into connector K as shown on sheet 9. LT GREEN Back up It sw Route this light green wire to the LH driver's side back up lamp area, trim to length, double it with the cut off portion, install terminal D, and plug into connector K as shown on sheet 9. Route the remaining portion of this wire over to the RH back up lamp area, trim to length, install terminal C, and plug into connector K as shown on sheet 9. Note: There is a 2 way male connector directly off of the main connector. Your completed dome lamp harness will plug in there. Route the loose end of the orange wire doubled into this 2 way male connector to the LH driver's side trunk hinge area, trim to length, install terminal J, and plug into connector H as shown on sheet 9. Your factory trunk lamp (not included) will plug into this connection if your car has that option. WHITE Ctsy ground (Sedan models) Install terminal Q onto the loose piece white wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 9. (Sport coupe and 4dr. HT models) Install terminal G onto the loose piece white wire and snap it into your LH rear sail panel lamp. Route the loose end of this wire down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, and trim to length. Install terminal G onto the remaining portion of the white wire and snap it into your RH rear sail panel lamp. Route the loose end of this wire across the roof, then down the Q LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires and trim to length. Double the two white wires together, install terminal D and plug into connector E as shown on sheet 9. **ORANGE** 12v battery - fused (Sedan models) Install terminal Q onto the loose piece orange wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 9. (Sport coupe and 4dr. HT models) Install terminal G onto the loose piece orange wire and snap it into your LH rear sail panel lamp. Route the loose end of this wire down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, and trim to length. Install terminal G onto the remaining portion of the orange wire and snap it into your RH rear sail panel lamp. Route the loose end of this wire across the roof, then down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires and trim to length. Double the two orange wires together, install terminal D and plug into connector E as shown on sheet 9.

V

(2dr. & 4dr. Hardtop) white A2 (3 places) white Series G (4 places) orange orange Ε lamps D brown rh B/U brown lead from your It blue license plate lamp lamp lead white It green leads from your (not included with this kit) original B/U lamp assys. orange to fuel (not included with this kit) Update gauge sender Ih B/U lamp lead Н 1967 (smaller) pooling tan Ih tail dk green lamps It green L All connectors are depicted vellow looking into the open end of the connectors, NOT wire entry end A1 (3 places) brown orange Classic American **Autowire** LH driver's side trunk hinge area www.americanautowire.com 856-933-0801 rear body kit installation instructions **USE THIS SHEET FOR A** 1965-68 IMPALA 67 Caprice 92970256 instruction rev 0.0 4/9/2013

sheet 11

Classic Update Series

USE THIS SHEET FOR A 67 CAPRICE

Connect the main connector ton this harness to the mating connector on the dash harness, 510361, bag G. Route this harness down along the LH driver's side door sill and back into trunk.

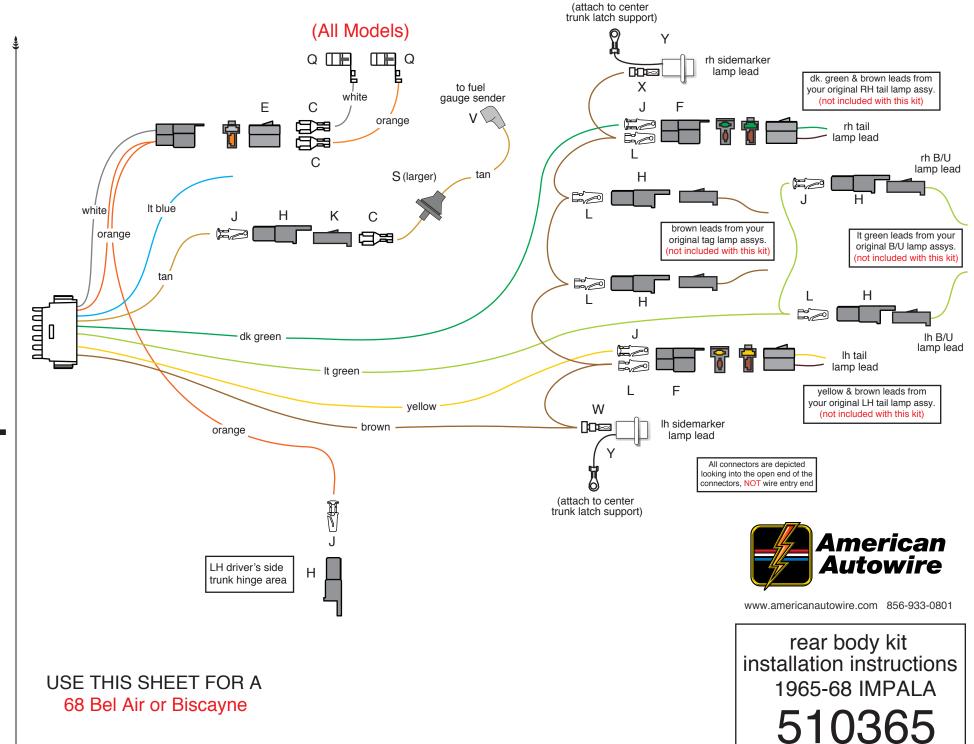
	and back into trunk.		
	LIGHT BLUE	Third brake light	Connect to the third brake lamp, if equipped.
A1	TAN	Gas gauge	Route this tan wire to the rear of the car near access hole in trunk floor to the fuel sending unit, cut to length, install terminal J and plug into connector H as shown on sheet 11. Install fuel tank extension V onto your fuel sending unit, then route that tan wire up thru the access hole in the trunk floor so that it is near the tan wire with connector H installed on it, slide grommet U onto this extension wire in the direction shown on sheet 11, trim the wire to length, install terminal C, plug into connector K, then plug connector K into connector H as shown on sheet 11.
	BROWN	Rear running lights	Route this brown wire to the left side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 11. Route the loose end of this brown wire to the right side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 11. Route the remaining portion of this brown wire to the license plate lamp area, trim to length, install terminal J, and plug into
C EE			connector H as shown on sheet 11. New terminal C and connector K have been provided for you to install onto your original license plate lamp lead. Plug your re-terminated license plate lamp lead (not included) into connector H as
D 🔀			shown on sheet 11.
E 🗎			ded with three tail lamp socket pigtails for the LH (A1) and RH (A2) sides of the car. Triple the yellow wires together, install owns and then the dark greens and the browns) and plug the brown / yellow, and brown / dark green leads into connectors
F F	YELLOW	Left rear turn	Route this yellow wire to the left side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 11. Plug pigtail assembly A1 into this connection to complete your LH tail lamp circuit.
н 🚃	DK GREEN	Right rear turn	Route this dark green wire to the right side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 11. Plug pigtail assembly A2 into this connection to complete your RH tail lamp circuit.
J P	LT GREEN	Back up It sw	Route this light green wire to the LH driver's side back up lamp area, trim to length, double it with the cut off portion, install terminal L, and plug into connector H as shown on sheet 11. Route the remaining portion of this wire over to the RH back up lamp area, trim to length, install terminal J, and plug into connector H as shown on sheet 11. Plug your factory back up lamp leads (not included) into connectors H to complete your back up lamp circuits
K 🗀		Note: There is a 2 way male	connector directly off of the main connector. Your completed dome lamp harness will plug in there. Route the loose end of
		the orange wire doubled into	this 2 way male connector to the LH driver's side trunk hinge area, trim to length, install terminal J, and plug into eet 11. Your factory trunk lamp (not included) will plug into this connection if your car has that option.
	WHITE	Ctsy ground	(Sport coupe and 4dr. HT models) Install terminal G onto the loose piece white wire and snap it into your LH rear sail

(Sport coupe and 4dr. HT models) Install terminal G onto the loose piece white wire and snap it into your LH rear sail panel lamp. Route the loose end of this wire down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, and trim to length. Install terminal G onto the remaining portion of the white wire and snap it into your RH rear sail panel lamp. Route the loose end of this wire across the roof, then down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires and trim to length. Double the two white wires together, install terminal D and plug into connector E as shown on sheet 11.

(Sport coupe and 4dr. HT models) Install terminal G onto the loose piece orange wire and snap it into your LH rear sail panel lamp. Route the loose end of this wire down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, and trim to length. Install terminal G onto the remaining portion of the orange wire and snap it into your RH rear sail panel lamp. Route the loose end of this wire across the roof, then down the LH windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires and trim to length. Double the two orange wires together, install terminal D and plug into connector E as shown on sheet 11.

ORANGE

12v battery - fused



92970256 instruction rev 0.0 4/9/2013

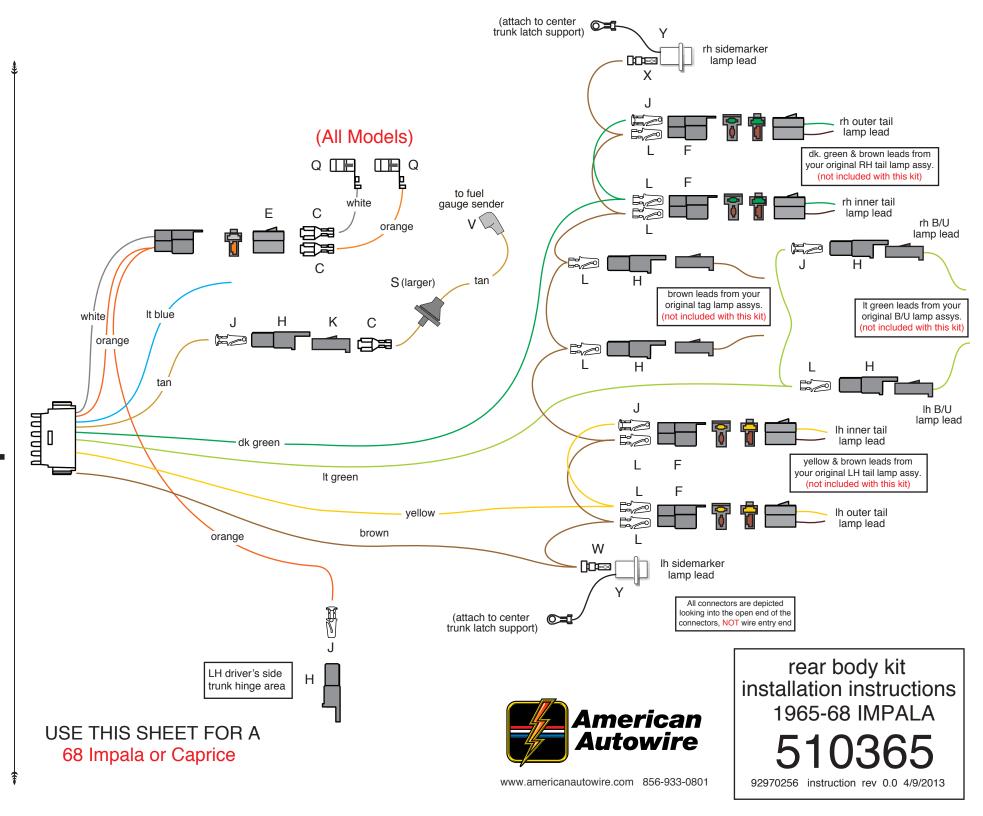
sheet 13

Classic Update Series

USE THIS SHEET FOR A 68 BEL AIR or BISCAYNE

Connect the main connector ton this harness to the mating connector on the dash harness, 510361, bag G. Route this harness down along the LH driver's side door sill and back into trunk.

		and back into trur	ık.	
С		LIGHT BLUE	Third brake light	Connect to the third brake lamp, if equipped.
D	F (B)	TAN	Gas gauge	Route this tan wire to the rear of the car near access hole in trunk floor to the fuel sending unit, cut to length, install terminal J and plug into connector H as shown on sheet 13. Install fuel tank extension V onto your fuel sending unit, then route that tan wire up thru the access hole in the trunk floor so that it is near the tan wire with connector H installed on it, slide grommet S onto this extension wire in the direction shown on sheet 13, trim the wire to length, install terminal
Е		BROWN	Rear running lights	C, plug into connector K, then plug connector K into connector H as shown on sheet 13. Route this brown wire to the left hand side marker lamp area, trim to length, double it with the cut off portion, install
F				terminal W, and plug into lamp socket pigtail assembly Y as shown on sheet 13. Route the loose end of this brown wire to the left side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 13. Route the loose end of this brown wire to the left side license plate lamp area, trim to length, install terminal L, and plug into connector H as shown on sheet 13. Route the loose end of this brown wire to the right side license plate lamp area, trim to length, install terminal L, and plug into connector H as shown on sheet 13. Route
Н				the loose end of this brown wire to the right side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 13. Route the remaining portion of this brown wire to the right hand side marker lamp area, trim to length, install terminal X, and plug into the other lamp socket pigtail assembly Y as
J				shown on sheet 13. Attach the two ring terminals (grounds) on the black wires from the side marker pigtail assemblies Y together at the trunk latch area to complete the side marker circuits. Plug your factory original license plate lamp leads (not included) into connectors H as shown on sheet 13.
K			NOTE: Your factory tail lamp	p leads will plug into connectors F from below to complete your stop/tail lamp wiring circuits.
L		YELLOW	Left rear turn	Route this yellow wire to the left side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 13. Plug your LH factory tail lamp lead (not included) into this connection to complete your LH tail lamp circuit.
Q		DK GREEN	Right rear turn	Route this dark green wire to the right side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 13. Plug your RH factory tail lamp lead (not included) into this connection to complete your RH tail lamp circuit.
S		LT GREEN	Back up It sw	Route this light green wire to the LH driver's side back up lamp area, trim to length, double it with the cut off portion, install terminal L, and plug into connector H as shown on sheet 13. Route the remaining portion of this wire over to the
V				RH back up lamp area, trim to length, install terminal J, and plug into connector H as shown on sheet 13. Plug your factory back up lamp leads (not included) into connectors H to complete your back up lamp circuits
W			the orange wire doubled into connector H as shown on sl	e connector directly off of the main connector. Your completed dome lamp harness will plug in there. Route the loose end of o this 2 way male connector to the LH driver's side trunk hinge area, trim to length, install terminal J, and plug into heet 13. Your factory trunk lamp (not included) will plug into this connection if your car has that option.
Χ		WHITE	Ctsy ground	(All models) Install terminal Q onto the loose piece white wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 13.
Υ /		ORANGE	12v battery - fused	(All models) Install terminal Q onto the loose piece orange wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 13.



Series Slassic Update

USE THIS SHEET FOR A 68 IMPALA or CAPRICE

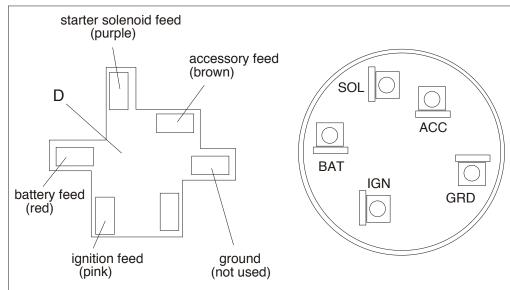
Connect the main connector ton this harness to the mating connector on the dash harness, 510361, bag G. Route this harness down along the LH driver's side door sill and back into trunk.

Ĭ	and back mile trank.			
C	LIGHT BLUE	Third brake light	Connect to the third brake lamp, if equipped.	
D E	TAN	Gas gauge	Route this tan wire to the rear of the car near access hole in trunk floor to the sending unit, cut to length, install terminal J and plug into connector H as shown on sheet 15. Install fuel tank extension V onto your sending unit, then route that tan wire up thru the access hole in the trunk floor so that it is near the tan wire with connector H installed on it, slide grommet S onto this extension wire in the direction shown on sheet 15, trim the wire to length, install terminal C, plug into connector K, then plug connector K into connector H as shown on sheet 15.	
F	BROWN	Rear running lights	Route this brown wire to the left hand side marker lamp area, trim to length, double it with the cut off portion, install terminal W, and plug into lamp socket pigtail assembly Y as shown on sheet 15. Route the loose end of this brown wire to the outer left side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 15. Route the loose end of this brown wire to the inner left side tail light area, trim to	
_			length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 15. Route the loose end of this brown wire to the left side license plate lamp area, trim to length, install terminal L, and plug into	
Н 🖺			connector H as shown on sheet 15. Route the loose end of this brown wire to the right side license plate lamp area, trim to length, install terminal L, and plug into connector H as shown on sheet 15. Route the loose end of this brown wire to the inner right side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into	
J (‡			connector F as shown on sheet 15. Route the loose end of this brown wire to the outer right side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into connector F as shown on sheet 15. Route the remaining portion of this brown wire to the right hand side marker lamp area, trim to length, install terminal X, and plug	
K			into the other lamp socket pigtail assembly Y as shown on sheet 15. Attach the two ring terminals (grounds) on the black wires from the side marker pigtail assemblies Y together at the trunk latch area to complete the side marker circuits. Plug your factory original license plate lamp leads (not included) into connectors H as shown on sheet 15.	
L		NOTE: Your factory tail lamp leads will plug into connectors F from below to complete your stop/tail lamp wiring circuits.		
Q	YELLOW	Left rear turn	Route this yellow wire to the outer left side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into the empty cavity of connector F as shown on sheet 15. Route the remaining portion of this yellow wire to the inner left side tail light area, trim to length, install terminal J and plug into the empty cavity of connector F as shown on sheet 15. Plug your inner and outer factory LH tail lamp leads (not included) into these two connections to complete your LH tail lamp circuits.	
S	DK GREEN	Right rear turn	Route this dark green wire to the inner right side tail light area, trim to length, double it with the cut off portion, install terminal L and plug into the empty cavity of connector F as shown on sheet 15. Route the remaining portion of this dark green wire to the outer right side tail light area, trim to length, install terminal J and plug into the empty cavity of	
V			connector F as shown on sheet 15. Plug your inner and outer factory RH tail lamp leads (not included) into these two connections to complete your RH tail lamp circuits.	
W	LT GREEN	Back up It sw	Route this light green wire to the LH driver's side back up lamp area, trim to length, double it with the cut off portion, install terminal L, and plug into connector H as shown on sheet 15. Route the remaining portion of this wire over to the RH back up lamp area, trim to length, install terminal J, and plug into connector H as shown on sheet 15. Plug your factory back up lamp leads (not included) into connectors H to complete your back up lamp circuits	
X		the orange wire doubled into	connector directly off of the main connector. Your completed dome lamp harness will plug in there. Route the loose end of this 2 way male connector to the LH driver's side trunk hinge area, trim to length, install terminal J, and plug into neet 15. Your factory trunk lamp (not included) will plug into this connection if your car has that option.	
T T	WHITE	Ctsy ground	(All models) Install terminal Q onto the loose piece white wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 15.	

(All models) Install terminal Q onto the loose piece orange wire and snap it into your dome lamp base. Route the loose end of this wire down the windshield pillar to the 2-way connector in the driver's kick panel area containing the orange and white wires, trim to length, install terminal C and plug into connector E as shown on sheet 15.

ORANGE

12v battery - fused



NOTE: View from back of connector.

This connector is on the dash harness

C

B

A

NOTE: Please keep in mind that this is an upgraded switch, not an original replacement, and as such, the flat side on this switch may be in a different location than was your original. If you mount this new AAW switch in your dash and the flat side is in fact in a different location, the key may not line up as the original did. This will not alter the performance of the switch in any way. If you wish for your key to line up as it did in the OEM application, you will need to file out the flat spot in your original dash opening so that the switch can be rotated to the correct position. Once the backing nut C is set so that the depth of the switch is correct for your application, and bezel nut A is firmly tightened, the switch will be secure and will not rotate.

INSTALLATION:

NOTE: The instruction sheet packaged with this switch shows a copper lamp holder bracket. That bracket is not used in this application and it's installation can be ignored.

- 1. Due to the nature of the chrome plating on threaded collar A, AAW recommends threading the nut on and off of the switch by hand a few times to clean up the threads before installing the switch into your dash.
- 2. Plug in connector D from the dash wiring harness (bag G).
- Install the back-up nut C onto the switch. The depth of this nut will have to be determined when mounting the switch.
- 4. Insert the switch into the hole in the dash panel.
- 5. Install your original dash bezel plate.
- 6. Slide on collar B.
- 7. Screw on threaded collar A
- 8. Insert your original or New AAW lock cylinder into the new switch to complete your installation.

NOTE: AAW has new lock cylinders with the correct GM style keys for your new 500684 ignition switch. Check below for your vehicle's correct application.



AAW P/N 500672 (with finger guard):

500423 - 1955-56 Chevy car

500434 - 1957 Chevy car 500481 - 1955-59 Chevy Truck

510217 - 1959-60 Chevy Impala

510063 - 1961-64 Chevy Impala

510267 - 1953-62 Chevy Corvette



AAW P/N 500674 (smooth face):

500467 - 1947-55 Chevy Truck

500560 - 1960-66 Chevy truck 510360 - 1965 Chevy Impala

510372 - 1966-68 Chevy Impala



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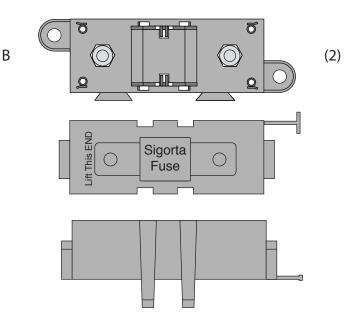
IGNITION SWITCH
Classic Update Series
VARIOUS APPLICATIONS

500684

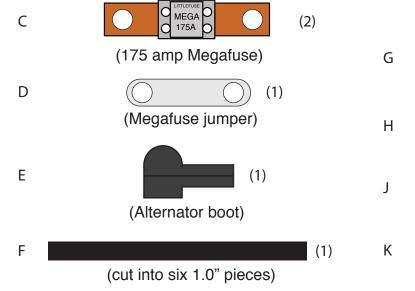
92965941 instruction rev 6.0 8/1/2018

(144.0" 6 Gauge charge wire)

Α



(Megafuse body, cover and two M8 x 1.25 nuts / lock washers)



- 1. One this page, you will find the wire, fuse bodies, fuses, boot, ring terminals, and shrink tubing (items A through K) that are necessary to connect your alternator and main power feed for your new AAW wiring kit. Please be sure that all of the necessary components are present before starting this portion of your installation. If anything is missing, stop what you are doing and contact AAW at the number listed below right away.
- 2. On page 2, you will find directions for building the 2 Megafuse assemblies (items B,C and D) into one unit.
- 3. On page 3, you will find an overall concept of how to connect the Megafuse assemblies to your starter solenoid, alternator and main power feed of your new wiring system.
- 4. On page 4, you will find tips on building your charging circuit wires and assembling them and the main panel power feed wire to the Megafuse assembles.



(6Ga. starter ring terminal)



(6Ga. megafuse terminal)



(6Ga. alternator terminal)



(10Ga. megafuse terminal)



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PART#

510476

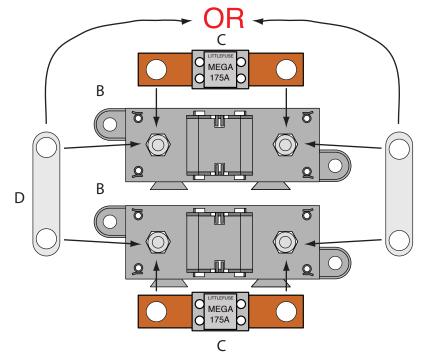
Z

DESCRIPTION:

Alternator and Main Power
Connection Kit
Various Applications

92972153 instruction sheet rev 0.1 6/24/2019

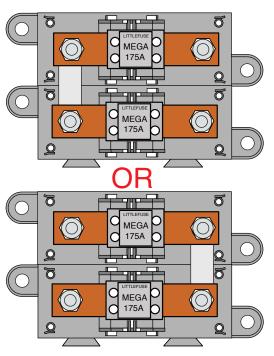
Page 1



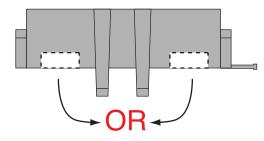
Assembling the (2) Megafuse assemblies

NOTE: Find a suitable place, as close to the battery power source as possible, under the hood of the your vehicle to mount the completed Megafuse assemblies. Keep in mind that you have 12 feet of 6Ga. charging wire, and that the main power feed coming from your panel or bulkhead connection must also be able to reach the assembly.

- 1. Take the two Megafuse bodies and covers (items B) and snap them together. Remove the 4 nuts and lock washers from the studs on the fuse body assemblies.
- 2. Install the Megafuse jumper (item D above) over two of the studs on the Megafuse bodies. It is very important that the jumper MUST BE assembled on the side that is going to connect to your main power connection (starter solenoid or battery feed).
- 3. Notch top cover to clear jumper D as shown at right.
- 4. Snap one 175amp fuse (items C) onto the studs of each of the two Megafuse bodies (items B), over the jumper, then loosely re-attach the 4 nuts and lock washers back onto the assembled Megafuses. The fuse assemblies are ready to install into your vehicle. Page 2



Assembled Megafuses



Notched Cover

PART#

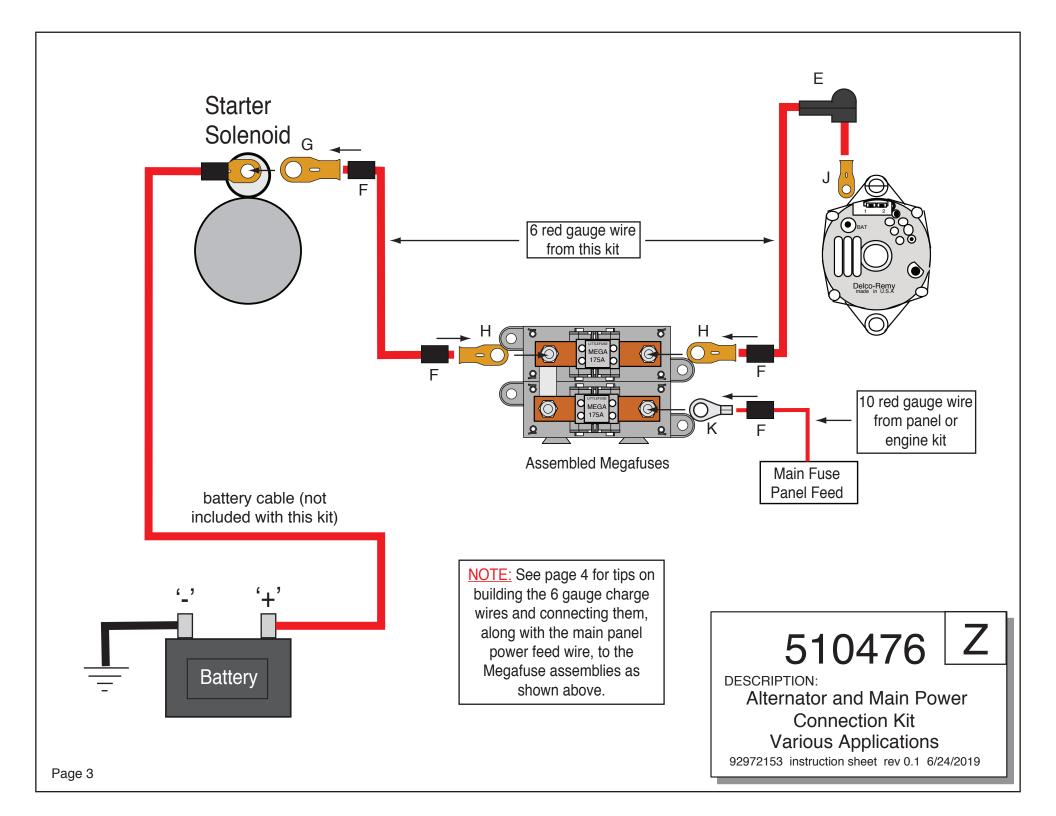
510476

Z

DESCRIPTION:

Alternator and Main Power
Connection Kit
Various Applications

92972153 instruction sheet rev 0.1 6/24/2019



Building the 6Ga. charge wires and connecting them and the main panel power feed wire to the Megafuse assemblies:

NOTE: Make sure that your battery is disconnected! You will need to install the preassembled Megafuses from page 2 in your vehicle to start this part of the installation.

- 1. Pre-cut item F shrink tubing into (6) 1.00" 1.25" pieces.
- 2. Take the 12-foot piece of 6Ga. red wire from this kit and route it from your starter (or other battery feed) over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation on each end back 1/2". Install 2 pieces of shrink tubing F onto the wire. At the starter end, crimp and solder (1) of terminal G onto the wire. At the Megafuse end, crimp and solder (1) of terminal H onto the wire. Slide the shrink tubing over the terminals and heat it up to shrink it down.
- 3. Take the remaining portion of the 12-foot piece of 6Ga. red wire from this kit and route it from your alternator over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation on each end back 1/2". Install 1 piece of shrink tubing F onto the wire. At the alternator end, slip on boot E as shown on page 3, then crimp and solder (1) of terminal J onto the wire. At the Megafuse end, crimp and solder (1) of terminal H onto the wire. Slide the shrink tubing over terminal H and heat it up to shrink it down.
- 4. Take the 10Ga. red main power feed wire from your engine or panel sub-kit and route it over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation back 3/8". Install 1 piece of shrink tubing F onto the wire, then crimp and solder (1) of terminal K onto the wire.
- 5. Remove the 4 loosely tightened nuts and lock washers from the assembled Megafuses, then using the drawing on page 3 as a guide, install your pre-assembled wires from steps 2-4 above. Re-install the 4 nuts and lock washers onto the assembled Megafuses and tighten them down. This part of your installation is now complete.

510476 | Z

DESCRIPTION:

Alternator and Main Power Connection Kit **Various Applications**

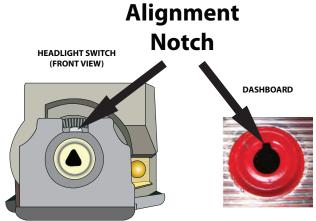
92972153 instruction sheet rev 0.1 6/24/2019

Most switches supplied with Classic Update and Universal Kits ship with the shaft pre-installed. In many instances, the switch can be installed without removing the shaft, but in some cases the switch shaft may need to be trimmed to fit your specific dash. In this situation, reference Trim to Fit instructions on the back of this page for details.

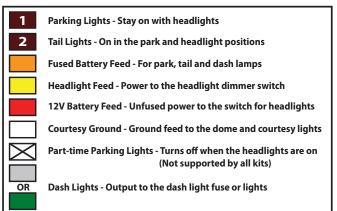
DASHBOARD DASHBOARD DASHBOARD

To install your new headlight switch:

1. Install the switch from behind the dash, and align the switch body with the mounting hole. The switch body has an alignment tab that must line up with the notch in the dashboard mounting hole.



- **2.** Install the switch mounting nut and tighten.
- **3.** Gently press shaft into switch until it stops, then press firmly until it "clicks." Pull shaft back out to confirm it is seated correctly. The shaft should be locked into place inside switch.
- **4.** If the shaft does not lock, reinsert applying moderate pressure and slowly move shaft side to side for lock to engage. Make sure switch body is still supported to prevent flexing. Press shaft firmly until it clicks into place.
- **5.** Ensure the shaft is fully seated and in the off position.





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PART#

500332

DESCRIPTION:

Headlight Switch

92964649 Rev 3.0 1/10/2020

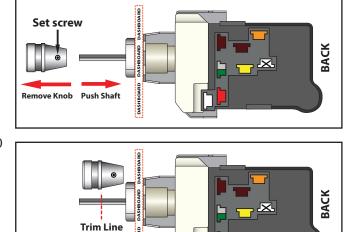
To Trim Shaft to Fit or Remove Shaft:

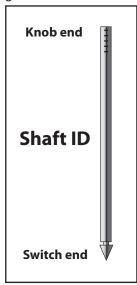
The headlight shaft knob should extend from the face of the mounting nut, and must allow enough clearance for the switch to turn off. If the shaft is longer than necessary for your specific dash it can be trimmed to fit. Always trim the knob end of the shaft only and follow the guidelines below for best results.

1. With the headlight switch installed, loosen the set screw and remove the knob. Make sure the switch is in the "off" position by pushing the shaft toward the back of the switch.

Switch in OFF position (shaft pushed all the way in)

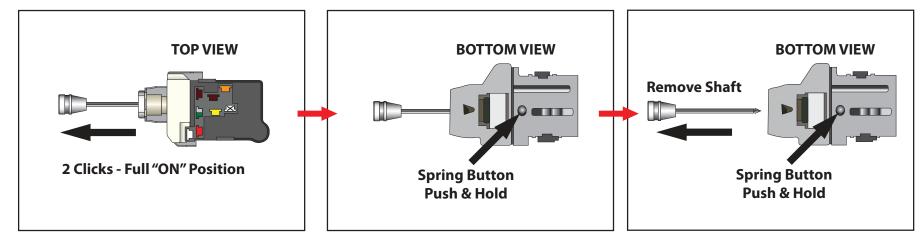
2. Set knob alongside shaft and mark the desired location for cutting on the shaft.



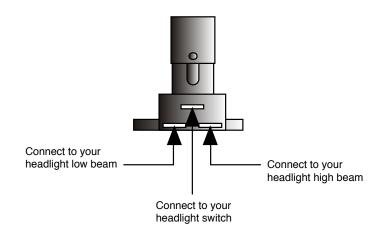


3. Remove the shaft and trim at mark. The shaft can be released from the switch by pulling it outward (toward the rear of the vehicle). Once fully in the "On" position, press and hold the release button on the base of the switch body. Once button is pressed, continue to pull the shaft outward. New switches may be tight, and it might be necessary to move the shaft side to side slightly while pulling to release.

(Mark here)



Page 2



Connect the Dimmer Switch wires as shown above.

- 1. The top center terminal of the Dimmer Switch is connected to the Headlight switch.
- 2. The terminal on the right side is connected to your headlight high beam terminal.
- 3. The terminal on the left side is connected to your headlight low beam terminal.

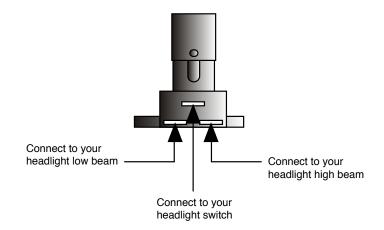


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DESCRIPTION:

DIMMER SWITCH

92964573 Rev 3.1 12/5/2014



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